

# Kona

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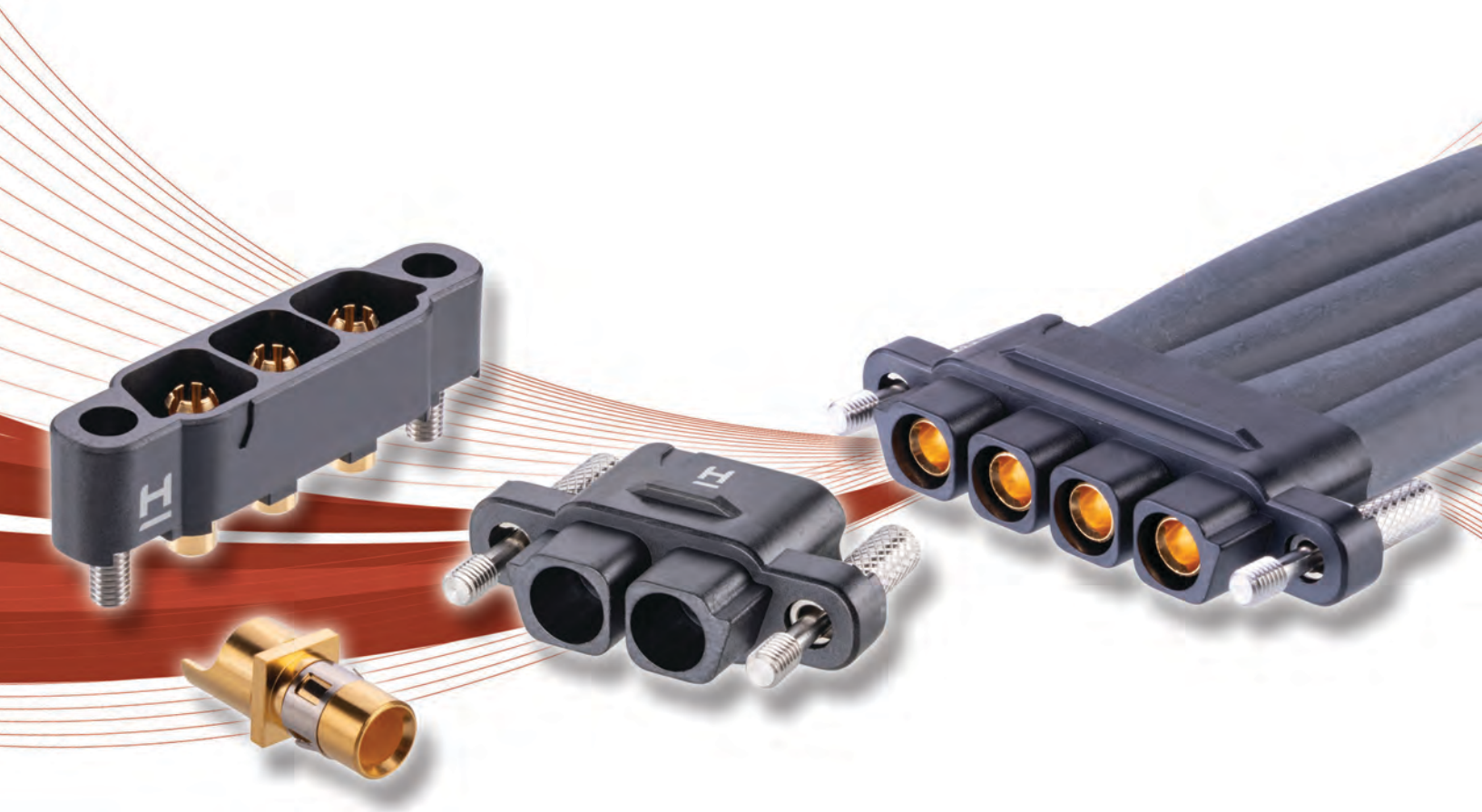
# Kona Connectors Introduction

KONA

Kona is a 8.50mm pitch High-Reliability, high performance connector range from Harwin. The largest connector with a rugged construction, providing the ultimate in power-handling capability and voltage flashover resistance. The compact design delivers savings on space and weight.

