Customer Information Sheet

DRAWING No.: M80-4C1100500-06-325-00-000 IF IN DOUBT - ASK SHEET 2 OF 2 NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm

SPECIFICATIONS:

MATERIAL:

MOULDING: GLASS FILLED PPS, UL94V-O, BLACK SIGNAL CONTACT: CLIP = BERYLIUM COPPER SHELL = BRASS POWER CONTACT:

BODY = COPPER ALLOY LATCHING COLLAR = BERYLLIUM COPPER

FINISH: SIGNAL CONTACT: CLIP = 0.3µ GOLD

SHELL = 0.25-0.3µ GOLD

POWER CONTACT: BODY = GOLD

LATCHING COLLAR = NICKEL **ELECTRICAL:** WORKING VOLTAGE = 120V AC/DC

VOLTAGE PROOF = 360V AC/DC INSULATION RESISTANCE = $100M\Omega$ MIN SIGNAL CONTACT:

CURRENT RATING AT 25°C = 3.0A MAX CURRENT RATING AT 85°C = 2.2A MAX CONTACT RESISTANCE = 25 m Ω MAX

POWER CONTACT:

CONTACT RESISTANCE = 6 m Ω MAX CURRENT RATING = 20A MAX WITH 12AWG CONTACT AS SPECIFIED

MECHANICAL:

DURABILITY = 500 OPERATIONS SIGNAL CONTACT:

INSERTION FORCE = 2.8N MAX WITHDRAWAL FORCE = 0.2N MIN

POWER CONTACT:

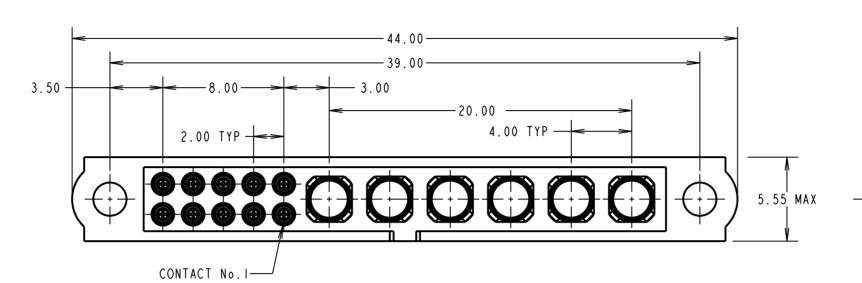
INSERTION FORCE = 5N MAX WITHDRAWAL FORCE = 0.5N MIN

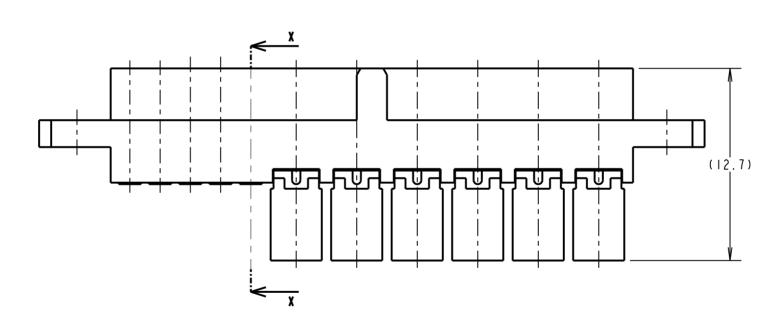
ENVIRONMENTAL:

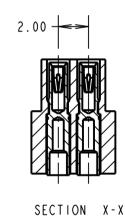
TEMPERATURE RANGE = -55°C TO +125°C PACKING:

BAG

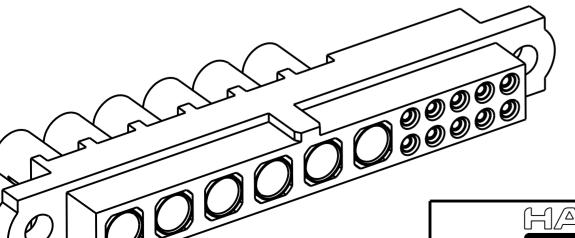
FOR COMPLETE SPECIFICATION SEE COMPONENT SPECIFICATION COO5XX (LATEST ISSUE)







<-- 7.55 MAX →=



CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
 FOR EXTRA SIGNAL CONTACTS, USE PART NUMBER M80-0130005.

3. RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 24-28 AWG

MAX INSULATION DIAMETER = ØI.IOmm. STRIP WIRE BY 2.00MM FOR CRIMPING. RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACTS = M22520/2-01

WITH POSITIONER T5747. SIGNAL CONTACT INSERTION AND EXTRACTION TOOL = Z80-280.

FOR EXTRA POWER CONTACTS, USE PART NUMBER M80-325

POWER CONTACT WIRE, STRIP BY 5.00mm MINIMUM

POWER CONTACT EXTRACTION TOOL = Z80-290

9. INSTRUCTION SHEETS ARE AVAILABLE.

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| | SM | - | 06.09.10 | 10806 | | |
| | NAME | ISS. | DATE | C/NOTE | | |
| i. | APPROVED: S. MCCULLAGH | | | | | |
| | CHECKED: R. ADDE | | | | | |
| | DRAWN: R.ADDE | | | | | |
| | CUSTOMER REF.: | | | | | |
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| | ASSEN | MBLY I | DRG: | | | |

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X. = ±1mm $X.X = \pm 0.25 mr$ $X.XX = \pm 0.10$ mm $X.XXX = \pm 0.01$ mm ANGLES = ±5° UNLESS STATED

MATERIAL: SEE ABOVE FINISH SEE ABOVE

S/AREA:

JACKSCREW DATAMATE MIXED TECHNOLOGY CRIMP FEMALE ASSEMBLY

DRAWING NUMBER:

mm²

M80-4C1100500-06-325-00-000 0F2