## Customer Information Sheet DRAWING No.: M80-4C1040500-00-000-03-305 IF IN DOUBT - ASK NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm SPECIFICATIONS: MATERIAL: MOULDING: GLASS FILLED PPS, UL94V-0, BLACK SIGNAL CONTACT: CLIP = BERYLLIUM COPPER SHELL = BRASS -7.55 MAX COAX CONTACT: BODY, SLEEVE = COPPER ALLOY INNER CONTACT, LATCHING COLLAR = BERYLLIUM COPPER INSULATOR = PTFE FINISH: SIGNAL CONTACT: 5.55 CLIP = 0.3µ GOLD MAX SHELL = 0.25-0.3µ GOLD COAX CONTACT: BODY. SLEEVE. INNER CONTACT = GOLD LATCHING COLLAR = NICKEL ELECTRICAL: WORKING VOLTAGE = 120V AC/DC CONTACT No. I - 2.00 VOLTAGE PROOF = 360V AC/DC INSULATION RESISTANCE = $100M\Omega$ MIN SIGNAL CONTACT: CURRENT RATING AT 25°C = 3.0A MAX CURRENT RATING AT 85°C = 2.2A MAX CONTACT RESISTANCE = 25 m $\Omega$ MAX COAX CONTACT: FREQUENCY RANGE = 6GHz IMPEDANCE = 50 $\Omega$ $V.S.W.R = 1.05 + (0.04 \times FREQUENCY) GHz MAX$ CONTACT RESISTANCE 6 m $\Omega$ MAX INSULATION RESISTANCE = $10^{6} \text{M}\Omega$ @250V AC OPERATING VOLTAGE = 180V AC @ 500mA (13.4)MAXIMUM VOLTAGE = 1000V AC MECHANICAL: DURABILITY = 500 OPERATIONS SECTION X-X SIGNAL CONTACT: INSERTION FORCE = 2.8N MAX WITHDRAWAL FORCE = 0.2N MIN COAX CONTACT: INSERTION FORCE = 5N MAX WITHDRAWAL FORCE = 0.5N MIN **ENVIRONMENTAL:** TEMPERATURE RANGE = -55°C TO +125°C PACKING: BAG NOTES: CROSS SECTION FOR COMPLETE SPECIFICATION SEE COMPONENT I. CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE. OF COAX CONTACT SPECIFICATION COO5XX (LATEST ISSUE) 2. FOR EXTRA SIGNAL CONTACTS, USE PART NUMBER M80-0130005. LATCHING COLLAR-RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 24-28 AWG. MAX INSULATION DIAMETER = ØI.IOmm. STRIP WIRE BY 2.00MM FOR CRIMPING. 1.00 -> RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACTS = M22520/2-01 27.08.10 10806 WITH POSITIONER T5747 DATE C/NOTE SIGNAL CONTACT INSERTION AND EXTRACTION TOOL = Z80-280 COAX CONTACT IS SUPPLIED AS A KIT OF PARTS: BODY, INSULATOR APPROVED: S. MCCULLAGH AND LATCHING COLLAR ARE PRE-ASSEMBLED AND SLEEVE AND INNER CHECKED: M. G. PLESTED CONTACT ARE SEPARATE. INSULATOR-R.ADDE FOR EXTRA COAX CONTACTS, USE PART NUMBER M80-305 8. RECOMMENDED HAND CRIMP TOOL FOR COAX INNER CONTACT = Z80-292 WITH -BODY CUSTOMER REF.: INNER CONTACT COAX STRIPPING POSITIONER Z80-291 AND RECOMMENDED HAND CRIMP TOOL AND DIE SET DIMENSIONS 1.70 + FOR COAX SLEEVE = Z80-293. ASSEMBLY DRG: 9. COAX CONTACT EXTRACTION TOOL = Z80-290 IO. INSTRUCTION SHEETS ARE AVAILABLE. THIS DRAWING AND ANY INFORMATION OR DESCRIPTIVE MATTER SET OUT HEREON ARE CONFIDENTIAL AND COPYRIGHT PROPERTY OF THE HARWIN GROUP AND MUST NOT BE DISCLOSED, LOANED, COPIED OR USED FOR MANUFACTURING, TENDERING OR FOR ANY OTHER PURPOSE WITHOUT THEIR WRITTEN PERMISSION. MATERIAL: HARWIN JACKSCREW DATAMATE X. = ±1mm MIXED TECHNOLOGY SEE ABOVE $X.X = \pm 0.25 mr$ CRIMP FEMALE ASSEMBLY $X.XX = \pm 0.10$ mm HARWIN Europe (UK) HARWIN Asia HARWIN USA $X.XXX = \pm 0.01$ mm DRAWING NUMBER FINISH: SEE ABOVE ANGLES = ±5° M80-4C1040500-00-000-03-305 2 OF, mis@harwin.com mis@harwin.co.uk mis@harwin.com.sq S/AREA: mm<sup>2</sup> UNLESS STATED