At 60A per contact, Kona supplies maximum power in cable-to-board for extreme environments. The rugged and resilient performance is suited for power delivery in aerospace and UAVs, industrial and energy applications. Stainless steel screw fixings assist with vibration and shock resistance, and single-piece Beryllium Copper contacts perform under a wide range of temperatures. All components are fully RoHS-compliant, and low outgassing with future-proofed thermoplastics ensure suitability for many applications on the ground and above it.

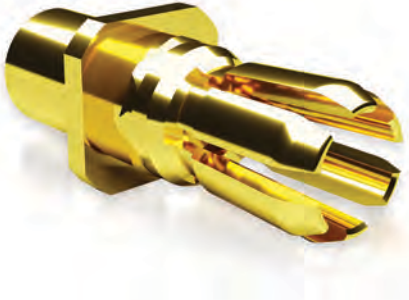
- ❖ Up to 60A per contact in a space-saving design - just 21.5mm height for cable-to-board
- ❖ Mating durability of 250 cycles, with easy-to-use screw-fixings that mate-before-lock
- ❖ High levels of heat resistance: -65° to +150°C operating temperature
- ❖ Individually shrouded contacts with polarized housings, avoiding damage from physical knocks and mis-mating
- ❖ Great for SWaP constraints - minimal design and lightweight mated connections
- ❖ Ongoing development program for future range expansion



# Kona Connectors Product Features

## Six Finger Beryllium Copper Contact

High-reliability contact design ensures electrical integrity under extremes of vibration and shock. Durable to 250 mating cycles.



## Individually Shrouded Scoop-proof Contacts

Each contact is protected from accidental touch and physical knocks from all directions, including onto the mating face.



## No. 1 Position Identified

Both cable and PCB mounted housings are clearly marked with an identifier for fast visual inspection.



## Comprehensive Operating Temperature

Performance maintained across the full operating temperature range of -65°C to +150°C. De-rating curves available.



## Stainless Steel Mate-Before-Lock Fixings

Rugged easy-to-use fixings between mated connectors, to assist with vibration & shock, and to prevent accidental disconnection. Simple to use - fully mate connectors, then engage screw fixing.



## Polarization Elements

Simple polarized housing designs, to prevent mis-mating the wrong way round.



# Kona Specification

## Materials

Housings:	Glass-filled thermoplastic UL94V-0
Contacts:	Beryllium Copper
Finish:	Gold (Nickel on Latching Collar)

## Electrical

Current:	60A max per contact
Working voltage:	1,500V DC or AC <sub>peak</sub>
Voltage proof	
At sea level 1013mbar:	3,000V AC for 1 minute
At altitude 44mbar:	500V AC for 1 minute
Contact resistance:	2mΩ max
Insulation resistance:	10GΩ min at 1,000V

