

Customer Information Sheet

DRAWING No.: M80-4E1XXXXF8

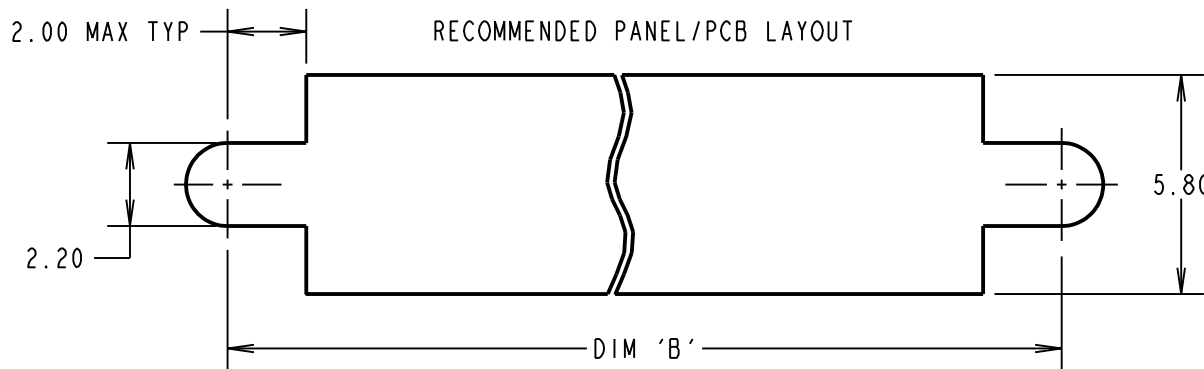
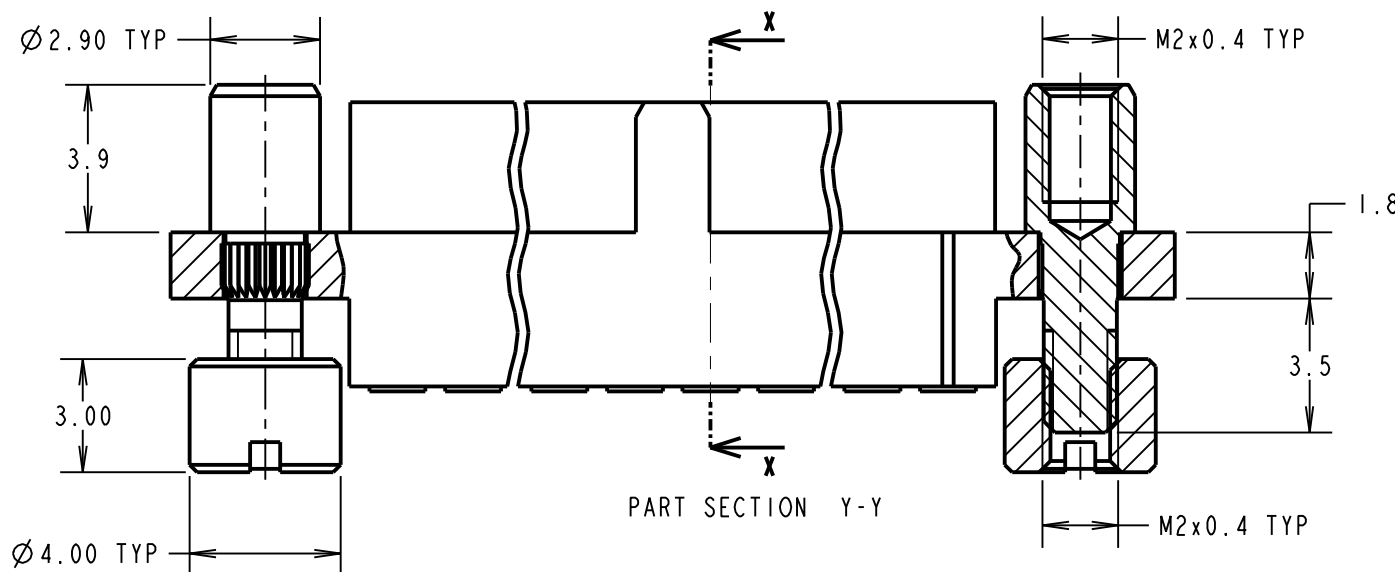
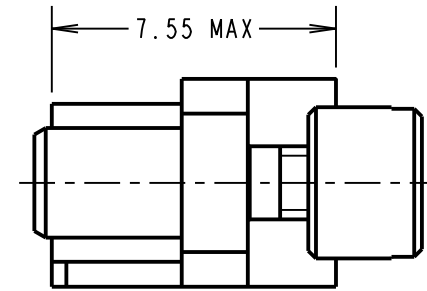
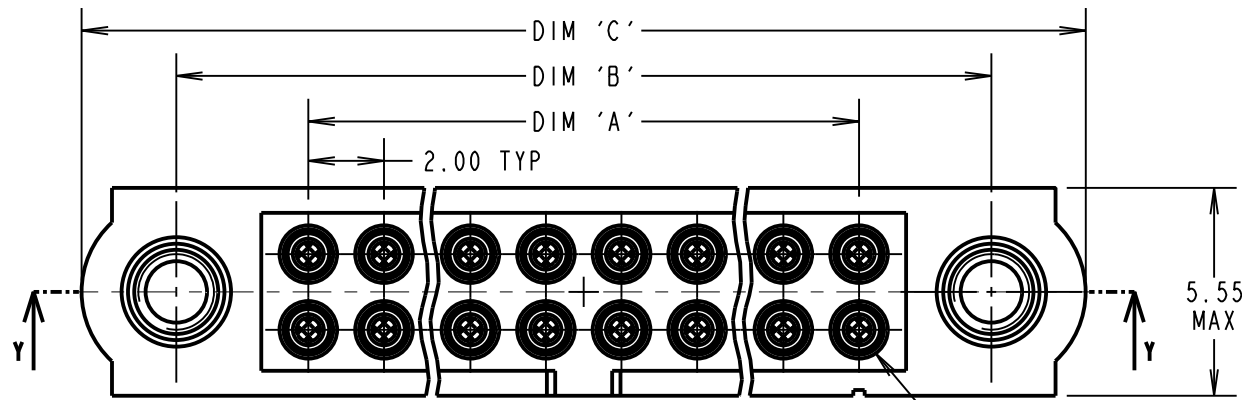
IF IN DOUBT - ASK

