## Customer Information DRAWING No.: M80-4D11005F1-01-309-01-309 THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm SPECIFICATIONS: MATERIAL: 28.0 MOULDING = GLASS FILLED PPS, UL94V-0, BLACK SIGNAL CONTACT: CLIP = BERYLIUM COPPER SHELL = COPPER ALLOY COAX CONTACT: 3.00 TYP -4.50-BODY, SLEEVE, END PLUG = COPPER ALLOY INNER CONTACT, LATCHING COLLAR = BERYLIUM COPPER INSULATORS = PTFE JACKSCREW, CIRCLIP = STAINLESS STEEL FINISH: 8.00 SECTION Y-Y SIGNAL CONTACT: CLIP = 0.3µ GOLD OVER NICKEL SHELL = 0.25-0.3 µ GOLD OVER NICKEL (9.7)COAX CONTACT: BODY, SLEEVE, INNER CONTACT = GOLD OVER NICKEL LATCHING COLLAR = NICKEL 5.55 MAX **ELECTRICAL:** WORKING VOLTAGE = 800V AC/DC VOLTAGE PROOF = 1200V AC/DC INSULATION RESISTANCE = 100M $\Omega$ MIN -CONTACT No. I SIGNAL CONTACT: 2.00 TYP CURRENT RATING AT 25°C = 3.0A MAX (10.3)CURRENT RATING AT 85°C = 2.2A MAX CONTACT RESISTANCE = $25m\Omega$ MAX $2 \times M2 \times 0.4 -$ 2.00 COAX CONTACT: FREQUENCY RANGE = 6GHz IMPEDANCE = $50\Omega$ V.S.W.R = $1.05 + (0.04 \times FREQUENCY)$ GHz MAX CONTACT RESISTANCE = $6m\Omega$ MAX INSULATION RESISTANCE = $10^6 \text{M}\Omega$ @250V AC 7.55 OPERATING VOLTAGE = 180V AC @ 500mA MAX MAXIMUM VOLTAGE = 1000V AC MECHANICAL: SECTION X-X DURABILITY = 500 OPERATIONS SIGNAL CONTACT: INSERTION FORCE = 2.0N MAX WITHDRAWAL FORCE = 0.2N MIN COAX CONTACT: INSERTION FORCE = 8N MAX 0.80 TYP WITHDRAWAL FORCE = 0.5N MIN ENVIRONMENTAL: TEMPERATURE RANGE = -55°C TO +125°C PACKING: -90° COAX CRIMP CONTACT BAG FOR COMPLETE SPECIFICATION SEE COMPONENT I. CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE. SPECIFICATION COO5XX (LATEST ISSUE) 2. FOR EXTRA SIGNAL CONTACTS, USE PART NUMBER M80-0110005 3. RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 22 AWG. MAX INSULATION DIAMETER = ØI.IOmm. STRIP WIRE BY 2.00mm FOR CRIMPING. MSP 26.05.17 RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACTS = M22520/2-01 WITH NAME ISS. DATE C/NOTE POSITIONER T5747. REFER TO TOOLING INSTRUCTION SHEET IS-01 FOR COMPLETE CRIMPING INSTRUCTIONS. APPROVED: M. PERREN 5. SIGNAL CONTACT INSERTION AND EXTRACTION TOOL = Z80-280. REFER TO TOOLING CHECKED: S.BENNETT INSTRUCTION SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS. DRAWN: M. PERREN 6. COAX CONTACT IS SUPPLIED AS A KIT OF PARTS: BODY, MAIN INSULATOR, INNER CONTACT AND LATCHING COLLAR ARE PRE-ASSEMBLED AND SLEEVE CUSTOMER REF.: AND INSULATED END PLUG ASSEMBLY ARE SEPARATE. FOR EXTRA COAX CONTACTS, USE PART NUMBER M80-309. COAX STRIPPING ASSEMBLY DRG: 8. COAX CONTACT EXTRACTION TOOL = Z80-290. DIMENSIONS INSTRUCTION SHEETS ARE AVAILABLE THIS DRAWING AND ANY INFORMATION OR DESCRIPTIVE MATTER SET OUT HEREON ARE CONFIDENTIAL AND COPYRIGHT PROPERTY OF THE HARWIN GROUP AND MUST NOT BE DISCLOSED, LOANED, COPIED OR USED FOR MANUFACTURING, TENDERING OR FOR ANY OTHER PURPOSE WITHOUT THEIR WRITTEN PERMISSION. TOLERANCES MATERIAL: JACKSCREW DATAMATE X. = ±1mm MIXED TECHNOLOGY SEE ABOVE $X.X = \pm 0.25 mm$ CRIMP FEMALE ASSEMBLY $X.XX = \pm 0.10$ mm COMPLETE ASSEMBLY X.XXX = ±0.01mm DRAWING NUMBER: FOR ILLUSTRATION ONLY FINISH: SEE ABOVE www.harwin.com ANGLES = ±5° M80-4D11005F1-01-309-01-309 technical@harwin.com S/AREA: UNLESS STATED