Gecko

Contents

4	Introduction				
	Gecko-MT: Power/Signal 1.25mm pitch High-Reliability Connectors				
6	Specifications				
8	Female Connectors & Cable Assemblies				
16	Male Connectors & Cable Assemblies				
24	Male Backshells				
	Gecko-SL: Screw-Lok 1.25mm pitch High-Reliability Connectors				
26	Specifications				
28	Female Connectors & Cable Assemblies				
38	Male Connectors & Cable Assemblies				
50	Male Backshells				
	Gecko with Latches: 1.25mm pitch High-Reliability Connectors				
52	Specifications				
54	Female Connectors & Cable Assemblies				
61	Male Connectors & Cable Assemblies				
70	Flex Circuit Assemblies				
71	Tooling				



Gecko Connectors Introduction

Gecko is a 1.25mm pitch High-Reliability connector range from Harwin. Improving on the popular 2mm pitch Datamate series, and harnessing the modern technology of micro-machining, this range brings the best of the high-reliability specifications to a smaller size.

Gecko provides a low-profile, dual-row solution for all variations of cable-to-board, board-to-board and cable-to-cable interconnect requirements. With up to 50 contacts per connector, but still capable of 2A per contact, Gecko gives both significant weight and space-saving advantages over Micro-D connections. The Gecko range offers either latching connectors, for maximum weight and space-saving, or Screw-Lok connectors for maximum mating strain relief.

- 2A per contact (all electrically loaded; 2.8A per individual contact)
- 4-finger Patented* contact design to maintain electrical contact through high vibration and shock
- ▶ Beryllium Copper Contact for improved temperature range: -65°C to +150°C
- 1,000 Mating cycles durability

- Weight and Space-saving over Micro-D connector products
- ► Future-proofed Materials Halogen-free, PFOS-free, SVHC-free and RoHS compliant
- Low outgassing properties 0.68% TML, 0.01% CVCM, 0.26 WVR (Water Vapour Recovered)
- → All PCB connectors available in Tape and Reel for automation

Gecko-SL or Latches Gecko-MT

- Strong stainless steel screw fixings for maximum strain relief, or lightweight space-saving robust latches
- Lightweight hoods for additional cable protection and shielding
- Choices of pre-wired contacts or full cable assemblies from stock, for prototyping and full production
- Additional power contacts incorporated into the smallest, lightest mixed-layout connector
- Choice of 2 or 4 power contacts rated to 10A each
- Compatible with existing lightweight metal hoods



Patent Published



^{*} Granted US9017089, Pending GB2501063, Pending EP2642604

Gecko Connectors Product Features

Four Finger Beryllium Copper Contact

Unique patented pending high-reliability contact design ensures signal integrity under extremes of bump, vibration and shock. Durable to over 1,000 mating cycles.



Keyway Polarization Points

3 polarizing points on each component prevent mis-mating.



No. 1 Position identified, Potting Wall

Housings are clearly marked with identifier for fast visual inspection. Cable connectors feature a rear potting wall adding an extra level of strain relief.



Packaged in Tape & Reel

All connectors for PCB assembly are available packaged in industry standard Tape and Reel format for automated assembly.



Robust Metal Backshells

Lightweight aluminium hoods / backshells available for all connector sizes from stock. Supplied with tie-bands to attach external braiding for shielded cable assemblies.



Pre-assembled Cable Configurations

Cable connectors supplied in ready-made cable assemblies. Single and double-ended configurations available in standard lengths off-the-shelf, or custom assemblies on request.



Minimal Outgassing

Low outgassing properties from future-proofed plastic; within NASA and ESA recommendations.



Operating Temperature Range

Performance is maintained across the full operating temperature range of -65°C to +150°C.



Gecko-MT Connectors Specifications

Materials

Housings: Glass-filled High Temperature

Thermoplastic UL94V-0

Female contacts: Beryllium Copper

Male contacts

Signal PCB Connector: Phosphor Bronze

Signal Crimp: Brass

Power (all): Beryllium Copper

Finish

Signal Contacts: 0.2 - 0.3μm (8 - 12μ") Gold,

over 1.5 - 2.0μm (60 - 80μ") Nickel

Power Contacts: 0.8 - 1.0μm (30 - 40μ") Gold,

over 1.5 - 2.5μm (60 - 100μ") Nickel

Screw-Loks: Stainless Steel

: Electrical

Current

Signal contacts in isolation: 2.8A max (at 25°C) Signal contacts simultaneous: 2.0A max (at 25°C)

Power contacts simultaneous: 10A max

Working voltage

At sea level 1006 mbar: 450V DC or AC peak At altitude 44 mbar: 250V DC or AC peak

Voltage proof

At sea level 1013 mbar: 600V DC or AC peak At altitude 44 mbar: 350V DC or AC peak

Contact resistance

Initial: $20m\Omega$ max After conditioning: $25m\Omega$ max

Insulation resistance

Initial: $10G\Omega$ min at 500V DC After conditioning: $>1G\Omega$ min at 500V DC

Mechanical

Contact durability: 1000 operations

Mating forces (per contact pair)

Insertion force (signal): 2.8N max
Insertion force (power): 7.0N max
Withdrawal force: 0.2N min

Contact retention in housing: 6.0N max

Environmental

*Bump severity:

Environmental classification: 65/150/56 days at 93% RH

Operating temperature: -65°C to +150°C

*Vibration sensitivity: 10Hz to 2000Hz, 1.5mm,

198m/s² (20G) duration 6 hours 390m/s² (40G), 4000 ±10 bumps

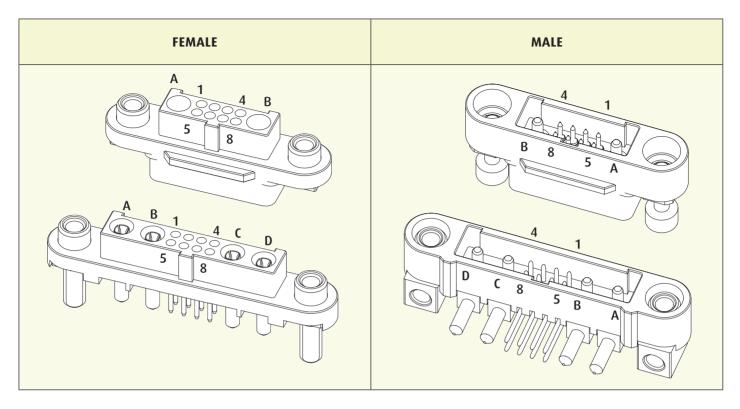
*Shock severity: 981m/s² (100G) for 6ms in Z axis 490m/s² (50G) for 11ms in X & Y axes

*Acceleration severity: 490m/s² (50G)

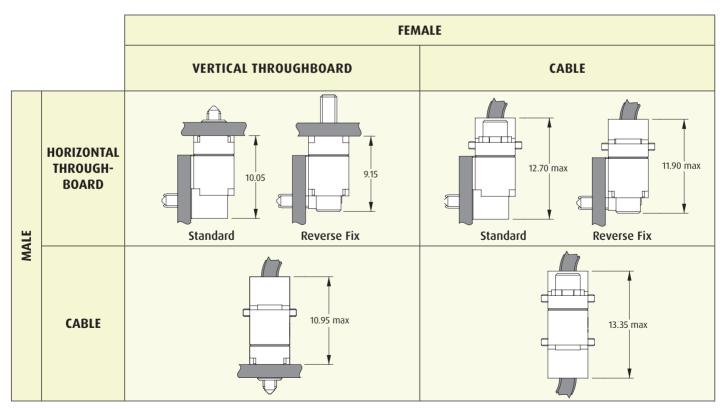


^{*} Tested with latched connectors.

Gecko-MT Pin Numbering



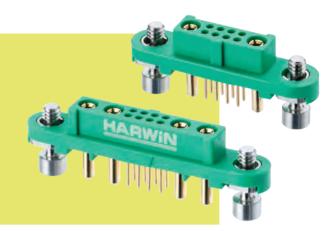
Gecko-MT Mating Profiles

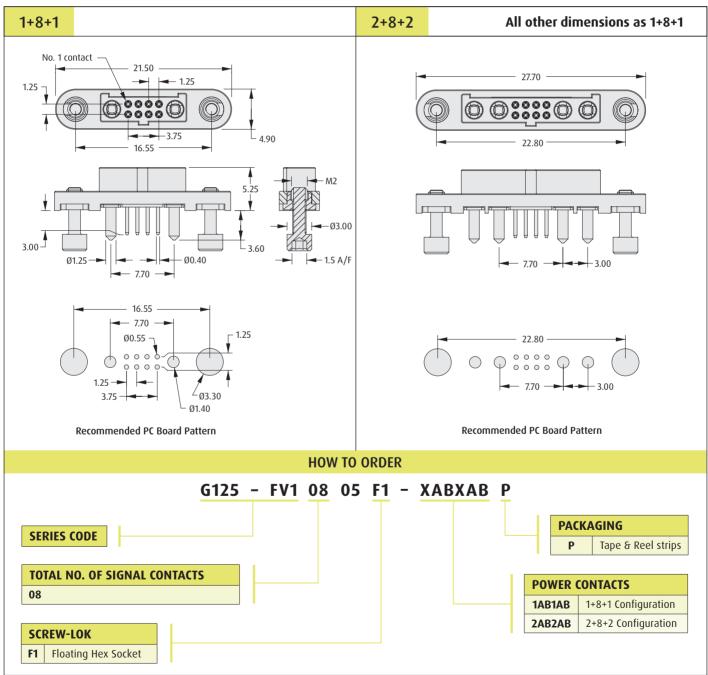




Female Vertical Throughboard

- **▶** 2A current rating for signal contacts, 10A for power contacts.
- ➤ Stainless steel floating screw fixing to mate with internal screw-loks on male connectors.
- **♣** 4-finger Beryllium Copper contact design on both signal and power contacts.
- ▶ Positive keyway polarization.





