

Customer Information Sheet

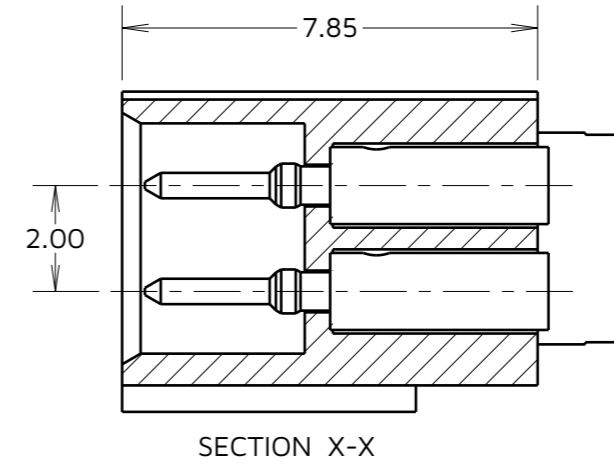
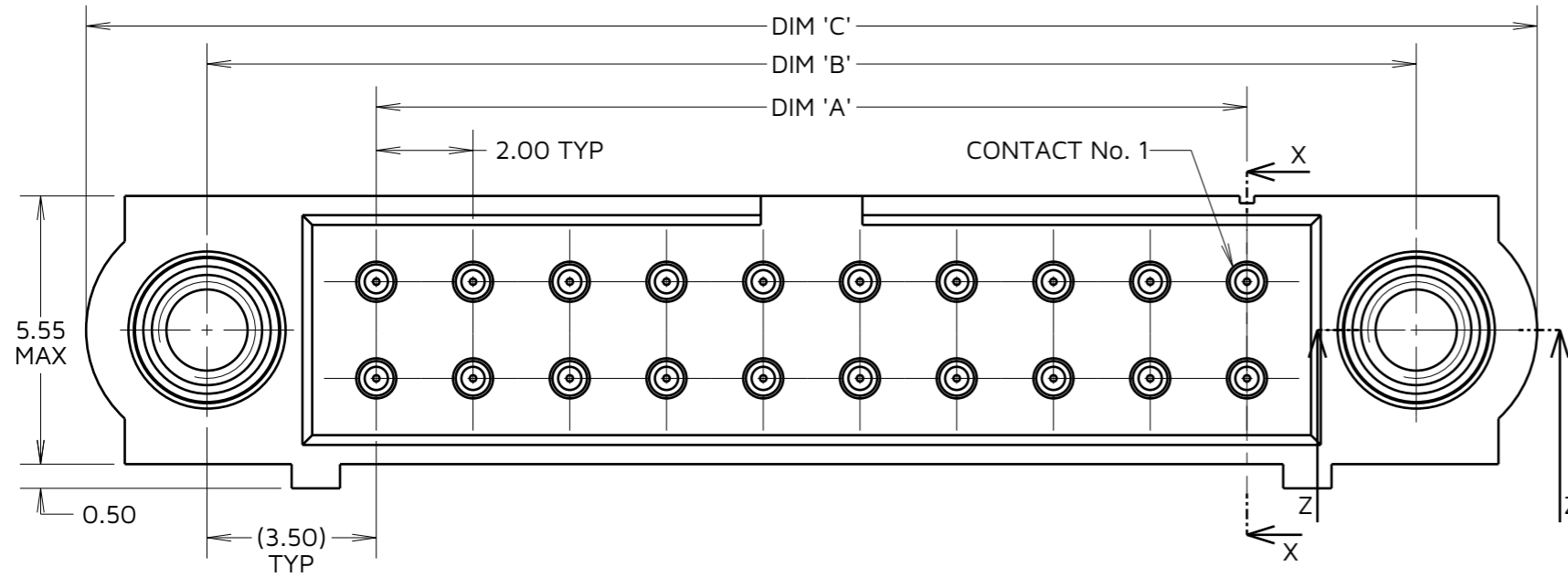
IF IN DOUBT - ASK

