

Customer Information Sheet

DRAWING No.: M80-4C10605F2-02-325-02-325

SHEET 2 OF 2

IF IN DOUBT - ASK

©

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

SPECIFICATIONS:

MATERIAL:
 MOULDING: GLASS FILLED PPS, UL94V-0, BLACK

SIGNAL CONTACT:
 CLIP = BERYLLIUM COPPER
 SHELL = COPPER ALLOY

POWER CONTACT:
 BODY = COPPER ALLOY
 LATCHING COLLAR = BERYLLIUM COPPER
 JACKSCREW, CIRCLIP: STAINLESS STEEL

FINISH:
SIGNAL CONTACT:
 CLIP = 0.3µ GOLD OVER NICKEL
 SHELL = 0.25-0.3µ GOLD OVER NICKEL

POWER CONTACT:
 BODY = GOLD OVER NICKEL
 LATCHING COLLAR = NICKEL

ELECTRICAL:
 WORKING VOLTAGE = 800V AC/DC
 VOLTAGE PROOF = 1200V AC/DC
 INSULATION RESISTANCE = 100MΩ MIN

SIGNAL CONTACT:
 CURRENT RATING AT 25°C = 3.0A MAX
 CURRENT RATING AT 85°C = 2.2A MAX
 CONTACT RESISTANCE = 25 mΩ MAX

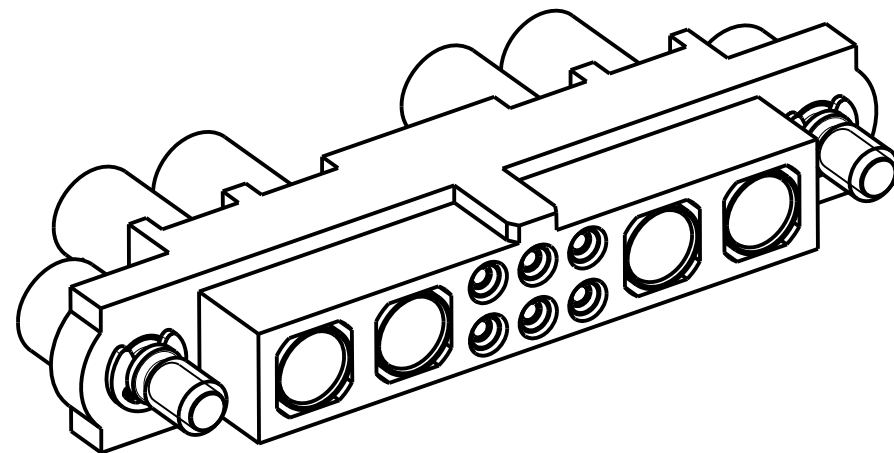
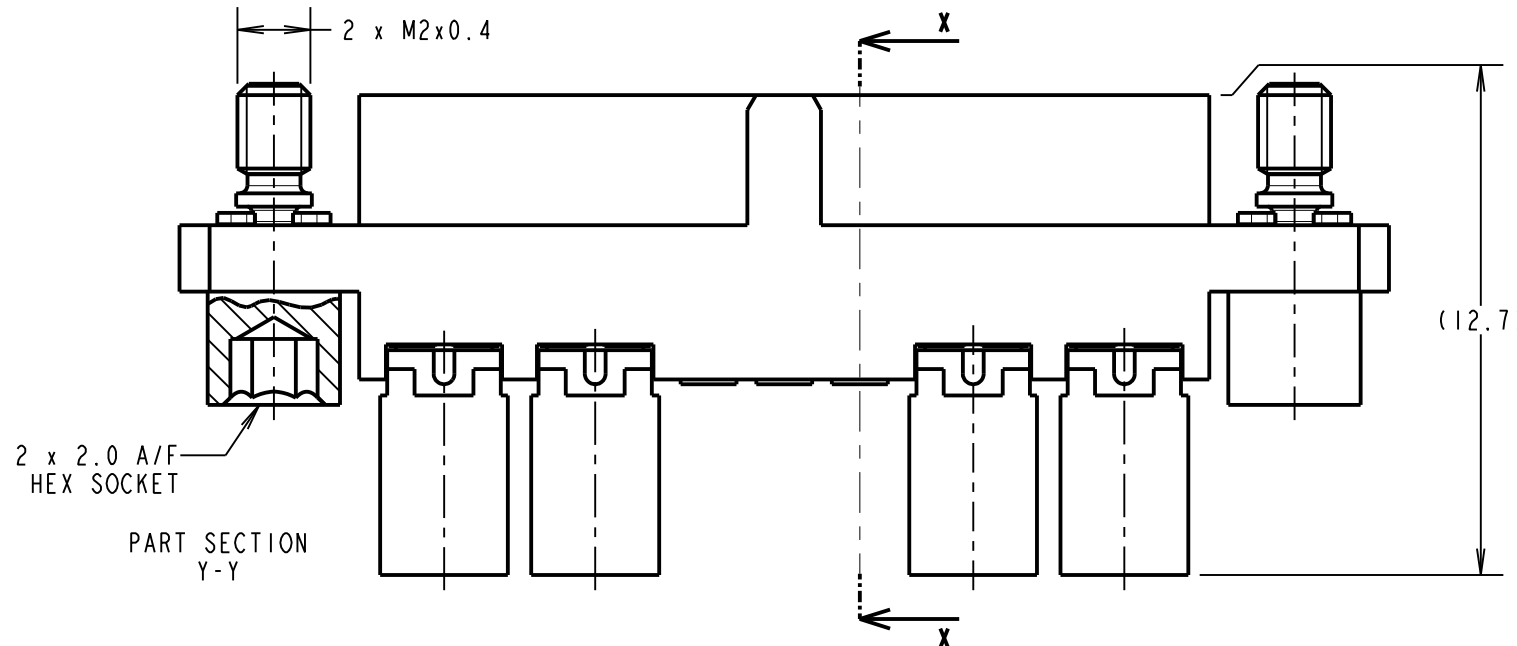
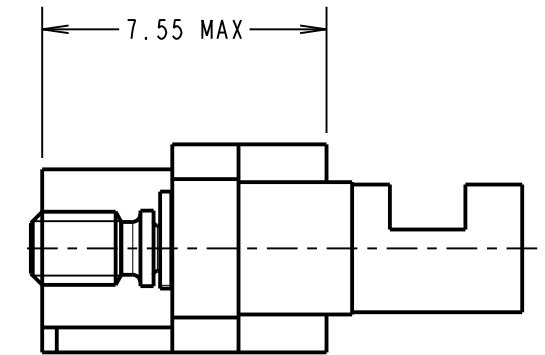
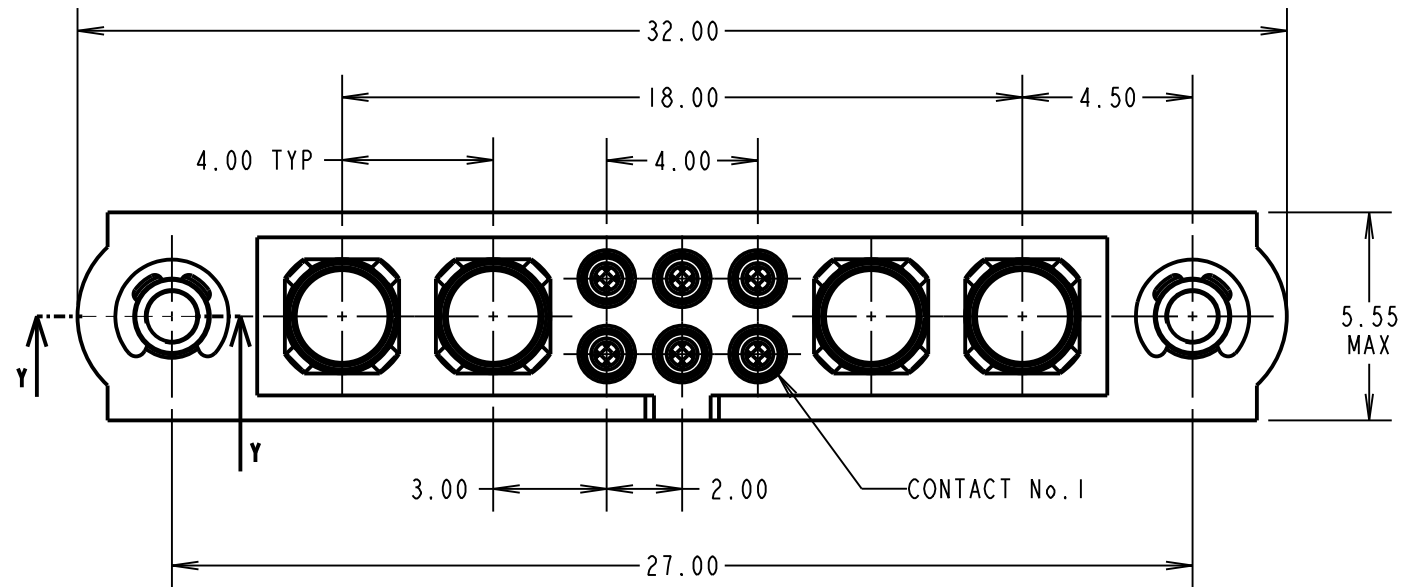
POWER CONTACT:
 CONTACT RESISTANCE = 6 mΩ MAX
 CURRENT RATING = 20A MAX WITH 12AWG
 CONTACT AS SPECIFIED