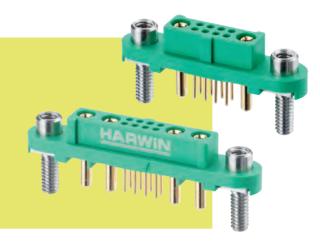
Patent Published

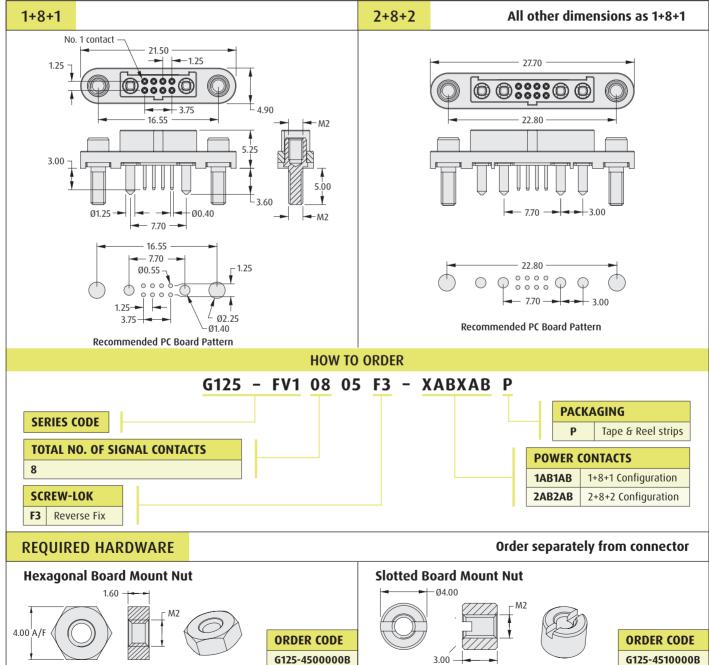


www.harwin.com

Female Vertical Throughboard - Reverse Fix

- ➤ Reverse fix screw-lok suitable for board-to-cable applications, where the female connector is located on the PCB.
- **▶** 2A current rating for signal contacts, 10A for power contacts.
- ♣ 4-finger Beryllium Copper contact design on both signal and power contacts.
- ▶ Order nuts for board-mount separately see bottom of page for choice of nut type.





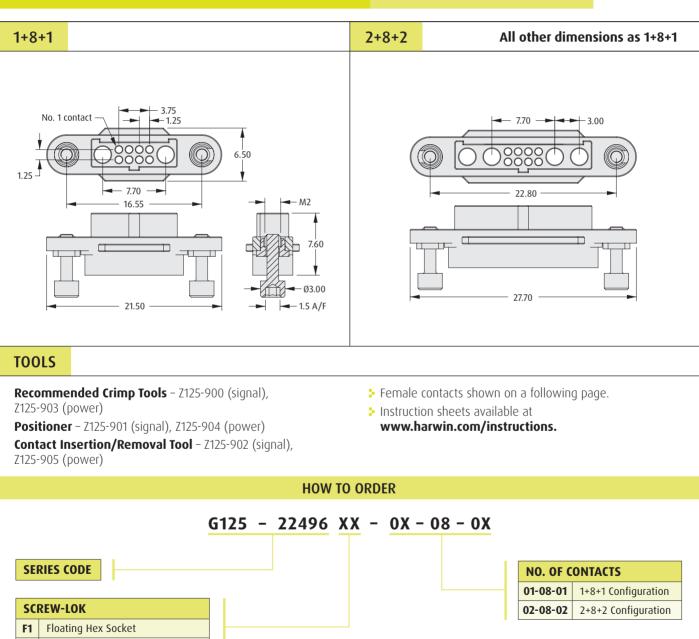
All dimensions in mm.



Female Cable Housings

- ➤ Features potting wall for backpotting to give extra security.
- ▶ No. 1 position identified on housing.
- ➤ Stainless steel floating screw fixing to mate with internal screw-loks on male connectors.
- Available without fixing screws, for use with metal backshells.





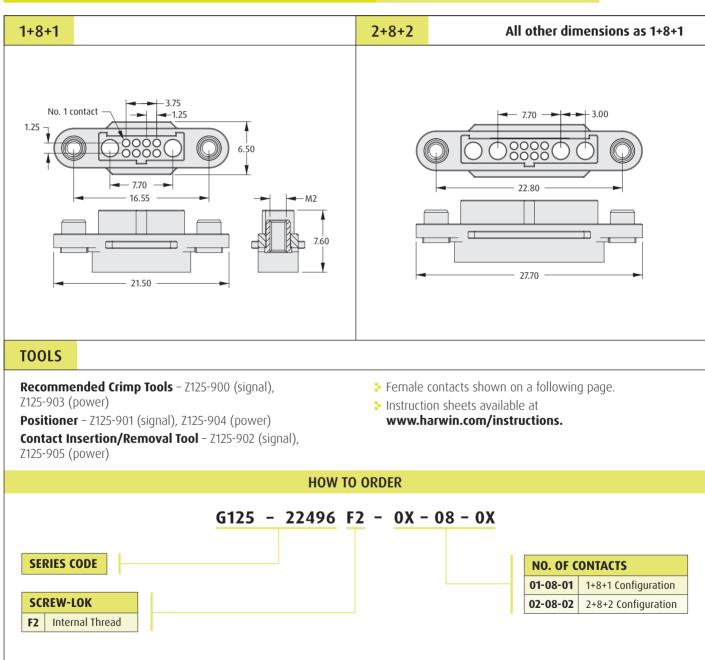
All dimensions in mm.

No Fixings (Use with Metal Hoods)

Female Cable Housings - Reverse Fix

- ➤ Reverse fix screw-lok, where the male connector has the floating screw.
- Features potting wall for backpotting to give extra security.
- ▶ No. 1 position identified on housing.

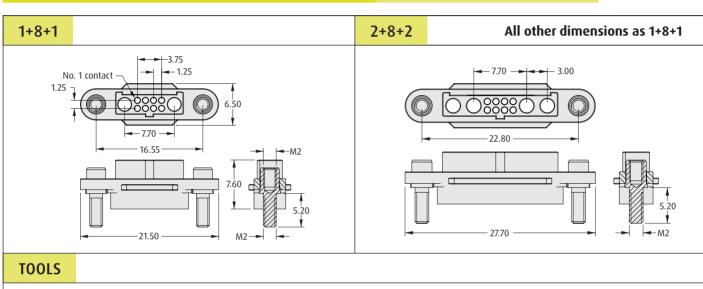




Female Cable Housings - Reverse Fix Panel Mount

- ➤ Reverse fix screw-lok, where the male connector has the floating screw.
- Features potting wall for backpotting to give extra security.
- ▶ No. 1 position identified on housing.
- Order nuts for panel mount separately see bottom of page.





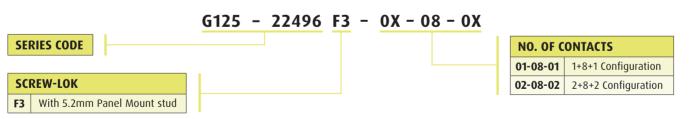
Recommended Crimp Tools – Z125-900 (signal), Z125-903 (power)

Positioner – Z125-901 (signal), Z125-904 (power)

Contact Insertion/Removal Tool – Z125-902 (signal), Z125-905 (power)

- Female contacts shown on a following page.
- Instruction sheets available at www.harwin.com/instructions.