## Mechanical

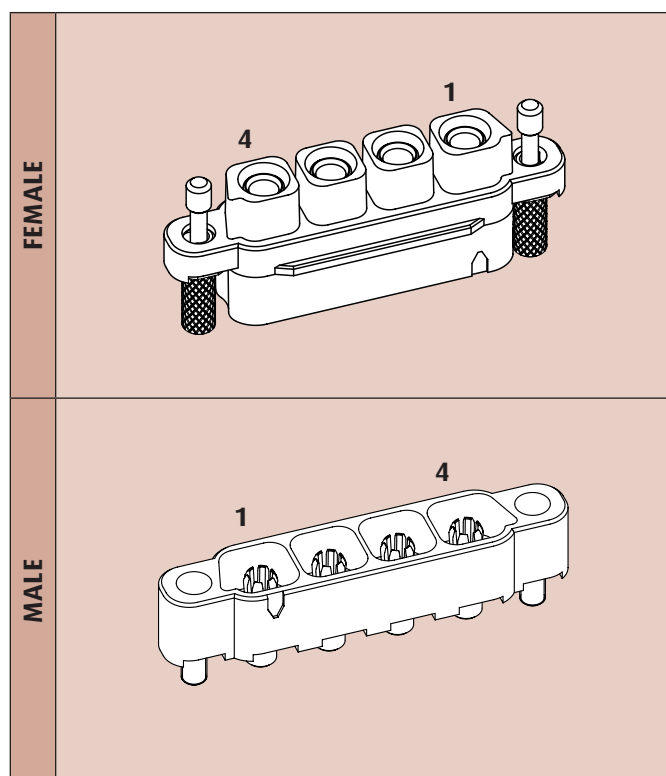
Durability:	250 operations
Insertion force (max):	0.8N per contact
Initial:	50N per contact
After conditioning:	70N per contact
Withdrawal force (min):	5N per contact

## Environmental

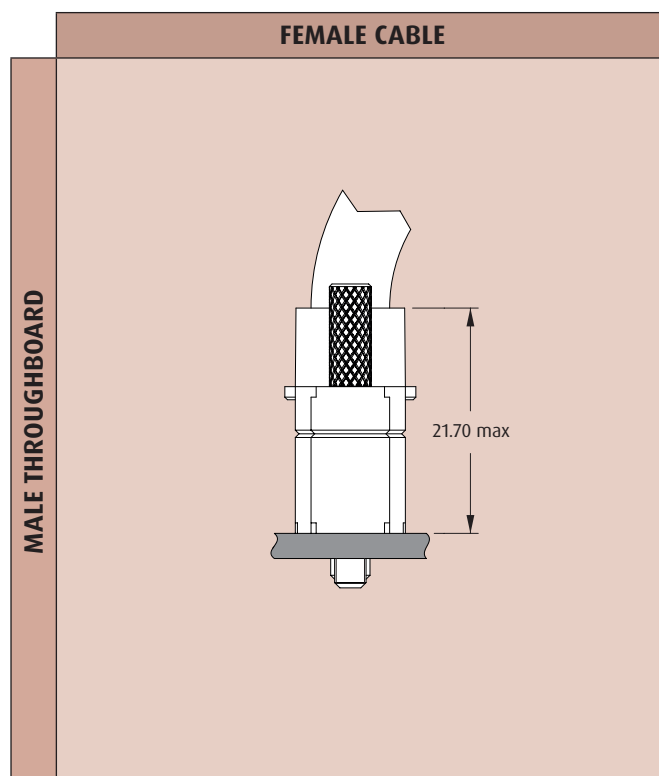
Operational temperature:	-65°C to +150°C
*Vibration sensitivity:	10Hz to 2000Hz, 1.52mm, 196m/s <sup>2</sup> (20G), duration 12 hours
*Shock sensitivity:	981m/s <sup>2</sup> (100G) for 6ms

\*Tested with connectors with screw-locks

## Pin Numbering



## Mating Profiles



# Kona Connectors

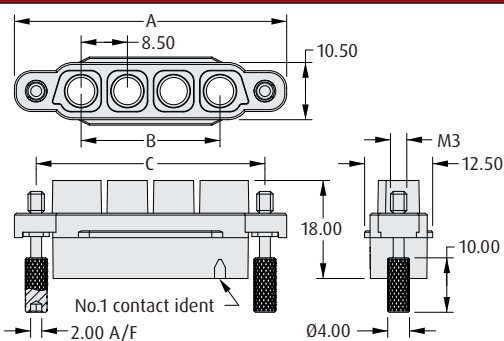
## Female Cable Connector Housings

- ❑ All contact locations are individually shrouded.
- ❑ No. 1 position identified on housing.
- ❑ Scoop-proof contacts.
- ❑ Stainless steel screw fixing to mate with applicable male connector.