©

NOT TO SCALE

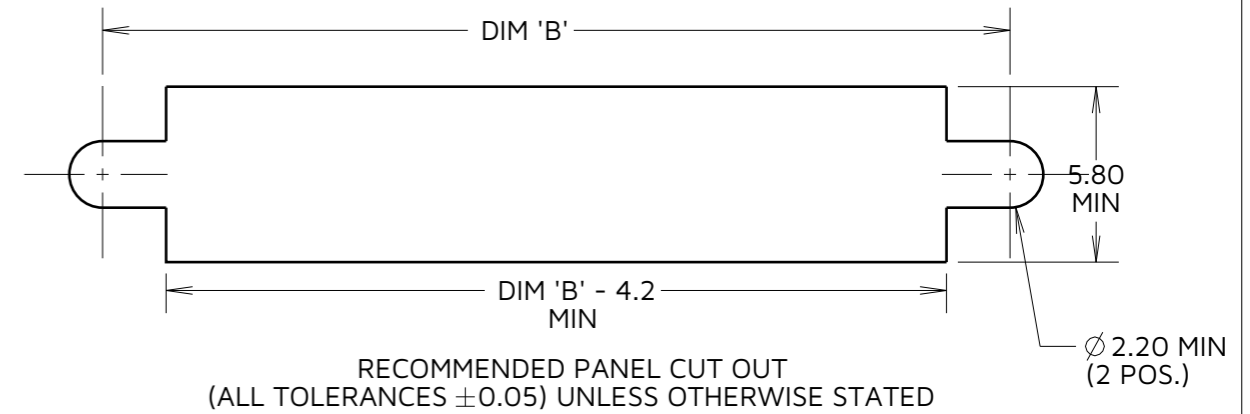
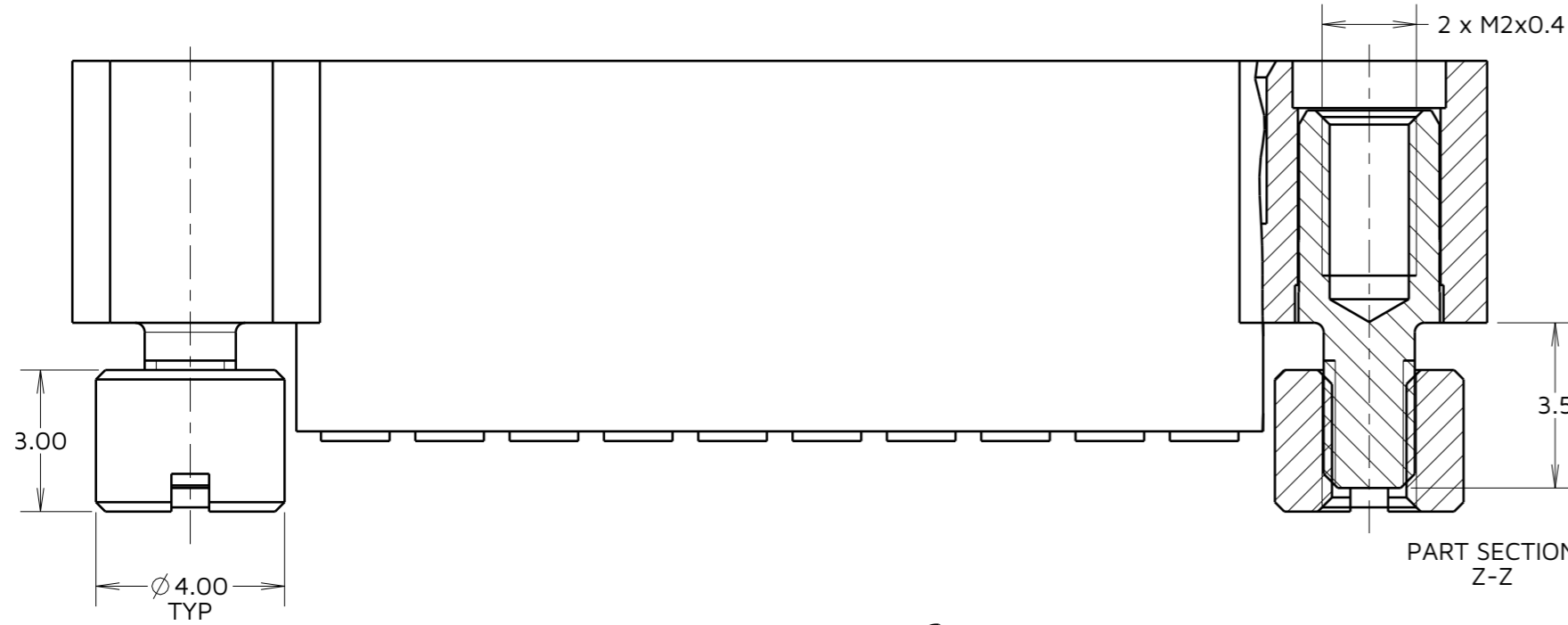
THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