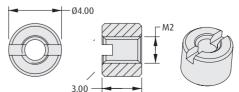
HOW TO ORDER



REQUIRED HARDWARE

Order separately from connector

Hexagonal Board Mount Nut 1.60 ORDER CODE G125-4500000B



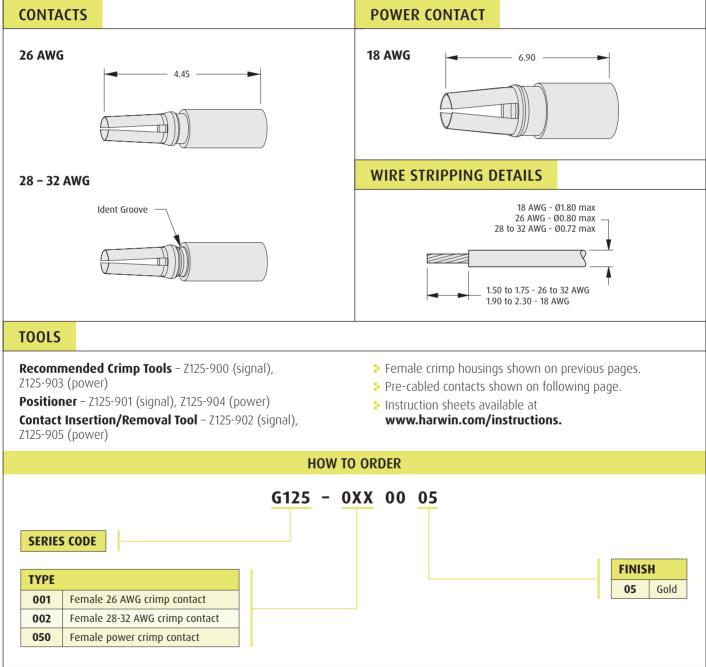
Slotted Board Mount Nut

ORDER CODE G125-4510000B

Female Crimp Contacts

- **▶** 4-finger Beryllium Copper contact design on both signal and power contacts.
- **▶** Crimp barrel meets all crimp guidelines and standards.
- **▶** Instruction video online at www.harwin.com/harwintv.



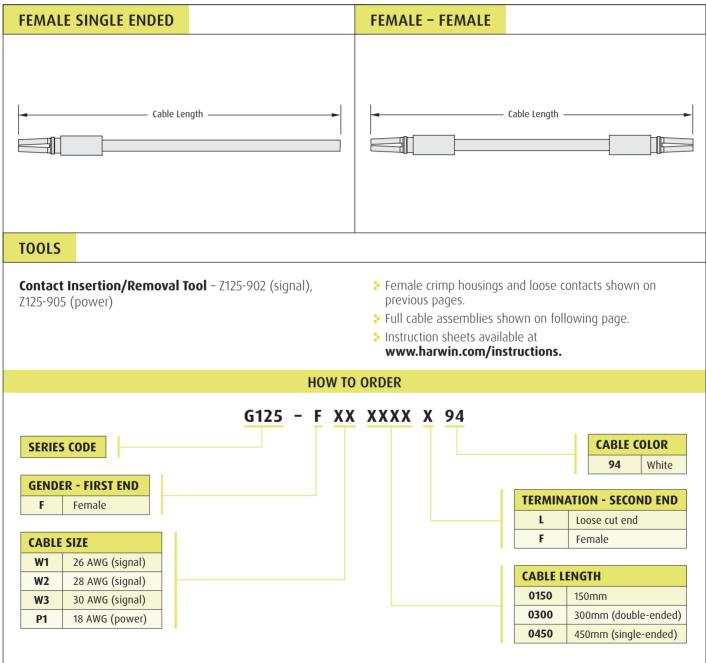


All dimensions in mm.

Female Crimp Contacts - Pre-Crimped Wires

- ♣ 4-finger Beryllium Copper contact.
- Ready for assembling to housing.
- ▶ Crimp barrel meets all crimp guidelines and standards.





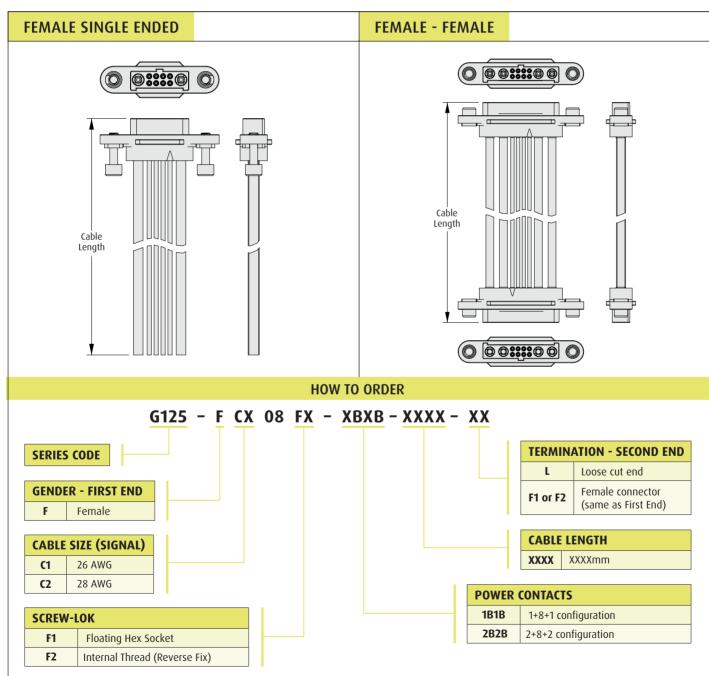
All dimensions in mm.



Female Cable Assemblies

- ♣ Ready-made cable assemblies, backpotted for added strain relief.
- ♣ 4-finger Beryllium Copper contacts.
- No. 1 position identified on housing.
- Constructed with Contact 1 to Contact 1, Contact A to Contact A, etc.

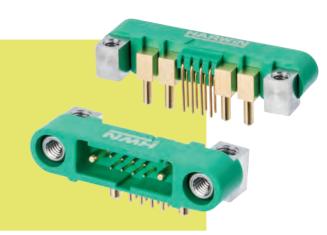


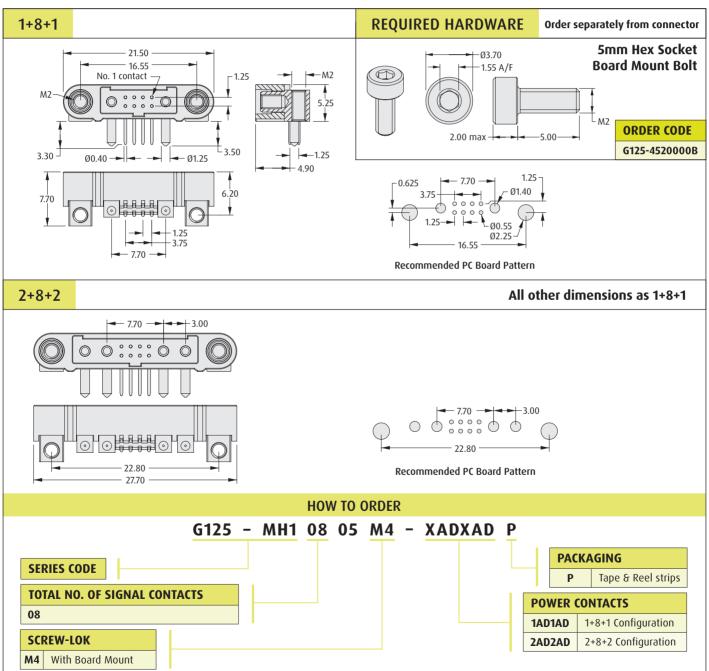


All dimensions in mm.

Male Horizontal Throughboard

- ▶ Polarized housing with 3 keyways.
- ➤ Stainless steel screw fixing to mate with floating screw-loks on female connectors, also with board mount thread.
- Order bolts for board-mount separately.
- If mating to a female cable connector, ensure the front face of this connector is level to the PCB edge, or over. Check Technical Drawing for details.



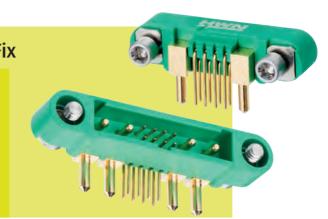


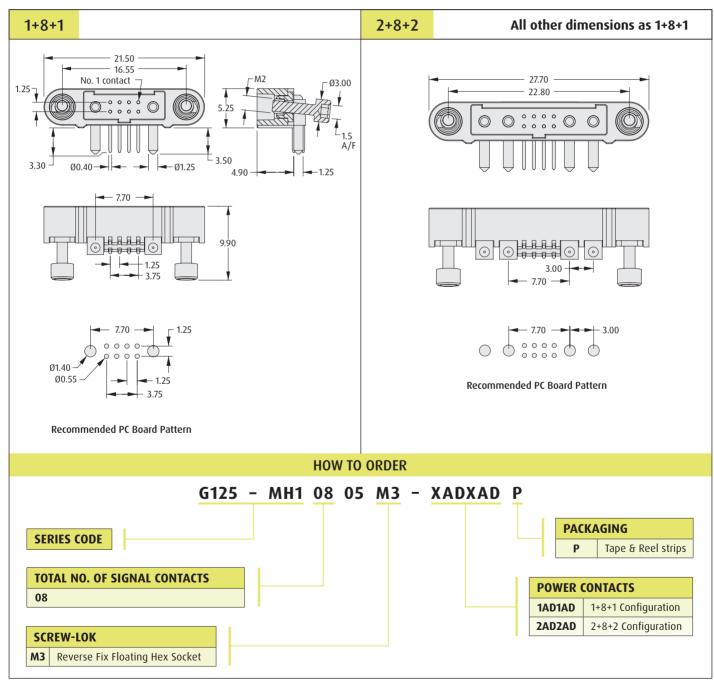
All dimensions in mm.

www.harwin.com

Male Horizontal Throughboard – Reverse Fix

- Reverse fix screw-lok, where the male connector has the floating screw.
- **▶** 2A current rating for signal contacts, 10A for power contacts.
- ▶ Polarized housing with 3 keyways.
- ▶ If mating to a female cable connector, ensure the front face of this connector is level to the PCB edge, or over. Check Technical Drawing for details.

