

# Customer Information Sheet

DRAWING No.: M80-4D11205F2-03-327-00-000

SHEET 2 OF 2

IF IN DOUBT - ASK

©

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

## SPECIFICATIONS:

### MATERIAL:

MOULDING: GLASS FILLED PPS, UL94V-0, BLACK

### SIGNAL CONTACT:

CLIP = BERYLLIUM COPPER  
SHELL = BRASS

### POWER CONTACT:

BODY = COPPER ALLOY  
LATCHING COLLAR = BERYLLIUM COPPER  
JACKSCREW, CIRCLIP: STAINLESS STEEL

### FINISH:

SIGNAL CONTACT:  
CLIP = 0.3µ GOLD  
SHELL = 0.25-0.3µ GOLD

### POWER CONTACT:

BODY = GOLD  
LATCHING COLLAR = NICKEL

### ELECTRICAL:

WORKING VOLTAGE = 120V AC/DC  
VOLTAGE PROOF = 360V AC/DC  
INSULATION RESISTANCE = 100MΩ MIN

### SIGNAL CONTACT:

CURRENT RATING AT 25°C = 3.0A MAX  
CURRENT RATING AT 85°C = 2.2A MAX  
CONTACT RESISTANCE = 25 mΩ MAX

### POWER CONTACT:

CONTACT RESISTANCE = 6 mΩ MAX  
CURRENT RATING = 10A MAX WITH 16AWG  
CONTACT AS SPECIFIED

### MECHANICAL:

DURABILITY = 500 OPERATIONS

### SIGNAL CONTACT:

INSERTION FORCE = 2.8N MAX  
WITHDRAWAL FORCE = 0.2N MIN

### POWER CONTACT:

INSERTION FORCE = 5N MAX  
WITHDRAWAL FORCE = 0.5N MIN

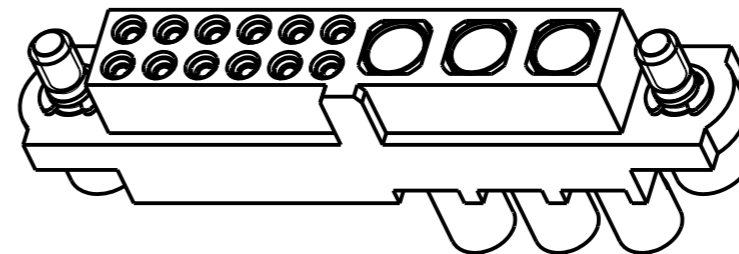