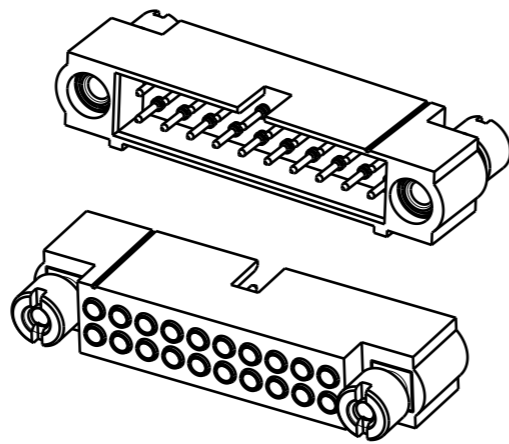
SPECIFICATIONS:

MATERIAL:
 MOULDING: GLASS FILLED PPS, UL94V-0, BLACK
 SIGNAL CONTACT: BRASS
 JACKSCREW: STAINLESS STEEL
 FINISH:
 SIGNAL CONTACT: GOLD
 PACKING:
 BAG
 FOR COMPLETE SPECIFICATION SEE COMPONENT SPECIFICATION C005XX (LATEST ISSUE)



ORDER CODE:
M80-5D1XX05M2
 TOTAL No. OF CONTACTS
 04 TO 50
 (EVEN NUMBERS ONLY)

DIMENSION	CALCULATION
DIM 'A'	TOTAL No. OF CONTACTS - 2.00
DIM 'B'	TOTAL No. OF CONTACTS + 5.00
DIM 'C'	TOTAL No. OF CONTACTS + 10.00
EXAMPLE: CONNECTOR WITH 20 CONTACTS, M80-5D12005M2	
DIM 'A' = 18.00mm, DIM 'B' = 25.00mm, DIM 'C' = 30.00mm	



NOTES:

- CONNECTORS ARE SUPPLIED WITH CONTACTS AND NUTS LOOSE.
- FOR EXTRA SIGNAL CONTACTS, USE PART No. M80-1940005
- RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 22 AWG. MAX INSULATION DIAMETER = Ø1.10mm. STRIP WIRE BY 2.00MM FOR CRIMPING.
- RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACTS = M22520/2-01 WITH POSITIONER Z80-193. REFER TO TOOLING INSTRUCTION SHEET IS-01 FOR COMPLETE CRIMPING INSTRUCTIONS. CONTACT INSERTION & EXTRACTION TOOL = Z80-280. REFER TO TOOLING INSTRUCTION SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS.

AY	3	14.11.23	33295
NAME	ISS.	DATE	CN/CO
APPROVED: A.YEOMANS			
CHECKED: R.PORTLOCK			
DRAWN: S.FLOWER			
ASSEMBLY DRG:			

HARWIN

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TOLERANCES
 X. = ±1mm
 X.X = ±0.50mm
 X.XX = ±0.20mm
 X.XXX = ±0.01mm
 ANGLES = ±5°
 UNLESS STATED

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MATERIAL:
 SEE ABOVE

TITLE: **DATAMATE J-TEK MALE CRIMP ASSY (LARGE BORE) WITH BOARDMOUNT JACKSCREW**

DRAWING NUMBER:
M80-5D1XX05M2

SHT
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