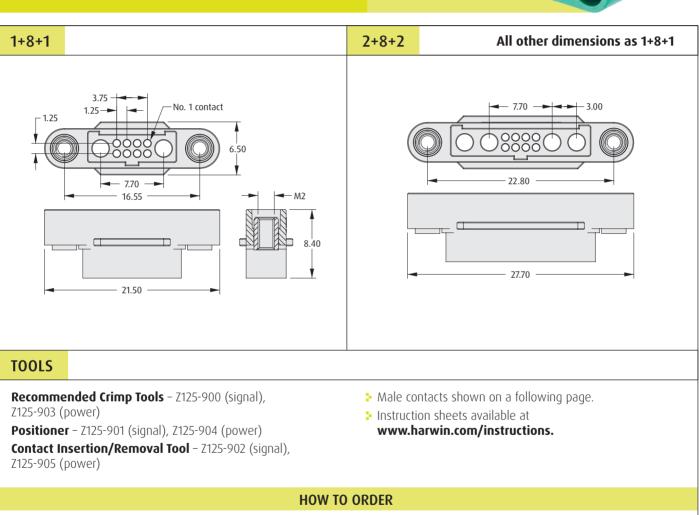




Male Cable Housings

- ➤ Features potting wall for backpotting to give extra security.
- No. 1 position identified on housing.
- Stainless steel screw fixing to mate with floating screw-loks on female connectors.
- Compatible with metal backshells.





All dimensions in mm.

SERIES CODE

SCREW-LOK

Internal Thread

Patent Published

G125 - 32496 M1 - 0X - 08 - 0X

1+8+1 Configuration

2+8+2 Configuration

NO. OF CONTACTS

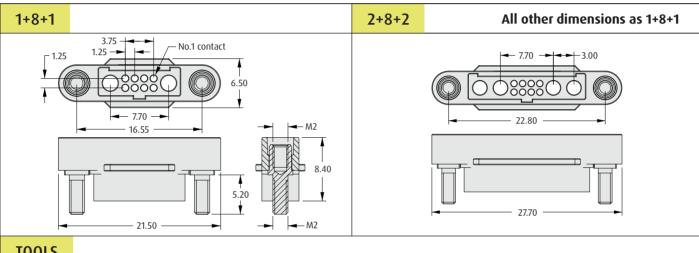
01-08-01

02-08-02

Male Cable Housings - Panel Mount

- Features potting wall for backpotting to give extra security.
- ▶ No. 1 position identified on housing.
- Stainless steel screw fixing to mate with floating screw-loks on female connectors.
- Order nuts for panel mount separately see bottom of page.





TOOLS

Recommended Crimp Tools – Z125-900 (signal),

Z125-903 (power)

Positioner – Z125-901 (signal), Z125-904 (power)

Contact Insertion/Removal Tool - Z125-902 (signal),

Z125-905 (power)

- Male contacts shown on a following page.
- Instruction sheets available at www.harwin.com/instructions.

HOW TO ORDER

G125 - 32496 M2 - 0X - 08 - 0X

SERIES CODE

SCREW-LOK M2 With 5.2mm Panel Mount stud

NO. OF CONTACTS 01-08-01

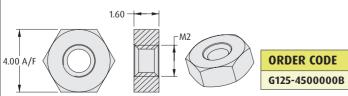
Order separately from connector

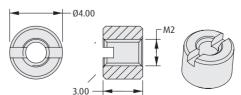
1+8+1 Configuration 02-08-02 2+8+2 Configuration

REQUIRED HARDWARE

Slotted Board Mount Nut

Hexagonal Board Mount Nut





ORDER CODE G125-4510000B

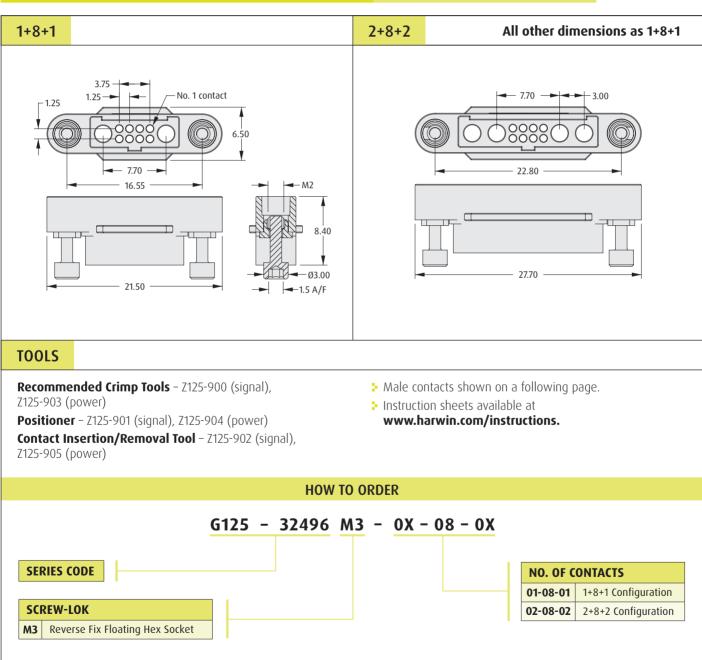
Patent Published All dimensions in mm.



Male Cable Housings - Reverse Fix

- Reverse fix floating screw-lok suitable for board-to-cable applications, where the female connector is located on the PCR
- Features potting wall for backpotting to give extra security.
- ▶ No. 1 position identified on housing.

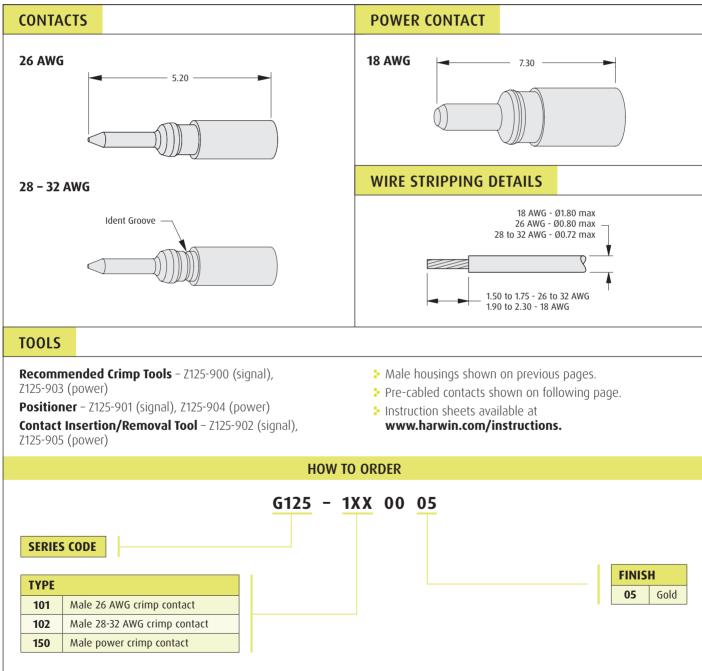




Male Crimp Contacts

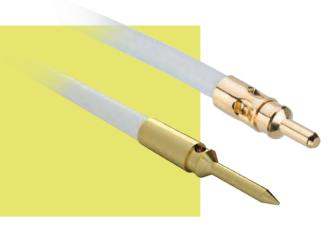
- Crimp barrel meets all crimp guidelines and standards.
- ► Instruction video online at www.harwin.com/harwintv.

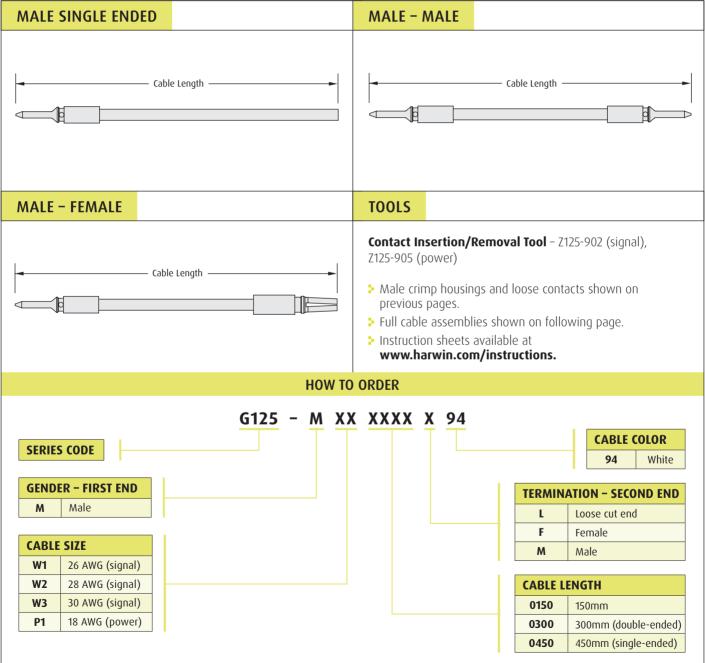




Male Crimp Contacts - Pre-Crimped Wires

- Ready for assembling to housing.
- ➤ Crimp barrel meets all crimp guidelines and standards.





