

# Customer Information Sheet

DRAWING No.: M80-4D11405F2-01-327-01-327

SHEET 2 OF 2

IF IN DOUBT - ASK

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NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

## SPECIFICATIONS:

### MATERIAL:

MOULDING: GLASS FILLED PPS, UL94V-0, BLACK

### SIGNAL CONTACT:

CLIP = BERYLLIUM COPPER  
SHELL = BRASS

### POWER CONTACT:

BODY = COPPER ALLOY  
LATCHING COLLAR = BERYLLIUM COPPER  
JACKSCREW, CIRCLIP: STAINLESS STEEL

### FINISH:

#### SIGNAL CONTACT:

CLIP = 0.3µ GOLD  
SHELL = 0.25-0.3µ GOLD

#### POWER CONTACT:

BODY = GOLD  
LATCHING COLLAR = NICKEL

### ELECTRICAL:

WORKING VOLTAGE = 120V AC/DC

VOLTAGE PROOF = 360V AC/DC

INSULATION RESISTANCE = 100MΩ MIN

#### SIGNAL CONTACT:

CURRENT RATING AT 25°C = 3.0A MAX  
CURRENT RATING AT 85°C = 2.2A MAX  
CONTACT RESISTANCE = 25 mΩ MAX

#### POWER CONTACT:

CONTACT RESISTANCE = 6 mΩ MAX  
CURRENT RATING = 10A MAX WITH 16AWG CONTACT AS SPECIFIED

### MECHANICAL:

DURABILITY = 500 OPERATIONS

#### SIGNAL CONTACT:

INSERTION FORCE = 2.8N MAX  
WITHDRAWAL FORCE = 0.2N MIN

#### POWER CONTACT:

INSERTION FORCE = 5N MAX  
WITHDRAWAL FORCE = 0.5N MIN

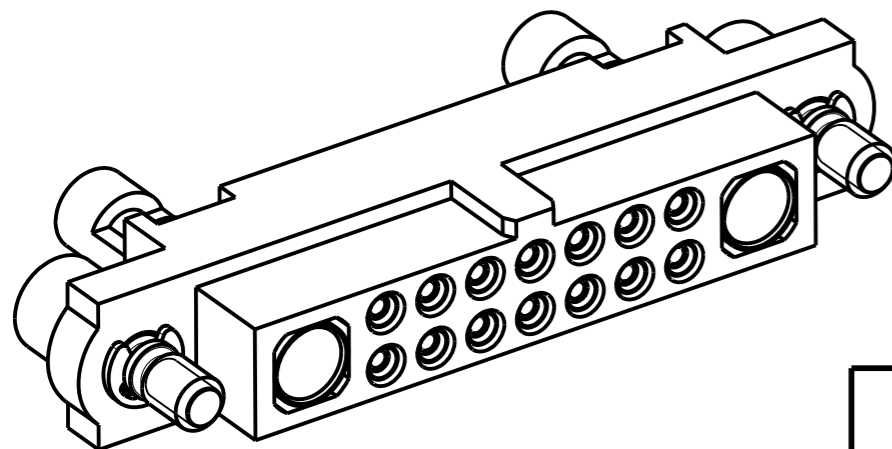
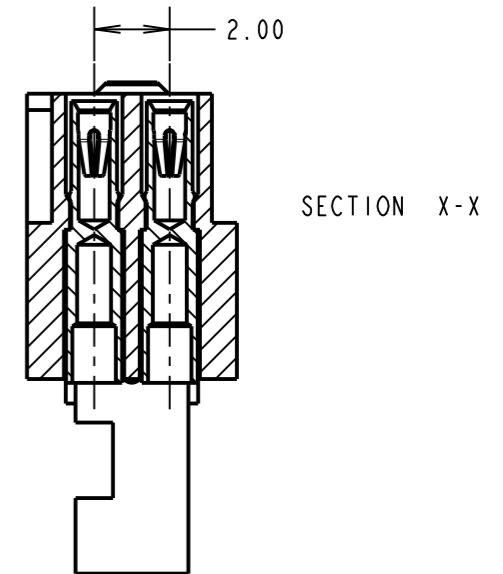
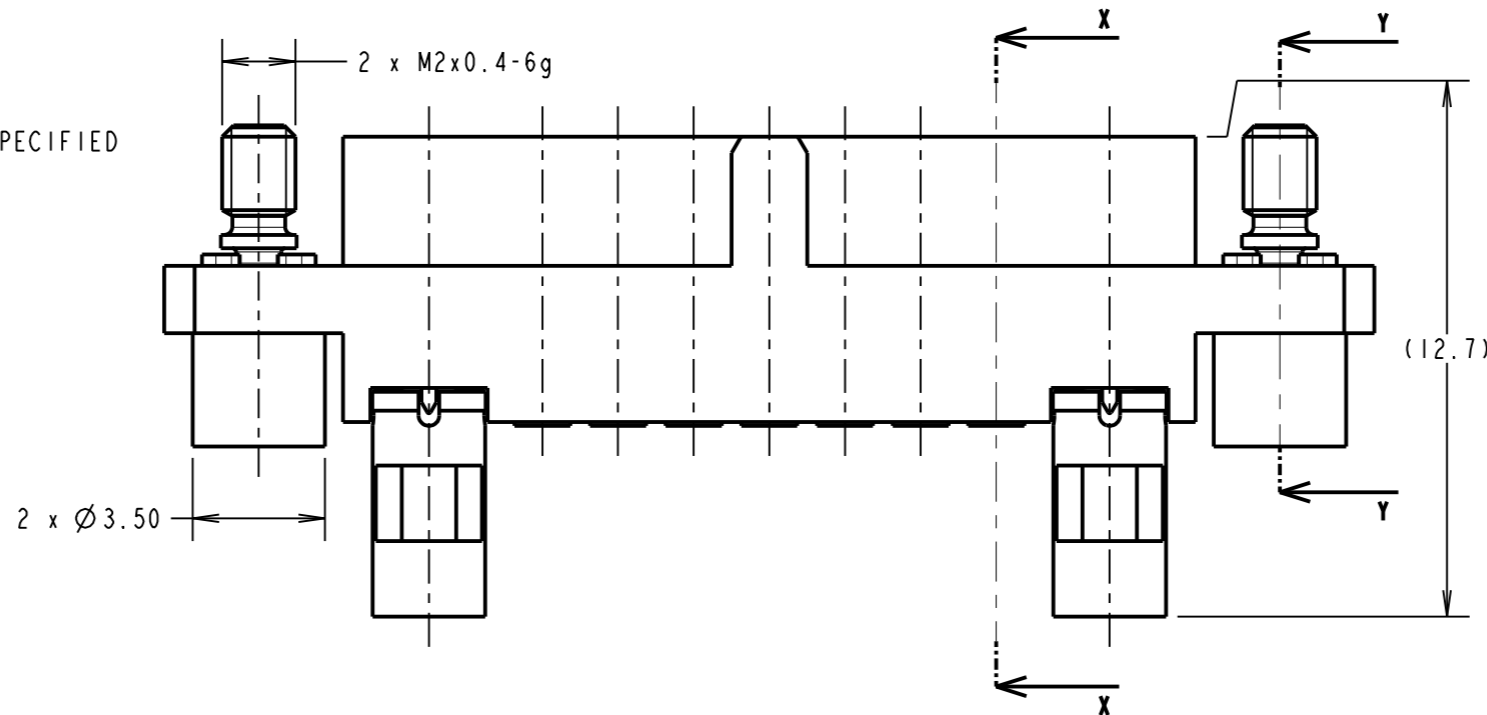
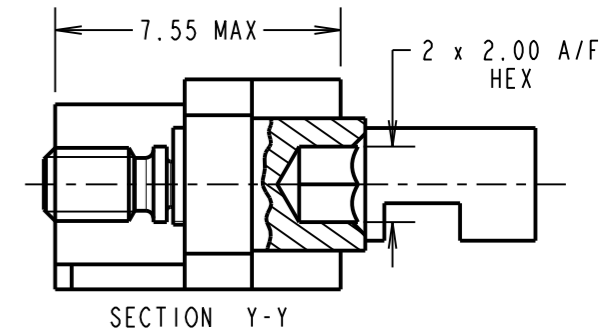
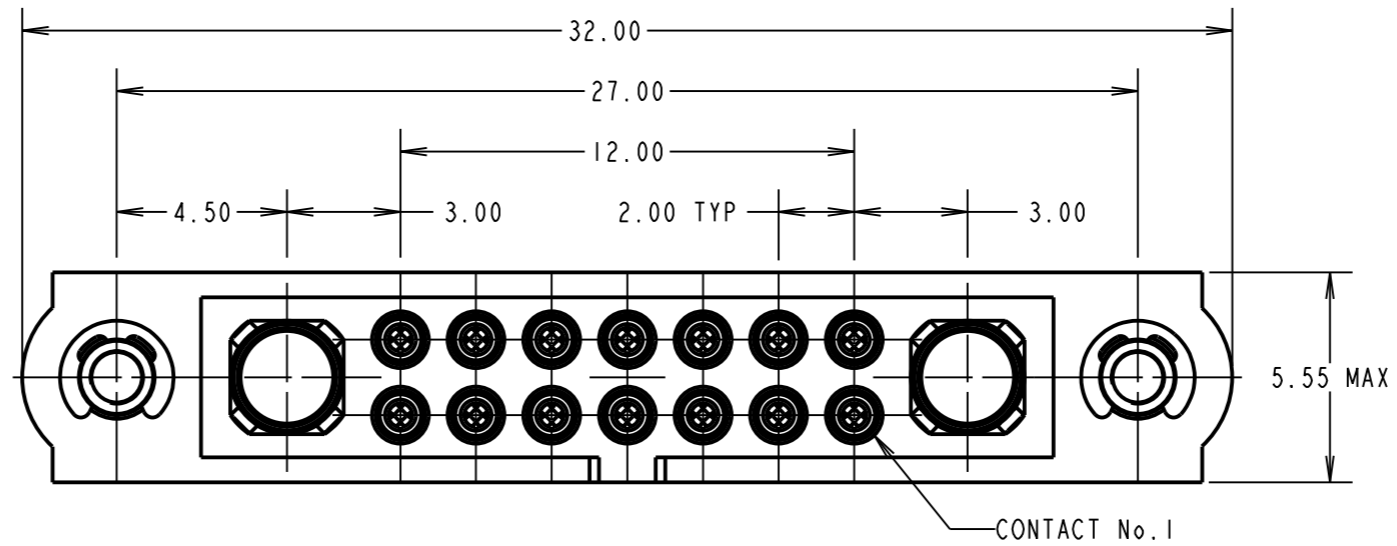
### ENVIRONMENTAL:

