

Customer Information Sheet

DRAWING No.: K3607-XX

SHEET 2 OF 2

IF IN DOUBT - ASK

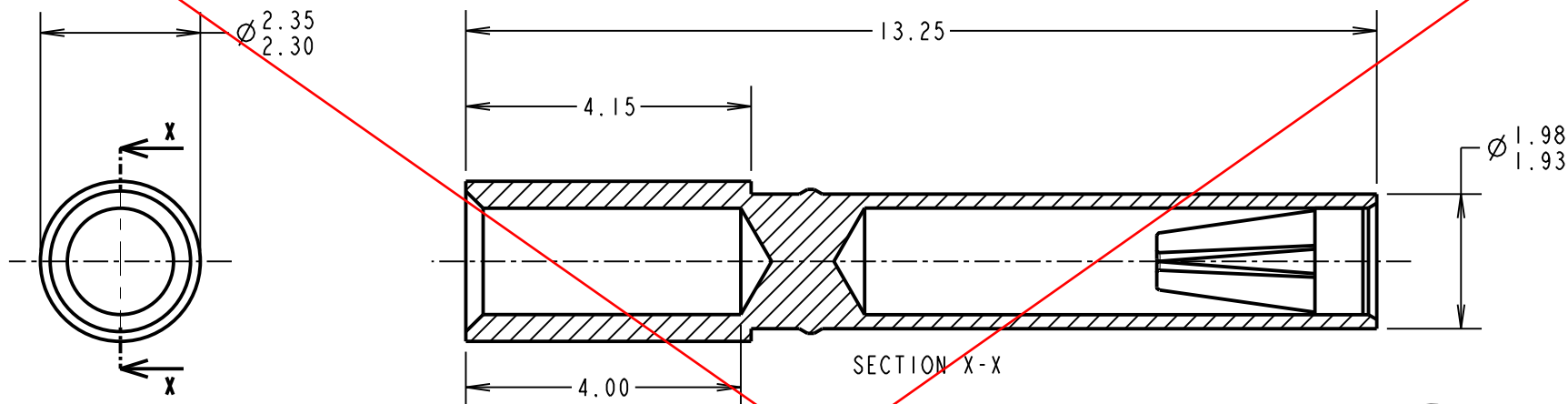
(C)

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

SEE COMPONENT SPECIFICATION C034XX FOR ASSEMBLY INSTRUCTIONS AND TECHNICAL DATA



NOTES:

1. RELEVANT SPECIFICATIONS ARE QUOTED ON THE MOULDING DRAWINGS, AND IN COMPONENT SPECIFICATION C034XX (LATEST ISSUE). THE COMPONENT SPECIFICATION ALSO INCLUDES NOTES ON ASSEMBLY METHODS.
2. THIS CRIMP SOCKET FITS INTO MOULDINGS K3601-91 (2-WAY POWER CONNECTOR) OR K3701-91 (3-WAY POWER CONNECTOR).
3. HAND CRIMP TOOL M22520/2-01 WITH POSITIONER ZK3609-00 SHOULD BE USED TO CRIMP WIRE TO THIS SOCKET.
4. RECOMMENDED WIRE GAUGE = 18AWG, MAXIMUM INSULATION DIAMETER = $\phi 1.8\text{mm}$.
5. STRIP END OF WIRE BY 3.5-4mm.
6. ASSEMBLY TOOL ZK3610-00 CAN BE USED TO AID INSERTION AND EXTRACTION OF CONTACTS FROM MOULDING.
7. MATERIALS:
SHELL = BRASS
CLIP = BERYLLIUM COPPER

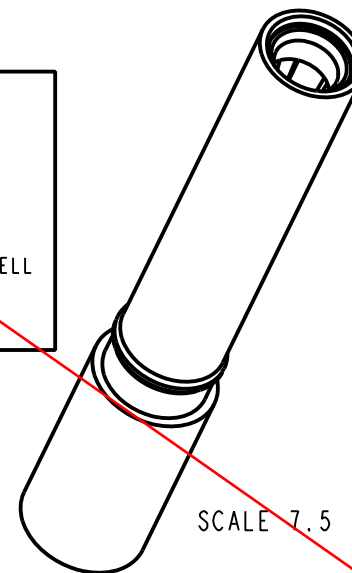
ORDER CODE:

K3607-XX

FINISH

46 = 3.0 μ 100% TIN OVER NICKEL CLIP
3.5-5.0 μ 100% TIN OVER NICKEL SHELL

OBSOLETE



WJP	4	18.03.15	12688
NAME	ISS.	DATE	C/NOTE
APPROVED: WJP			
CHECKED: MGP			
DRAWN: W. J. BOURNE			
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

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TOLERANCES

X. = $\pm 1\text{mm}$
X.X = $\pm 0.50\text{mm}$
X.XX = $\pm 0.10\text{mm}$
X.XXX = $\pm 0.01\text{mm}$

ANGLES = $\pm 5^\circ$

UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH: SEE ABOVE

S/AREA:

mm²

TITLE:

POWER CONNECTOR
CRIMP SOCKET ASSY (18 AWG)

DRAWING NUMBER:

K3607-XX

SHT
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