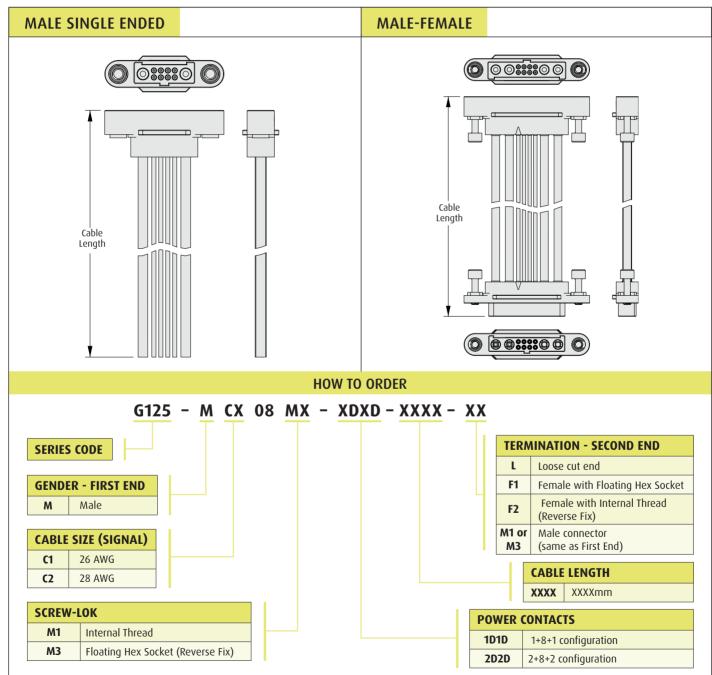
All dimensions in mm.



Male Cable Assemblies

- Ready-made cable assemblies, backpotted for added strain relief.
- ♣ 4-finger Beryllium Copper contacts.
- ▶ No. 1 position identified on housing.
- ➤ Constructed with Contact 1 to Contact 1, Contact A to Contact A, etc.
- ➤ Male-to-male cable length (not shown) is measured in the same style as male-to-female.



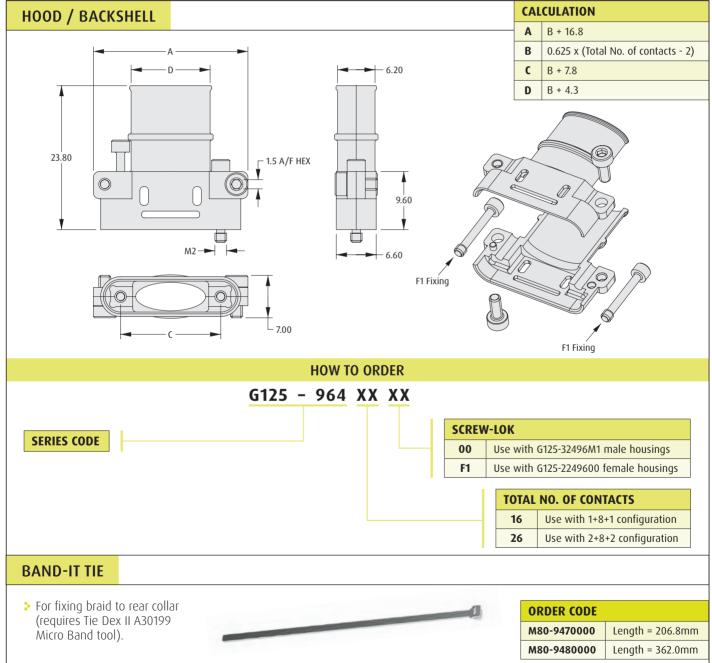




Metal Hood / Backshell - Cable

- ▶ Supplied as a kit includes 2 metal hood halves, and short screws & nuts to join the two hood halves together (nuts not illustrated).
- **▶** Use 00 fixing kit on male housings G125-32496M1-xx-08-xx for standard gender fixings.
- **▶** F1 kit includes extended fixing screws use with female housings G125-2249600-xx-08-xx.
- ➤ Tie-band can be used to attach external braid, to construct a shielded cable assembly.





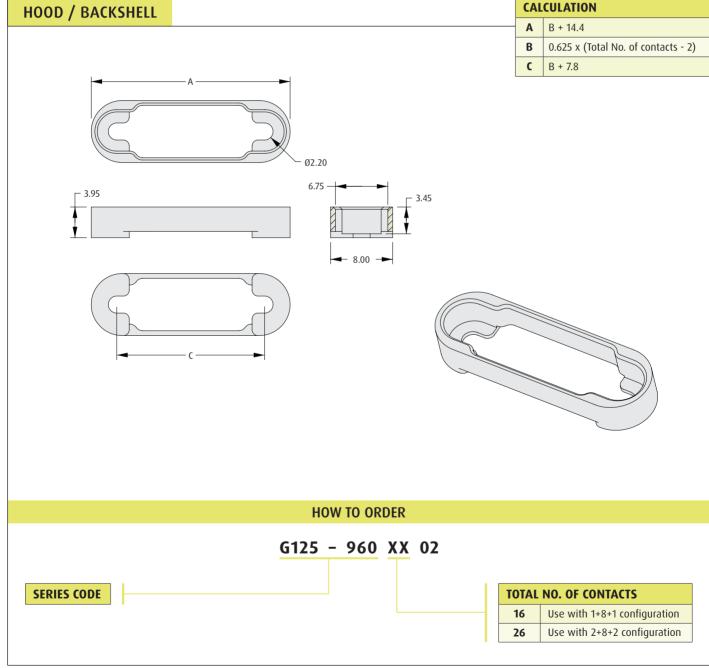
All dimensions in mm.



Metal Hood / Backshell - Board Mount or Panel Mount

- Use with G125-FV10805F3-xABxAB connectors in a PCB mounted application.
- **▶** Use with G125-22496F3-xx-08-xx housings for a panel mount application.







Gecko-SL Specifications

Materials

Housings: Glass-filled High Temperature Thermoplastic UL94V-0

Female contacts: Beryllium Copper

Male contacts

PCB Connector: Phosphor Bronze

Crimp: Brass

Finish: 0.2 – 0.3μm (8 – 12μ") Gold,

over 1.5 - 2.0µm (60 - 80µ") Nickel

Screw-Loks: Stainless Steel

: Electrical

Current

Individual contacts in isolation: 2.8A max (At 25°C) All contacts simultaneously: 2.0A max (At 25°C)

Working voltage

At sea level 1006 mbar: 450V DC or AC peak At altitude 44 mbar: 250V DC or AC peak

Voltage proof

At sea level 1013 mbar: 600V DC or AC peak

Contact resistance

 $\begin{array}{ll} \text{Initial:} & 20\text{m}\Omega \text{ max} \\ \text{After conditioning:} & 25\text{m}\Omega \text{ max} \end{array}$

Insulation resistance

Initial: $10G\Omega$ min at 500V DC After conditioning: $>1G\Omega$ min at 500V DC

⇒ Mechanical

Contact durability: 1000 operations

Mating forces (per contact pair)

Insertion force: 2.8N max Withdrawal force: 0.2N min

Contact retention in housing: 6N min

Environmental

Environmental classification: 65/150/56 days at 93% RH

Operating temperature: -65°C to +150°C

*Vibration sensitivity: 10Hz to 2000Hz, 1.5mm,

198m/s² (20G) duration 6 hours

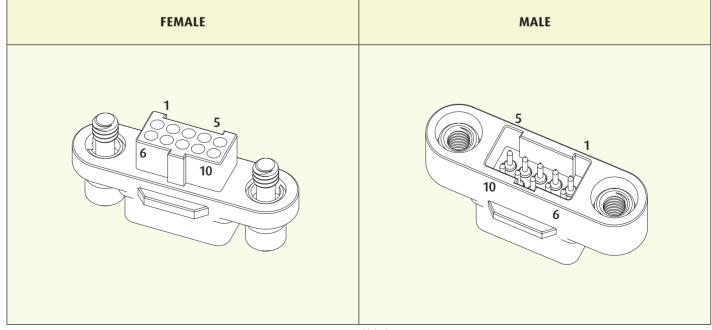
*Bump severity: 390m/s² (40G), 4000 ±10 bumps *Shock severity: 981m/s² (100G) for 6ms in Z axis

490m/s² (50G) for 11ms in X & Y axes

*Acceleration severity: 490m/s² (50G)

* Tested with latched connectors.

