Customer Information DRAWING No.: M80-5D10405M3-00-000-02-337 SHEET 2 OF 2 IF IN DOUBT - ASK NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm SPECIFICATIONS: -22.00-MATERIAL: MOULDING: GLASS FILLED PPS, UL94V-0, BLACK SIGNAL CONTACT: BRASS -17.00-POWER CONTACT: 3.00 < 3.50 >BODY = COPPER ALLOY 7.85 LATCHING COLLAR = BERYLLIUM COPPER -4.00 - JACKSCREW: STAINLESS STEEL FINISH: SIGNAL CONTACT: 0.25-0.30µ GOLD POWER CONTACT: 5.55 BODY = GOLD MAX LATCHING COLLAR = NICKEL **ELECTRICAL:** WORKING VOLTAGE = 120V AC/DC VOLTAGE PROOF = 360V AC/DC INSULATION RESISTANCE = $100M\Omega$ MIN SIGNAL CONTACT: CONTACT No. I SECTION X-X CURRENT RATING AT 25°C = 3.0A MAX CURRENT RATING AT 85°C = 2.2A MAX CONTACT RESISTANCE = 25 m Ω MAX 2 x M2x0.4-6 POWER CONTACT: CONTACT RESISTANCE 6 m Ω MAX CURRENT RATING = 10A MAX WITH 16AWG CONTACT AS SPECIFIED MECHANICAL: DURABILITY = 500 OPERATIONS SIGNAL CONTACT: NOTES: INSERTION FORCE = 2.8N MAX CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE. FOR EXTRA SIGNAL CONTACTS, USE PART NUMBER M80-1940005. WITHDRAWAL FORCE = 0.2N MIN POWER CONTACT: (12.7)RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 22 AWG. INSERTION FORCE = 5N MAX MAX INSULATION DIAMETER = ØI.IOmm. STRIP WIRE BY 2.00MM FOR CRIMPING. WITHDRAWAL FORCE = 0.5N MIN RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACTS = M22520/2-01 **ENVIRONMENTAL:** WITH POSITIONER Z80-193. TEMPERATURE RANGE = -55°C TO +125°C SIGNAL CONTACT INSERTION AND EXTRACTION TOOL = Z80-280. 3.00 PACKING: 6. FOR EXTRA POWER CONTACTS, USE PART NUMBER M80-337 BAG POWER CONTACT WIRE, STRIP BY 5.00mm MINIMUM FOR COMPLETE SPECIFICATION SEE COMPONENT 8. POWER CONTACT EXTRACTION TOOL = Z80-290 SPECIFICATION COO5XX (LATEST ISSUE) \emptyset 4.00 9. INSTRUCTION SHEETS ARE AVAILABLE. PART SECTION Z-Z 12.8 MIN-- (2.20) DATE C/NOTE 5.8 MIN S. MCCULLAGH R. ADDE CHECKED: Ø2.2 MIN TYP R. ADDE CUSTOMER REF.: RECOMMENDED PANEL CUT OUT ASSEMBLY DRG: THIS DRAWING AND ANY INFORMATION OR DESCRIPTIVE MATTER SET OUT HEREON ARE COMFIDENTIAL AND COPYRIGHT PROPERTY OF THE HARWIN GROUP AND MUST NOT BE DISCLOSED, LOANED, COPIED OR USED FOR MANUFACTURING, TENDERING OR FOR ANY OTHER PURPOSE WITHOUT THEIR WRITTEN PERMISSION. TOLERANCES MATERIAL: IARW!N JACKSCREW DATAMATE X. = ±1mm MIXED TECHNOLOGY VERTICAL SEE ABOVE $X.X = \pm 0.25 mr$ CRIMP MALE ASSEMBLY X.XX = ±0.10mm HARWIN Europe (UK) HARWIN USA HARWIN Asia .XXX = ±0.01mm TEL: 603 893 5376 | TEL: 023 9231 4545 | TEL: +65 6 779 4909 | TEL: 603 893 5396 | FAX: 023 9231 4590 | FAX: +65 6 779 3868 DRAWING NUMBER: FINISH SEE ABOVE ANGLES = ±5° M80-5D10405M3-00-000-02-337 2 OF, mis@harwin.com mis@harwin.co.uk mis@harwin.com.sq S/AREA: UNLESS STATED