TEMPERATURE RANGE = -55°C TO +125°C

### PACKING:

BAG

FOR COMPLETE SPECIFICATION SEE COMPONENT SPECIFICATION C005XX (LATEST ISSUE)



### NOTES:

- CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
- FOR EXTRA SIGNAL CONTACTS, USE PART NUMBER M80-0110005.
- RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 22 AWG. MAX INSULATION DIAMETER = Ø1.10mm. STRIP WIRE BY 2.00MM FOR CRIMPING.
- RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACTS = M22520/2-01 WITH POSITIONER T5747.
- SIGNAL CONTACT INSERTION AND EXTRACTION TOOL = Z80-280.
- FOR EXTRA POWER CONTACTS, USE PART NUMBER M80-327.
- POWER CONTACT WIRE, STRIP BY 5.00mm MINIMUM.
- POWER CONTACT EXTRACTION TOOL = Z80-290.
- INSTRUCTION SHEETS ARE AVAILABLE.

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NAME	ISS.	DATE	C/NOTE
APPROVED: S.FLOWER			
CHECKED: W.J.BOURNE			
DRAWN: S.FLOWER			
CUSTOMER REF.:			
ASSEMBLY DRG:			

## HARWIN

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TOLERANCES  
X. = ±1mm  
X.X = ±0.25mm  
X.XX = ±0.10mm  
X.XXX = ±0.01mm  
ANGLES = ±5°  
UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH:

SEE ABOVE

S/AREA:

mm<sup>2</sup>

TITLE: JACKSCREW DATAMATE MIXED TECHNOLOGY SOLDER FEMALE ASSEMBLY

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SHT  
2 OF 2