Pin Numbering





Gecko-SL Mating Profiles

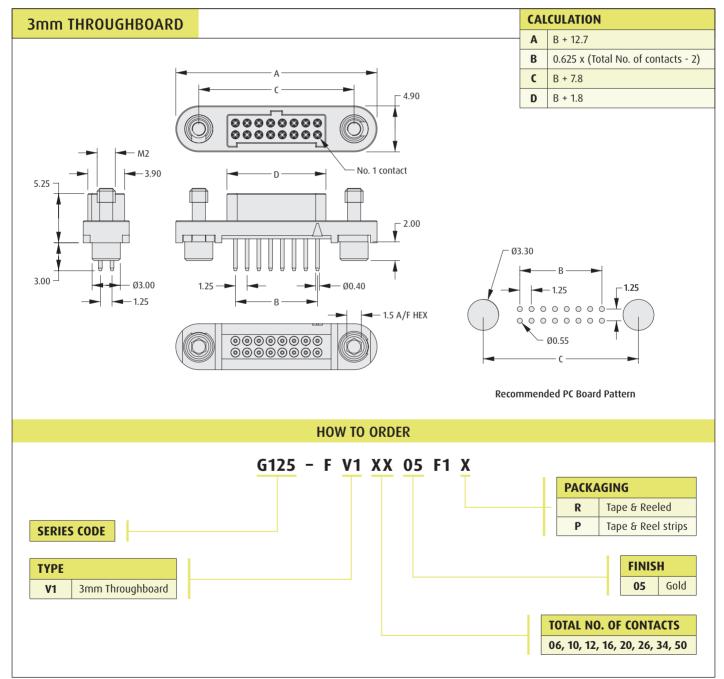
		FEMALE				
		VERTICAL THROUGHBOARD	VERTICAL SMT	CABLE		
	VERTICAL THROUGH- BOARD	7.15	7.25	9.80 max		
3	HORIZONTAL THROUGH- BOARD	Standard Reverse Fix	Standard Reverse Fix	Standard Reverse Fix		
MALE	VERTICAL SMT	7.23	7.30	9.95 max		
	CABLE	10.90 max	11.05 max	13.38 max		

HARWIN

Female Throughboard

- ♣ 4-finger Beryllium Copper contact.
- Stainless steel screw fixing to mate with applicable male connector.
- ▶ Positive keyway polarization features.
- **▶** 2A current capacity, resists high vibration and shock.
- **▶** Withstands extremes of temperature: -65°C to +150°C.

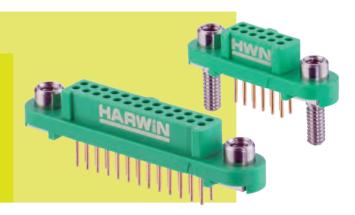


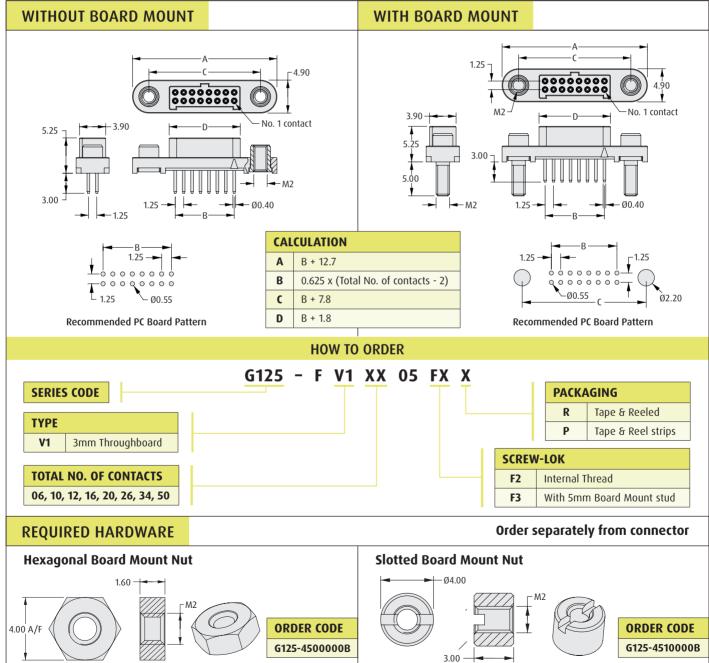




Female Throughboard - Reverse Fix

- ♣ 4-finger Beryllium Copper contact.
- Stainless steel screw fixing to mate with applicable male connector.
- ♣ Reverse fix screw-lok suitable for board-to-cable applications, where the female connector is located on the PCB.
- Order nuts for board-mount separately see bottom of page.
- ► F3 Screw-Lok is compatible with board mount metal backshell G125-960 range.



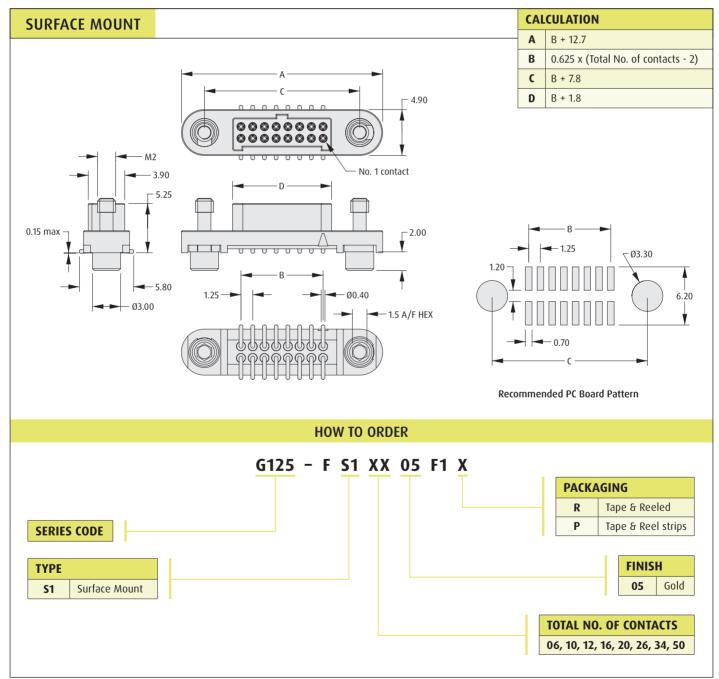




Female Surface Mount

- ♣ 4-finger Beryllium Copper contact.
- Stainless steel screw fixing to mate with applicable male connector.
- ▶ Positive keyway polarization features.
- **▶** 2A current capacity, resists high vibration and shock.
- ▶ Withstands extremes of temperature: -65°C to +150°C.
- ♣ Available in Tape and Reel Packaging, with Pick and Place cap.

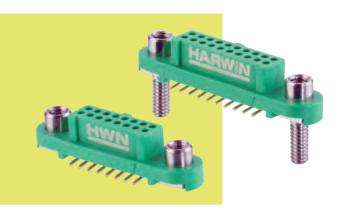


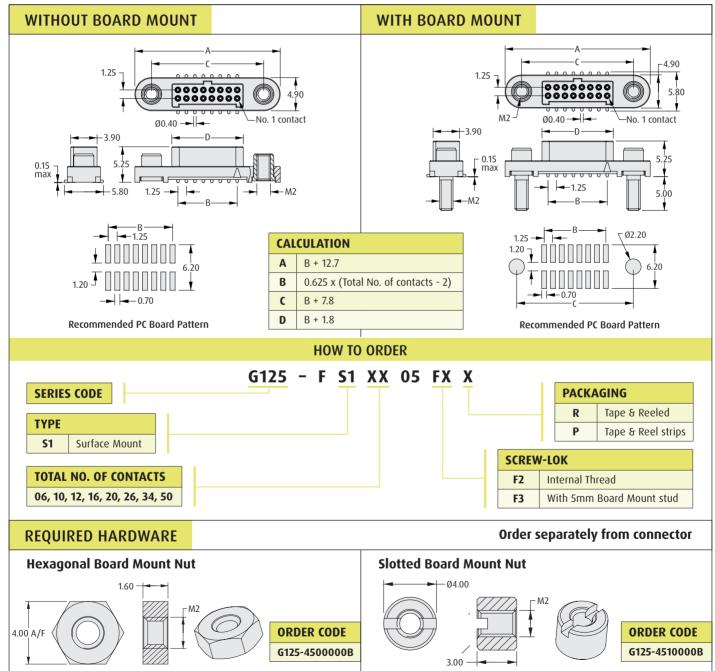




Female Surface Mount - Reverse Fix

- Stainless steel screw fixing to mate with applicable male connector.
- ➤ Reverse fix screw-lok suitable for board-to-cable applications, where the female connector is located on the PCB.
- Order nuts for board-mount separately see bottom of page.
- ♣ Available in Tape and Reel Packaging, with Pick and Place cap.



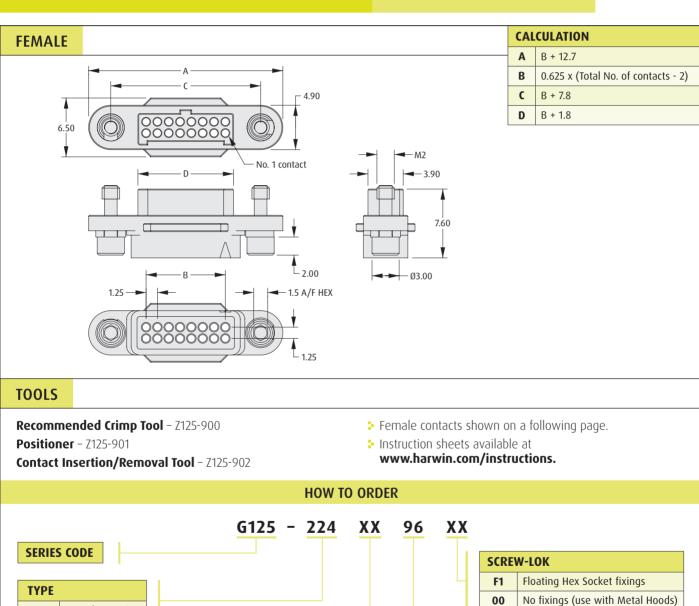




Female Crimp Housings

- Features 2.5mm potting wall for extra security.
- ▶ No. 1 position identified on housing.
- **▶** 3 polarizing points on each housing prevent mis-mating.
- ▶ Use 00 Screw-Lok version (without fixings) with G125-964xxF1 metal hood / backshell, shown on a following page.