KONA

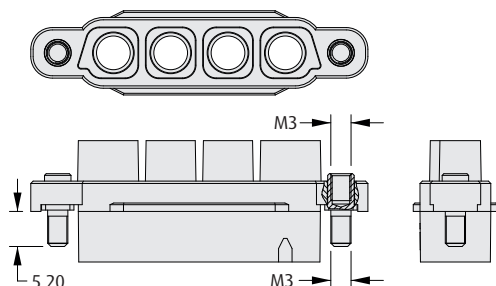
### FLOATING THUMBSCREW WITH HEX SOCKET



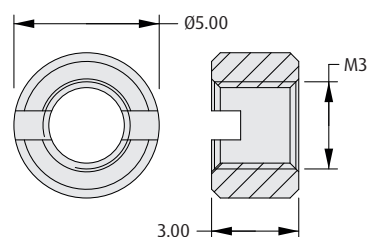
#### CALCULATION

A	$B + 24.5$
B	$8.5 \times (\text{No. of contacts} - 1)$
C	$B + 16.5$

### REVERSE FIX WITH PANEL MOUNT



### PANEL MOUNT NUT



#### ORDER CODE

KA1-4240000

### TOOLS

Contact Removal Tool - ZA1-9040000

- ❑ Female contact shown on following page.
- ❑ Instruction sheet available at [www.harwin.com/instructions](http://www.harwin.com/instructions).

### HOW TO ORDER

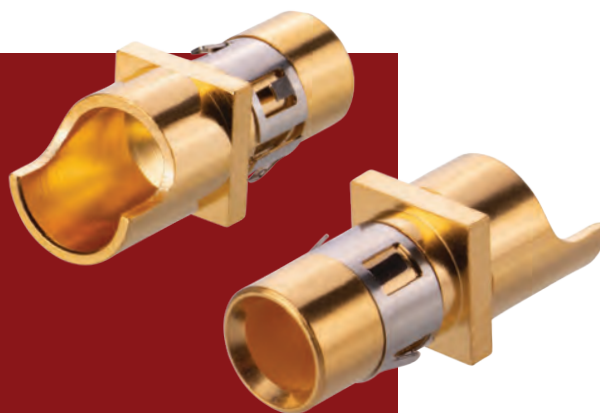
<b>SERIES CODE</b>		KA1	-	201	XX	98	FX
<b>TYPE</b>		201	Female Housing				
<b>TOTAL NO. OF CONTACTS</b>		02, 03, 04					
<b>FIXING</b>		F1	Floating Thumbscrew with Hex Socket				
		F2	Reverse Fix with 5.2mm Panel Mount stud				

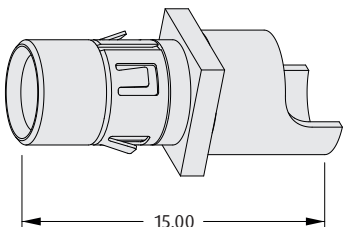
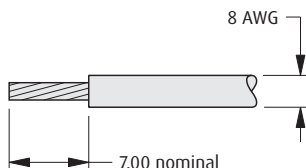
All dimensions in mm.

# Kona Connectors

## Female Cable Connector Contacts

- ❖ Beryllium Copper contact with retention collar.
- ❖ Solder cup accepts 8 AWG cable.



CONTACT	WIRE STRIPPING DETAILS
	
TOOLS	
<b>Contact Removal Tool</b> - ZA1-9040000	
<ul style="list-style-type: none"> <li>❖ Female cable housing shown on previous page.</li> <li>❖ Instruction sheet available at <a href="http://www.harwin.com/instructions">www.harwin.com/instructions</a>.</li> </ul>	
HOW TO ORDER	
<div> <div> <div>KA1</div> <div>040</div> <div>00</div> <div>05</div> </div> <div> <div>SERIES CODE</div> <div>TYPE</div> <div>040 8 AWG solder contact</div> </div> <div> <div>FINISH</div> <div>05 Gold</div> </div> </div>	

All dimensions in mm.



