

Customer Information Sheet

DRAWING No.: M80-4C1200500-01-307-02-307

SHEET 2 OF 2

IF IN DOUBT - ASK

©

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

SPECIFICATIONS:

MATERIAL:
 MOULDING: GLASS FILLED PPS, UL94V-0, BLACK
SIGNAL CONTACT:
 CLIP = BERYLLIUM COPPER
 SHELL = BRASS
COAX CONTACT:
 BODY, SLEEVE = COPPER ALLOY
 INNER CONTACT, LATCHING COLLAR = BERYLLIUM COPPER
 INSULATOR = PTFE

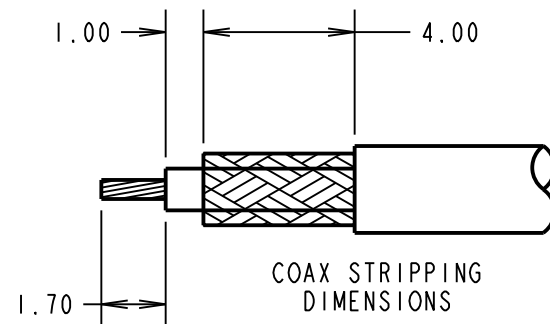
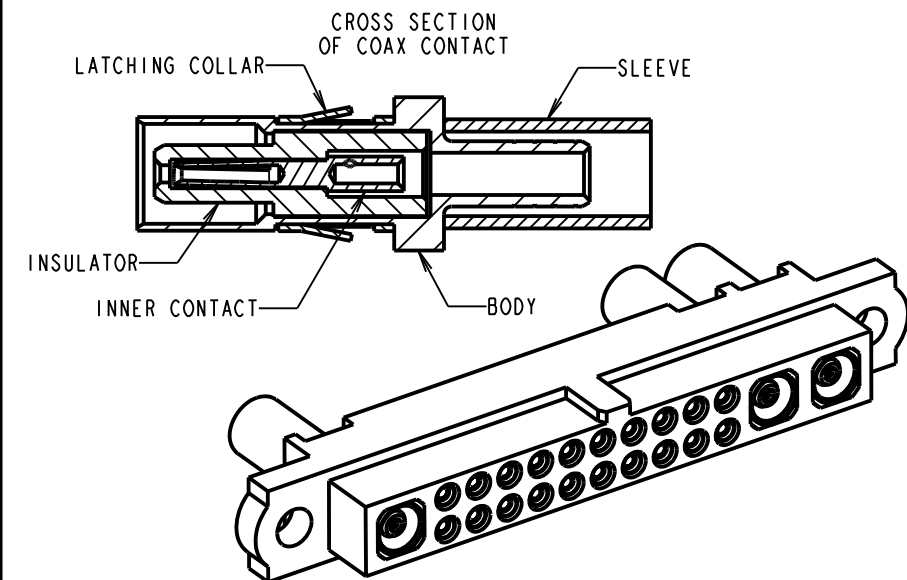
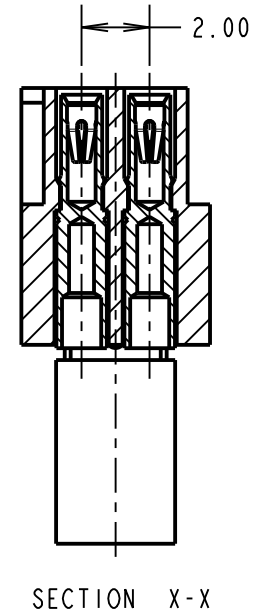
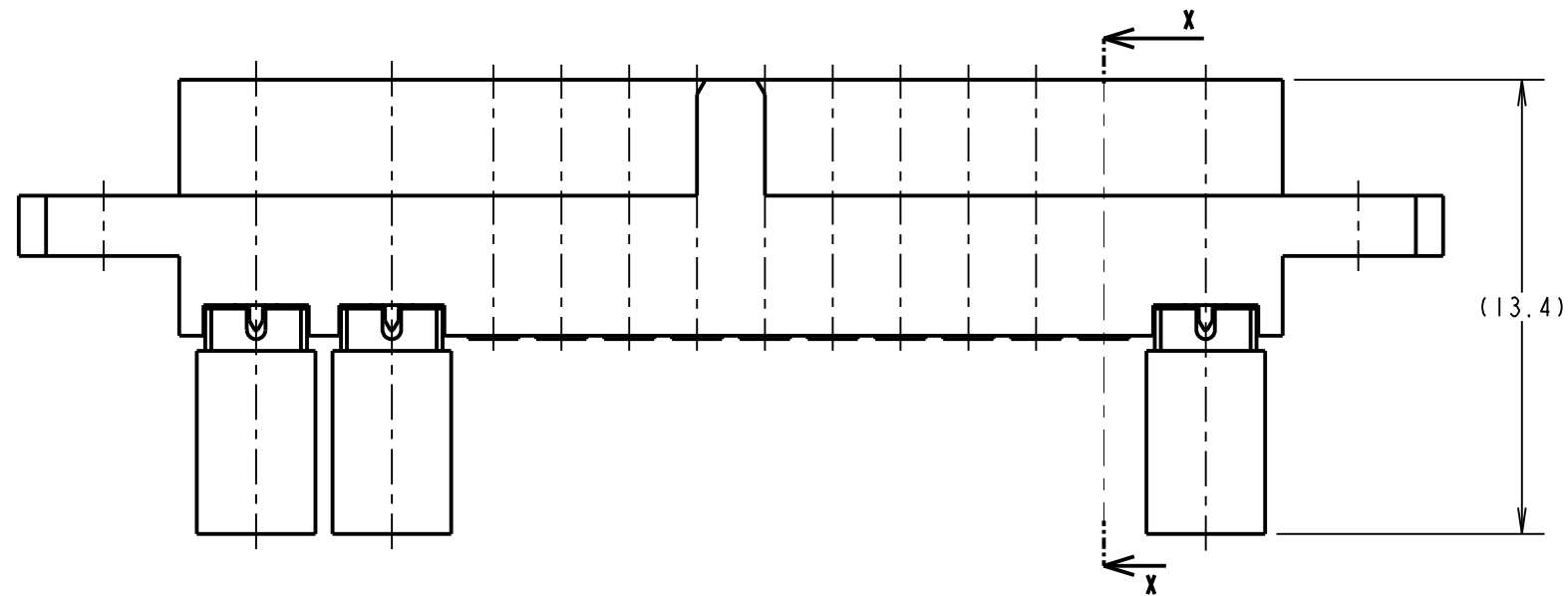
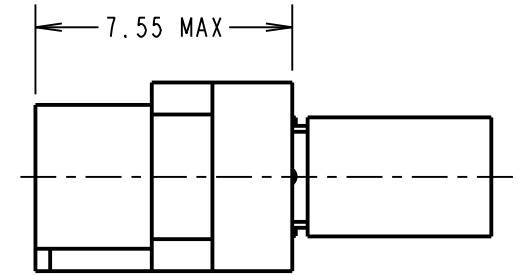
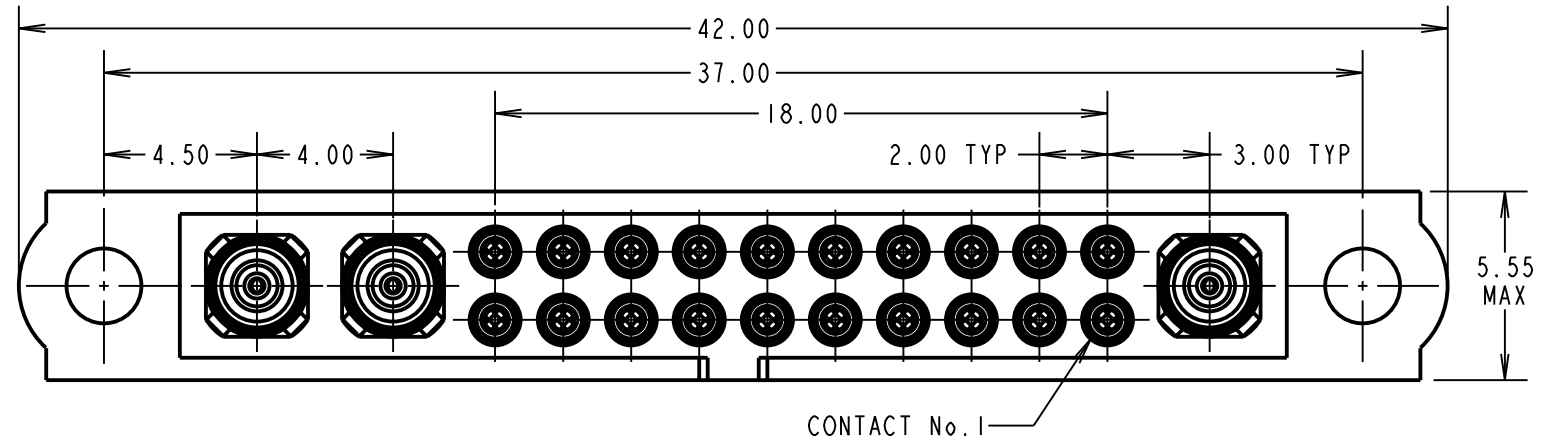
FINISH:
SIGNAL CONTACT:
 CLIP = 0.3µ GOLD
 SHELL = 0.25-0.3µ GOLD
COAX CONTACT:
 BODY, SLEEVE, INNER CONTACT = GOLD
 LATCHING COLLAR = NICKEL