All dimensions in mm.

TOTAL NO. OF CONTACTS

06, 10, 12, 16, 20, 26, 34, 50

Female Housing

Patent Published



FINISH

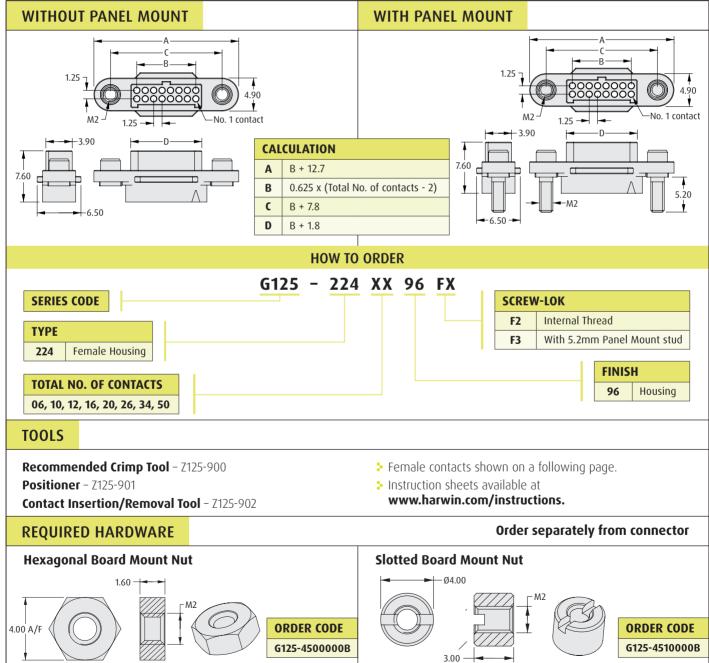
Housing

224

Female Crimp Housings - Reverse Fix

- Features 2.5mm potting wall for extra security.
- ► F3 Screw-Lok is compatible with panel mount metal backshell G125-960 range.
- ➡ Stainless steel screw fixing mates to applicable male connector fitted with floating screw-loks.
- Order nuts for panel mount separately see bottom of page.



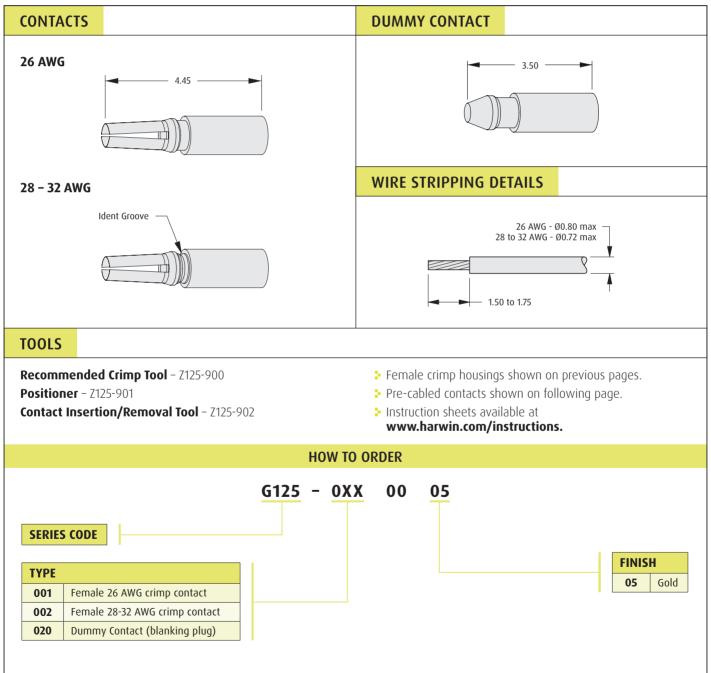




Female Crimp Contacts, Dummy Contact

- ♣ 4-finger Beryllium Copper contact on a female connector.
- **▶** Crimp barrel meets all crimp guidelines and standards.
- **▶** 2A current capacity, resists high vibration and shock.
- ▶ Withstands extremes of temperature: -65°C to +150°C.
- **▶** Instruction video online at www.harwin.com/harwintv.
- ➤ Dummy Contact can be used for additional polarization of keying of multiple connectors. Also called Blanking Plug.



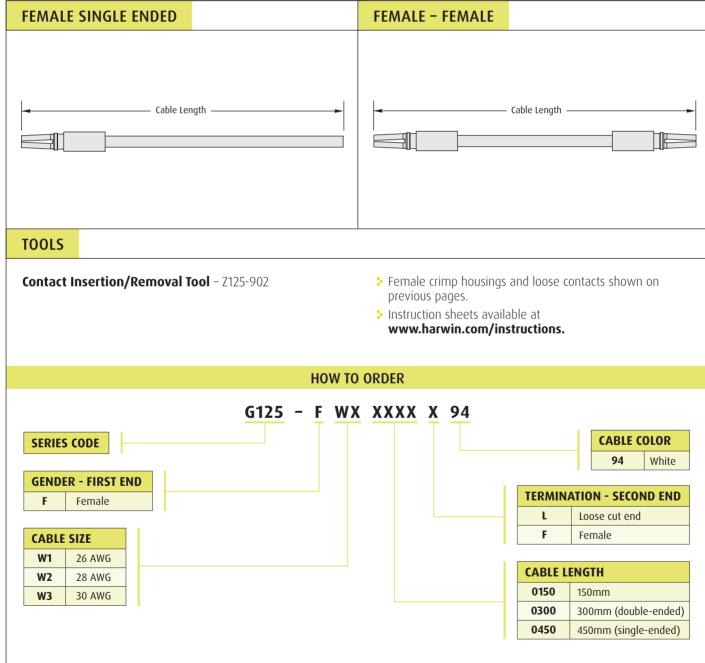


All dimensions in mm.

Female Crimp Contacts - Pre-Crimped Wires

- ♣ 4-finger Beryllium Copper contact.
- ▶ Ready for assembling to housing.
- Crimp barrel meets all crimp guidelines and standards.
- ▶ 2A current capacity, resists high vibration and shock.
- ▶ Withstands extremes of temperature: -65°C to +150°C.







Female Cable Assemblies

- ♣ 4-finger Beryllium Copper contact.
- ▶ No.1 position identified on housing.
- Stainless steel screw fixing to mate with applicable male connector.
- Back potted for added strain relief.
- Check website or Ask an Expert for available combinations.

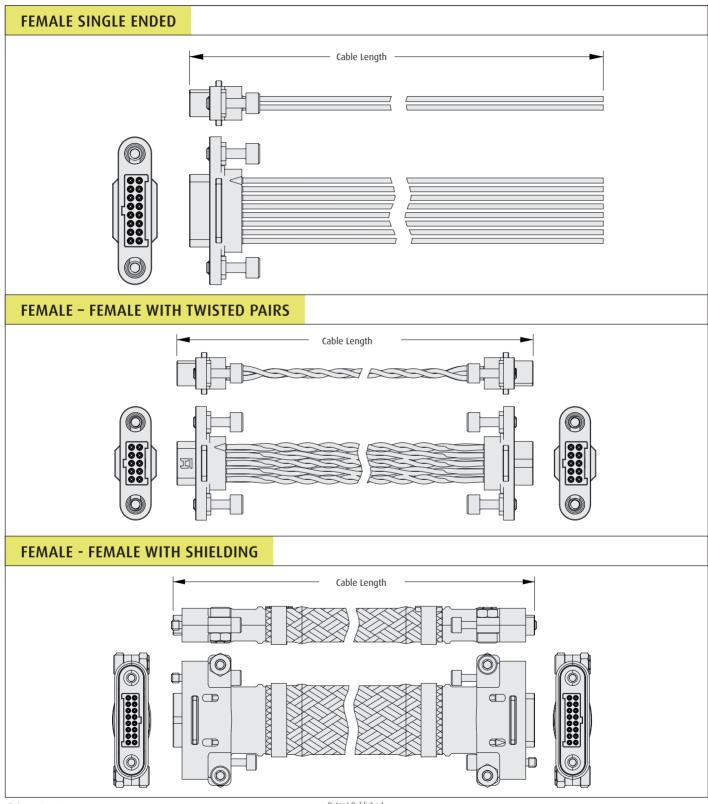


PART NUMBERING SYSTEM **G125 - F X X XX XX FX - XXXX XX SERIES CODE TERMINATION - SECOND END** Loose cut end F0, F1, Female connector **GENDER - FIRST END** (same as First End) F2 or F3 Female **CABLE LENGTH CABLE STYLE** 0150 150mm Standard Cables 300mm (double-ended) 0300 Twisted Pairs 0450 450mm (single-ended) XXXX XXXXmm **CABLE SIZE** 26 AWG **SCREW-LOK** 28 AWG No fixings (use with Metal Hoods) F1 Floating Hex Socket fixings Internal Thread (reverse fix) **TOTAL NO. OF CONTACTS** 06, 10, 12, 16, 20, 26, 34, 50 With 5.2mm panel mount stud F3 (reverse fix) **CABLE COLOR / BRAID** White cable Multicolor cable (single-ended) Shielded assembly (with metal backshells & braid)

All dimensions in mm.