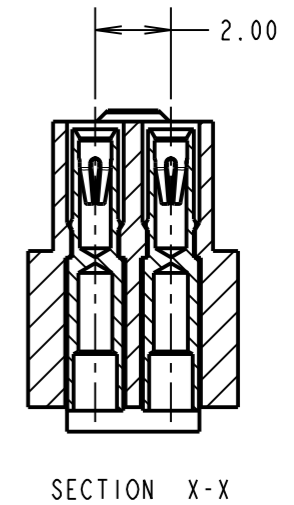
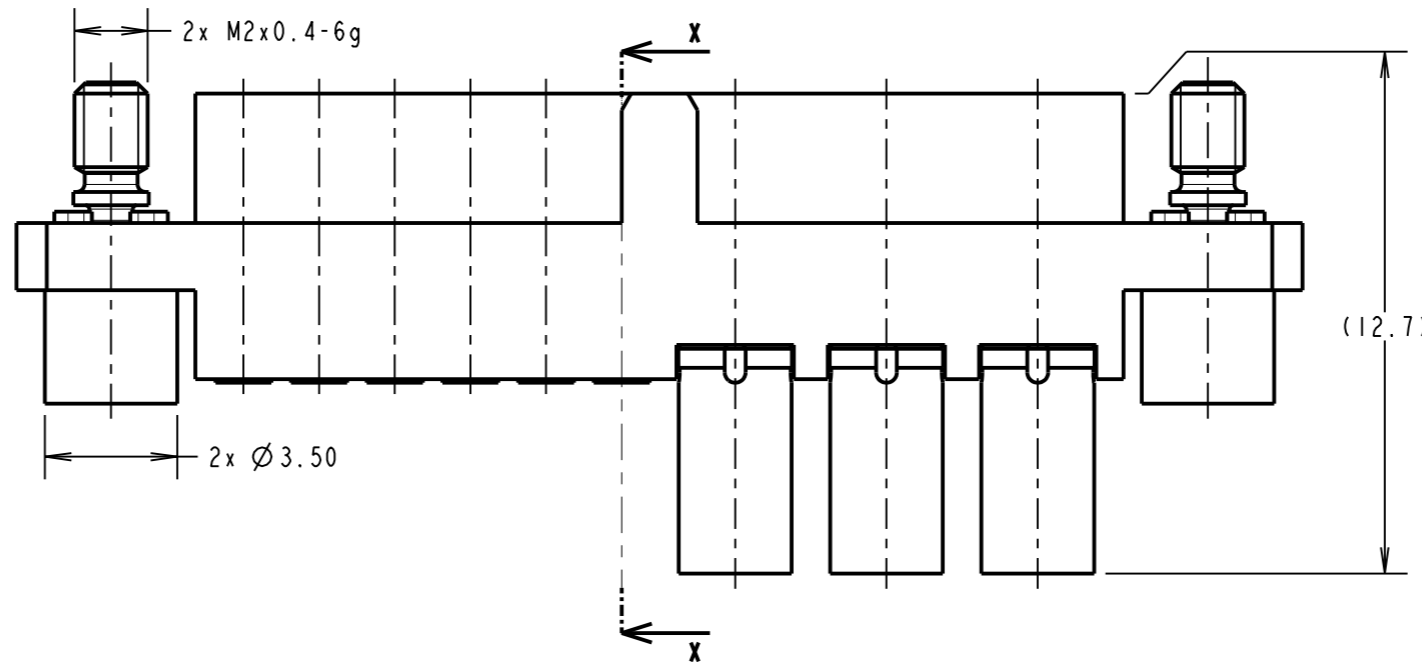
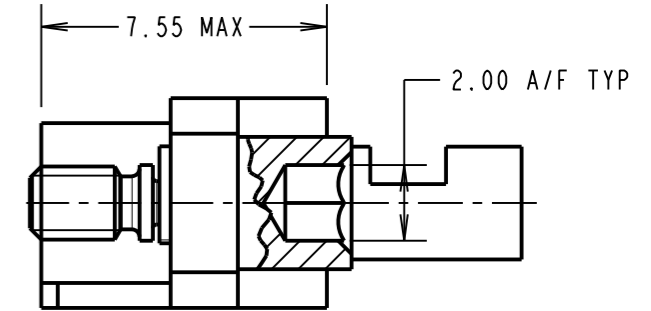
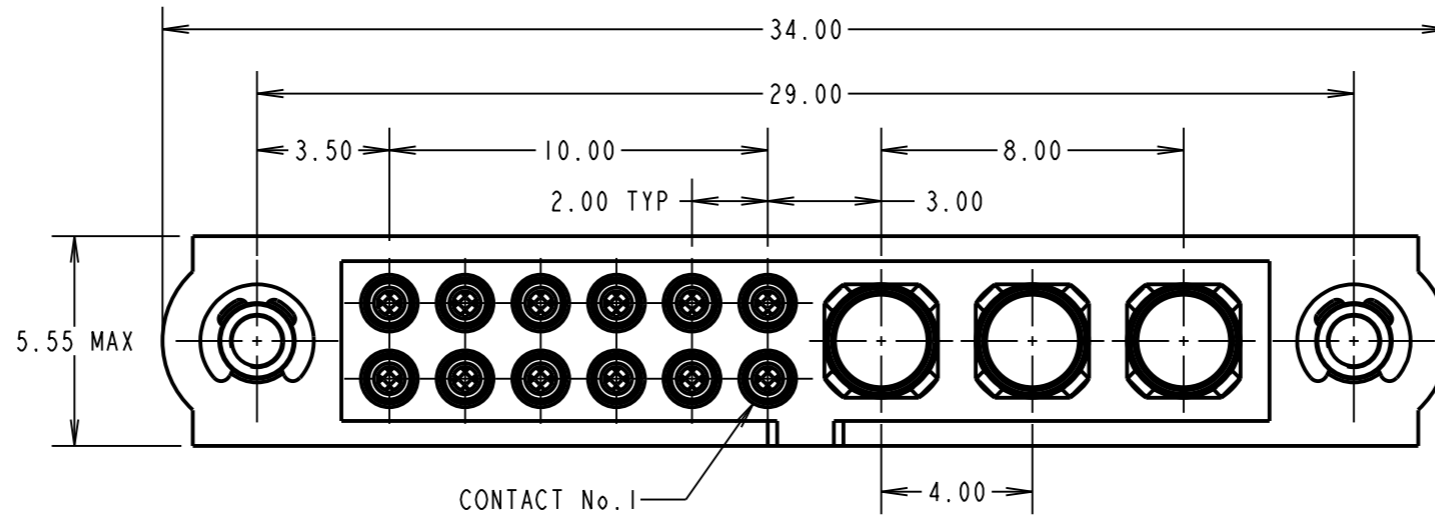
### ENVIRONMENTAL:

TEMPERATURE RANGE = -55°C TO +125°C

### PACKING:

BAG

FOR COMPLETE SPECIFICATION SEE COMPONENT SPECIFICATION C005XX (LATEST ISSUE)



### NOTES:

- CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
- FOR EXTRA SIGNAL CONTACTS, USE PART NUMBER M80-0110005.
- RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 22 AWG. MAX INSULATION DIAMETER = Ø1.10mm. STRIP WIRE BY 2.00MM FOR CRIMPING.
- RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACTS = M22520/2-01 WITH POSITIONER T5747.
- SIGNAL CONTACT INSERTION AND EXTRACTION TOOL = Z80-280.
- FOR EXTRA POWER CONTACTS, USE PART NUMBER M80-327
- POWER CONTACT WIRE, STRIP BY 5.00mm MINIMUM
- POWER CONTACT EXTRACTION TOOL = Z80-290
- INSTRUCTION SHEETS ARE AVAILABLE.

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NAME	ISS.	DATE	C/NOTE
APPROVED: S. MCCULLAGH			
CHECKED: M. G. PLESTED			
DRAWN: J.M.BROOKES			
CUSTOMER REF.:			
ASSEMBLY DRG:			

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