## Customer Information Sheet

DRAWING No.: M80-4C11005F1-02-326-00-000 SHEET 2 OF 2 IF IN DOUBT - ASK NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm

## SPECIFICATIONS:

MATERIAL: MOULDING: GLASS FILLED PPS, UL94V-0, BLACK SIGNAL CONTACT:

CLIP = BERYLLIUM COPPER

SHELL = BRASS POWER CONTACT:

BODY = COPPER ALLOY

LATCHING COLLAR = BERYLLIUM COPPER JACKSCREW, CIRCLIP: STAINLESS STEEL

FINISH:

SIGNAL CONTACT:

CLIP = 0.3µ GOLD SHELL = 0.25-0.3µ GOLD

POWER CONTACT:

BODY = GOLD LATCHING COLLAR = NICKEL

ELECTRICAL:

WORKING VOLTAGE = 120V AC/DC VOLTAGE PROOF = 360V AC/DC

INSULATION RESISTANCE =  $100M\Omega$  MIN

SIGNAL CONTACT:

CURRENT RATING AT 25°C = 3.0A MAX CURRENT RATING AT 85°C = 2.2A MAX

CONTACT RESISTANCE = 25 m $\Omega$  MAX

POWER CONTACT:

CONTACT RESISTANCE = 6 m $\Omega$  MAX CURRENT RATING = 15A MAX WITH 14AWG

CONTACT AS SPECIFIED

MECHANICAL:

DURABILITY = 500 OPERATIONS

SIGNAL CONTACT: INSERTION FORCE = 2.8N MAX

WITHDRAWAL FORCE = 0.2N MIN

POWER CONTACT:

INSERTION FORCE = 5N MAX

WITHDRAWAL FORCE = 0.5N MIN

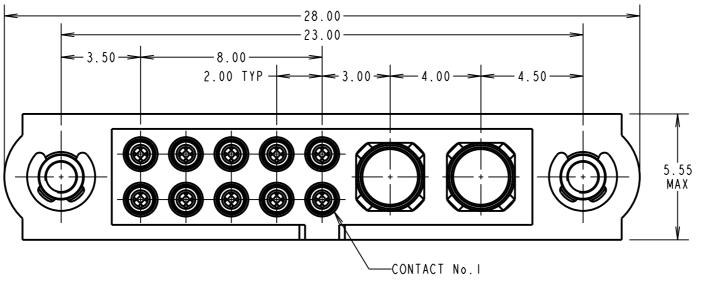
**ENVIRONMENTAL:** 

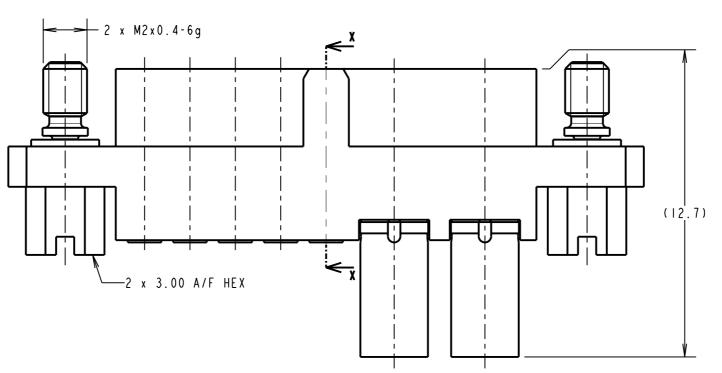
TEMPERATURE RANGE = -55°C TO +125°C

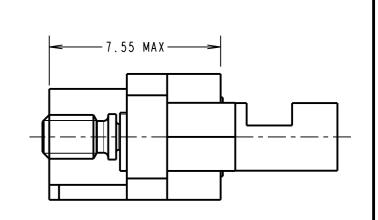
PACKING:

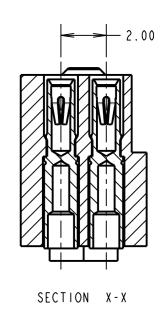
BAG

FOR COMPLETE SPECIFICATION SEE COMPONENT SPECIFICATION COOSXX (LATEST ISSUE)











- I. CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
- 2. FOR EXTRA SIGNAL CONTACTS, USE PART NUMBER M80-0130005.
- 3. RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 24-28 AWG. MAX INSULATION DIAMETER = Ø1.10mm. STRIP WIRE BY 2.00MM FOR CRIMPING.
- RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACTS = M22520/2-01 IONER T5747.
- NTACT INSERTION AND EXTRACTION TO

ANGLES UNLESS STA

- POWER CONTACTS, USE PART NUMBER
- FACT WIRE. STRIP BY 5.00mm MINIMU
- FACT EXTRACTION TOOL = Z80-290

100000	4. RECOMMENDED HAND CRIMI WITH POSITIONER T5747 5. SIGNAL CONTACT INSERT 6. FOR EXTRA POWER CONTAC 7. POWER CONTACT WIRE, S 8. POWER CONTACT EXTRACT 9. INSTRUCTION SHEETS AR				
	TEL: 603 893 5376 TEL: FAX: 603 893 5396 FAX:	: 023 9231 4590	HARWIN Asia TEL: +65 6 779 490 FAX: +65 6 779 386 mis@harwin.com.sg	TENDERING OR FOR ANY	

TON SHEETS AK	E AVAILADLE.	
IS DRAWING AND ANY MATION OR DESCRIPTIVE	TOLERANCES	М
R SET OUT HEREON ARE DENTIAL AND COPYRIGHT PERTY OF THE HARWIN UP AND MUST NOT BE	X. = ±1mm X.X = ±0.25mm X.XX = ±0.10mm	
OSED, LOANED, COPIED	X.XXX = ±0.01mm	Г.

NCES	MATERIAL:	
= 1 mm = 0 . 2 5 mm = 0 . 1 0 mm		SEE
=0.01mm = ±5°	FINISH:	,

OOL = Z80-280. M80-326 UM		CUSTOMER REF.:  ASSEMBLY DRG:
L:	TITLE:	REW DATAMATE

15.09.10 10806

S. MCCULLAGH

R. ADDE

C/NOTE

DATE

APPROVED:

CHECKED:

TED	S/AREA:	mm 2	M80-4C11005F1-02-326-00-000	OF
.01mm ±5°	FINISH: SEE ABOV	E	DRAWING NUMBER:	SH1
nm . 25mm . 10mm	SEE ABOVE		MIXED TECHNOLOGY CRIMP FEMALE ASSEMBLY	
to	MAIERIAL:		'''LE: JACKSCREW DATAMATE	