©

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



SPECIFICATIONS:

- MATERIAL:**
 MOULDING: GLASS FILLED PPS, UL94V-0, BLACK
 SIGNAL CONTACT:
 CLIP = BERYLIUM COPPER
 SHELL = BRASS
 JACKSCREW AND NUT: STAINLESS STEEL
FINISH:
 SIGNAL CONTACT:
 CLIP = 0.3µ GOLD
 SHELL = 0.25-0.3µ GOLD
ELECTRICAL:
 WORKING VOLTAGE = 800V AC/DC
 VOLTAGE PROOF = 1200V AC/DC
 INSULATION RESISTANCE = 100MΩ MIN
 SIGNAL CONTACT:
 CURRENT RATING AT 25°C = 3.0A MAX
 CURRENT RATING AT 85°C = 2.2A MAX
 CONTACT RESISTANCE = 25 mΩ MAX
MECHANICAL:
 DURABILITY = 500 OPERATIONS
 SIGNAL CONTACT:
 INSERTION FORCE = 2.8N MAX
 WITHDRAWAL FORCE = 0.2N MIN
ENVIRONMENTAL:
 TEMPERATURE RANGE = -55°C TO +125°C
PACKING:
 BAG
 FOR COMPLETE SPECIFICATION SEE COMPONENT SPECIFICATION C005XX (LATEST ISSUE)

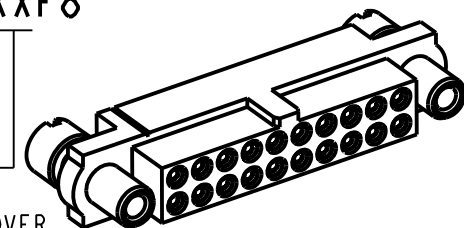
NOTES:

- CONNECTOR IS SUPPLIED WITH CONTACTS LOOSE.
- FOR EXTRA CONTACTS, USE PART No.'s.
 M80-0190001 FOR M80-4E1XX42F8
 M80-0190005 FOR M80-4E1XX05F8
- RECOMMENDED WIRE TYPE = BS 3G 210 TYPE A, OR MIL-W-16878 TYPE ET, PTFE INSULATED 28-32 AWG. MAX INSULATION DIAMETER = Ø0.75mm, STRIP WIRE BY 2.00mm.
- RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER T5747. REFER TO TOOLING INSTRUCTION SHEET IS-01 FOR COMPLETE CRIMPING INSTRUCTIONS. CONTACT INSERTION & EXTRACTION TOOL = Z80-280. REFER TO TOOLING INSTRUCTION SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS.

ORDER CODE:
M80-4E1XXXXF8

TOTAL No. OF CONTACTS
04 TO 50
(EVEN NUMBERS ONLY)

FINISH CODE
05 - GOLD CLIP, GOLD SHELL
42 - GOLD CLIP, 100% TIN OVER NICKEL SHELL



DIMENSION	CALCULATION
DIM 'A'	TOTAL No. OF CONTACTS - 2
DIM 'B'	TOTAL No. OF CONTACTS + 5
DIM 'C'	TOTAL No. OF CONTACTS + 10

EXAMPLE: CONNECTOR WITH 20 CONTACTS, GOLD CLIP AND 100% TIN OVER NICKEL SHELL, M80-4E12042F8

DIM 'A' = 18.00mm, DIM 'B' = 25.00mm,
DIM 'C' = 30.00mm

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www.harwin.com
technical@harwin.com

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TOLERANCES
 X. = ±1mm
 X.X = ±0.25mm
 X.XX = ±0.10mm
 X.XXX = ±0.01mm
 ANGLES = ±5°
 UNLESS STATED

MATERIAL:
SEE ABOVE
FINISH: SEE ABOVE
S/AREA: mm²

TITLE: DATAMATE J-TEK FEMALE CRIMP ASSY (EXTRA SMALL BORE) WITH REV.FIX BOARDMOUNT JSREW

DRAWING NUMBER:
M80-4E1XXXXF8
 SHT 2 OF 2

MGP	1	22.03.13	11932
NAME	ISS.	DATE	C/NOTE
APPROVED: MGP			
CHECKED: SB			
DRAWN: M G PLESTED			
CUSTOMER REF.:			
ASSEMBLY DRG:			