MECHANICAL:
 DURABILITY = 500 OPERATIONS
SIGNAL CONTACT:
 INSERTION FORCE = 2.8N MAX
 WITHDRAWAL FORCE = 0.2N MIN

POWER CONTACT:
 INSERTION FORCE = 8N MAX
 WITHDRAWAL FORCE = 0.5N MIN

ENVIRONMENTAL:
 TEMPERATURE RANGE = -55°C TO +125°C

PACKING:
 BAG
 FOR COMPLETE SPECIFICATION SEE COMPONENT SPECIFICATION C005XX (LATEST ISSUE)



NOTES:

- CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
- FOR EXTRA SIGNAL CONTACTS, USE PART NUMBER M80-0130005.
- RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 24-28 AWG. MAX INSULATION DIAMETER = Ø1.10mm. STRIP WIRE BY 2.00MM FOR CRIMPING.
- RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACTS = M22520/2-01 WITH POSITIONER T5747. REFER TO TOOLING INSTRUCTION SHEET IS-01 FOR COMPLETE CRIMPING INSTRUCTIONS.
- SIGNAL CONTACT INSERTION AND EXTRACTION TOOL = Z80-280.REFER TO TOOLING INSTRUCTION SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS.
- FOR EXTRA POWER CONTACTS, USE PART NUMBER M80-325
- POWER CONTACT WIRE, STRIP BY 5.00mm MINIMUM
- POWER CONTACT EXTRACTION TOOL = Z80-290
- INSTRUCTION SHEETS ARE AVAILABLE.

MGP	1	11.03.13	----
NAME	ISS.	DATE	C/NOTE
APPROVED: MGP			
CHECKED: SB			
DRAWN: M. G. PLESTED			
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

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TOLERANCES
 X. = ±1mm
 X.X = ±0.25mm
 X.XX = ±0.10mm
 X.XXX = ±0.01mm
 ANGLES = ±5°
 UNLESS STATED

MATERIAL:
 SEE ABOVE
FINISH: SEE ABOVE
S/AREA: mm²

TITLE: JACKSCREW DATAMATE MIXED TECHNOLOGY CRIMP FEMALE ASSEMBLY

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SHT 2 OF 2