ELECTRICAL:
 WORKING VOLTAGE = 120V AC/DC
 VOLTAGE PROOF = 360V AC/DC
 INSULATION RESISTANCE = 100MΩ MIN
SIGNAL CONTACT:
 CURRENT RATING AT 25°C = 3.0A MAX
 CURRENT RATING AT 85°C = 2.2A MAX
 CONTACT RESISTANCE = 25 mΩ MAX
COAX CONTACT:
 FREQUENCY RANGE = 6GHz
 IMPEDANCE = 50 Ω
 V.S.W.R = 1.05 + (0.04 x FREQUENCY) GHz MAX
 CONTACT RESISTANCE 6 mΩ MAX
 INSULATION RESISTANCE = 10⁶MΩ @250V AC
 OPERATING VOLTAGE = 180V AC @ 500mA
 MAXIMUM VOLTAGE = 1000V AC

MECHANICAL:
 DURABILITY = 500 OPERATIONS
SIGNAL CONTACT:
 INSERTION FORCE = 2.8N MAX
 WITHDRAWAL FORCE = 0.2N MIN
COAX CONTACT:
 INSERTION FORCE = 5N MAX
 WITHDRAWAL FORCE = 0.5N MIN

ENVIRONMENTAL:
 TEMPERATURE RANGE = -55°C TO +125°C

PACKING:
 BAG
 FOR COMPLETE SPECIFICATION SEE COMPONENT SPECIFICATION C005XX (LATEST ISSUE)



NOTES:

- CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
- FOR EXTRA SIGNAL CONTACTS, USE PART NUMBER M80-0130005.
- RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 24-28 AWG. MAX INSULATION DIAMETER = Ø1.10mm. STRIP WIRE BY 2.00MM FOR CRIMPING.
- RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACTS = M22520/2-01 WITH POSITIONER T5747.
- SIGNAL CONTACT INSERTION AND EXTRACTION TOOL = Z80-280.
- COAX CONTACT IS SUPPLIED AS A KIT OF PARTS: BODY, INSULATOR AND LATCHING COLLAR ARE PRE-ASSEMBLED AND SLEEVE AND INNER CONTACT ARE SEPARATE.
- FOR EXTRA COAX CONTACTS, USE PART NUMBER M80-307.
- RECOMMENDED HAND CRIMP TOOL FOR COAX INNER CONTACT = Z80-292 WITH POSITIONER Z80-291 AND RECOMMENDED HAND CRIMP TOOL AND DIE SET FOR COAX SLEEVE = Z80-293.
- COAX CONTACT EXTRACTION TOOL = Z80-290
- INSTRUCTION SHEETS ARE AVAILABLE.

SM	1	21.09.10	10806
NAME	ISS.	DATE	C/NOTE
APPROVED: S. MCCULLAGH			
CHECKED: R. ADDE			
DRAWN: R. ADDE			
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN			THIS DRAWING AND ANY INFORMATION OR DESCRIPTIVE MATTER SET OUT HEREON ARE CONFIDENTIAL AND COPYRIGHT PROPERTY OF THE HARWIN GROUP AND MUST NOT BE DISCLOSED, LOANED, COPIED OR USED FOR MANUFACTURING, TENDERING OR FOR ANY OTHER PURPOSE WITHOUT THEIR WRITTEN PERMISSION.	TOLERANCES X. = ±1mm X.X = ±0.25mm X.XX = ±0.10mm X.XXX = ±0.01mm ANGLES = ±5° UNLESS STATED	MATERIAL: SEE ABOVE FINISH: SEE ABOVE S/AREA: mm ²	TITLE: JACKSCREW DATAMATE MIXED TECHNOLOGY CRIMP FEMALE ASSEMBLY DRAWING NUMBER: M80-4C1200500-01-307-02-307	SHT 2 OF 2
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