# Kona Connectors

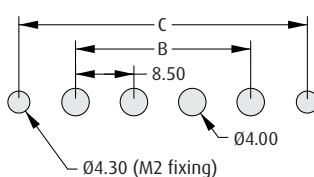
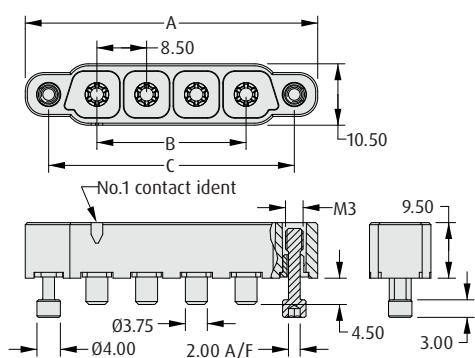
## Male Vertical Throughboard

- ❑ All contact locations are individually shrouded.
- ❑ No. 1 position identified on housing.
- ❑ Scoop-proof contacts.
- ❑ Stainless steel screw fixing to mate with applicable female connector.
- ❑ Supplied in tubes with pick and place caps.
- ❑ Order nuts for board mount separately.



KONA

### FLOATING HEX SOCKET - REVERSE FIX

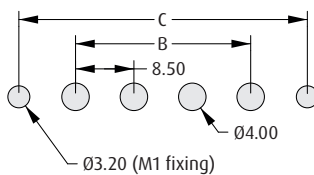
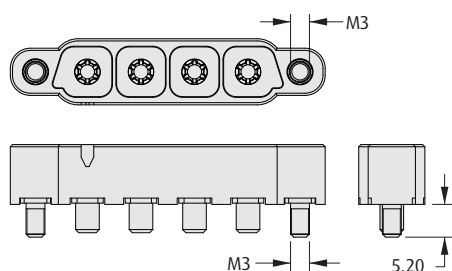


Recommended PCB Board Pattern

#### CALCULATION

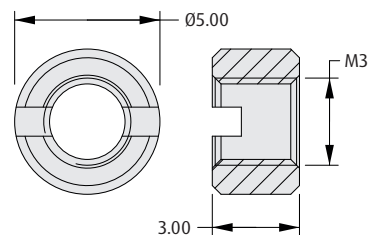
A	$B + 24.5$
B	$8.5 \times (\text{No. of contacts} - 1)$
C	$B + 16.5$

### WITH BOARD MOUNT STUD



Recommended PCB Board Pattern

### BOARD MOUNT NUT



#### ORDER CODE

KA1-4240000

### HOW TO ORDER

KA1 - M V1 XX 05 MX

#### SERIES CODE

#### TYPE

M Male

#### TYPE

V1 Vertical

#### TOTAL NO. OF CONTACTS

02, 03, 04

#### FIXING

M1	With 5.2mm Board Mount stud
M2	Floating Hex Socket (reverse fix)

#### FINISH

05 Gold

All dimensions in mm.

# Kona Connectors Tooling

❖ Instruction sheets can be accessed at [www.harwin.com/instructions](http://www.harwin.com/instructions).

## CONTACT REMOVAL TOOL

- ❖ For removal of cable contacts from housing.
- ❖ Instruction sheet available.



### ORDER CODE

ZA1-9040000

## SLOTTED SCREWDRIVER

- ❖ Nuts for panel mount or board mount to be tightened to a torque of 22 to 25cmN.



### ORDER CODE

ZA1-9020000

## HEX DRIVE BIT

- ❖ 2mm A/F Hex end for Kona Hex Socket screw-locks.
- ❖ For use with torque tooling or similar equipment.



### ORDER CODE

Z9951-00

## BALL HEX DRIVER

- ❖ 2mm A/F Hex end for Kona Hex Socket screw-locks.
- ❖ Ball-shaped end can be used at a wide range of angles.



### ORDER CODE

Z9953-00

All dimensions in mm.