- **Examples** of available cable assembly options see previous page for part numbering.
- Cable assemblies are constructed with Contact 1 attached to Contact 1, Contact 2 to Contact 2, etc.
- Twisted Pairs are 2 twists per inch and 3 twists per inch, alternated along the connector.



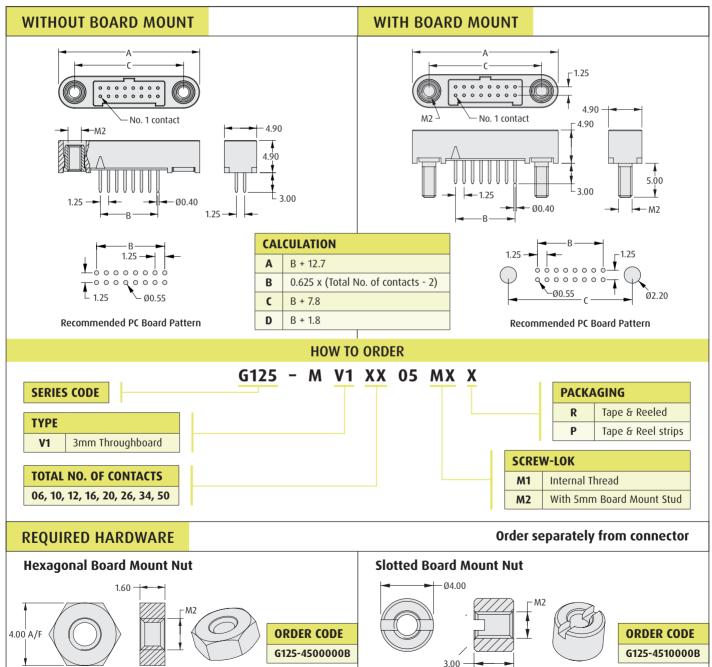
All dimensions in mm.



Male Vertical Throughboard

- Stainless steel screw fixing to mate with applicable female connector.
- Order nuts for board-mount separately see bottom of page.
- **▶** 2A current capacity, resists high vibration and shock.
- ➤ Withstands extremes of temperature: -65°C to +150°C.

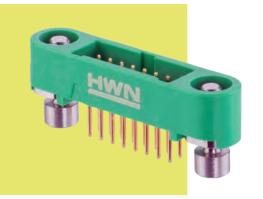


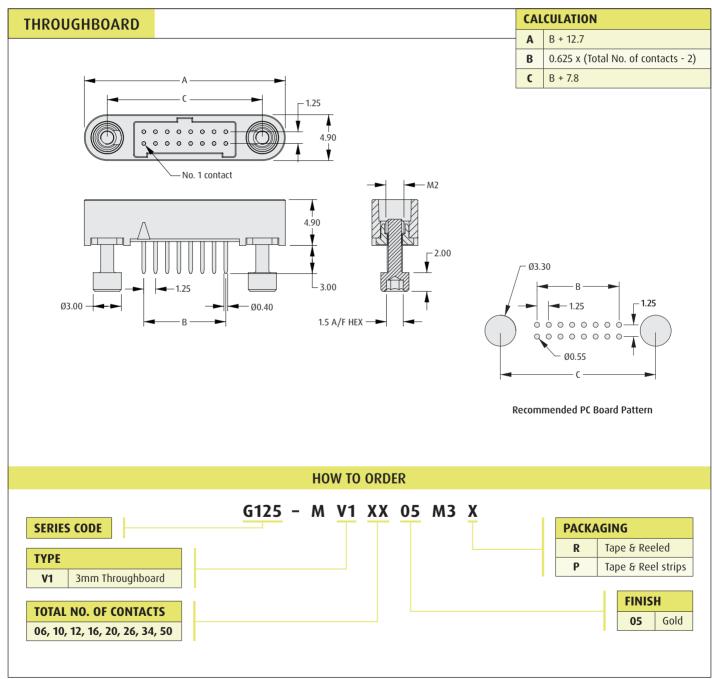


All dimensions in mm.

Male Vertical Throughboard - Reverse Fix

- Stainless steel screw fixing to mate with applicable female connector.
- ▶ No. 1 position identified on housing.



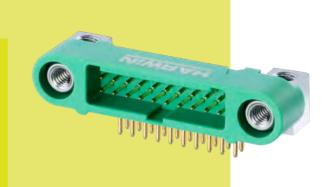


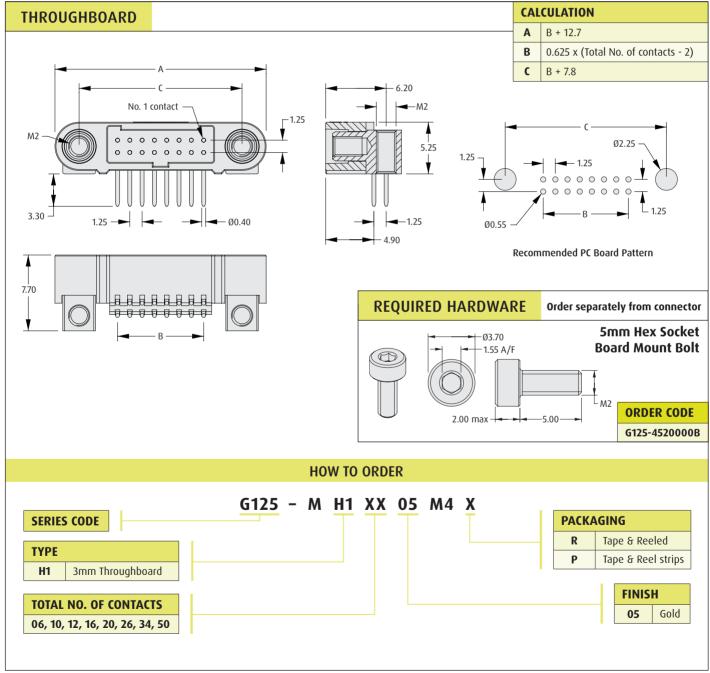
All dimensions in mm.



Male Horizontal Throughboard

- Stainless steel screw fixing to mate with floating screw-loks on female connectors, also with board mount thread.
- Order bolts for board-mount separately.
- ▶ If mating to a female cable connector, ensure the front face of this connector is level to the PCB edge, or over. Check Technical Drawing for details.





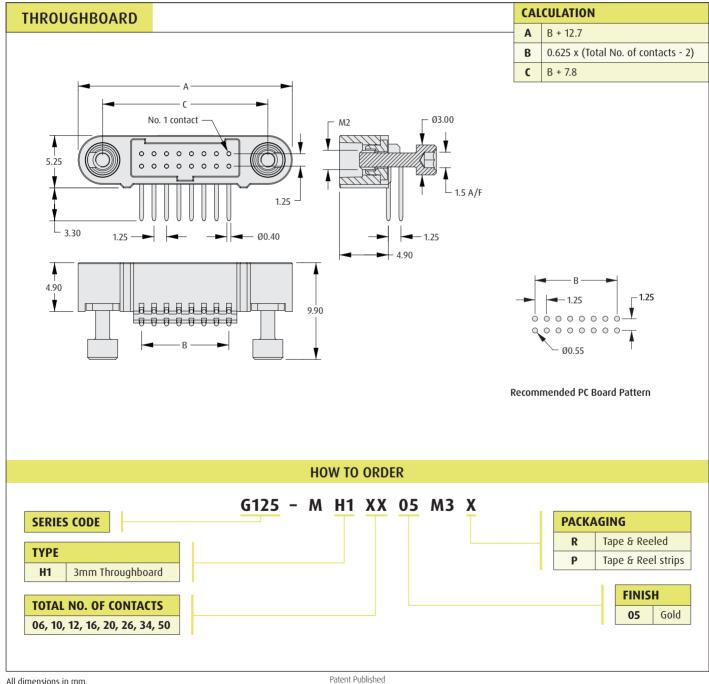
All dimensions in mm.



Male Horizontal Throughboard - Reverse Fix

- **▶** Stainless steel screw fixing to mate with applicable female connector.
- ▶ No. 1 position identified on housing.
- If mating to a female cable connector, ensure the front face of this connector is level to the PCB edge, or over. Check Technical Drawing for details.

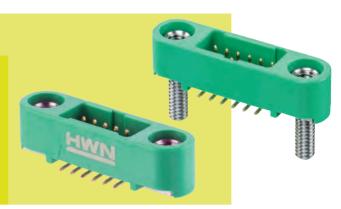


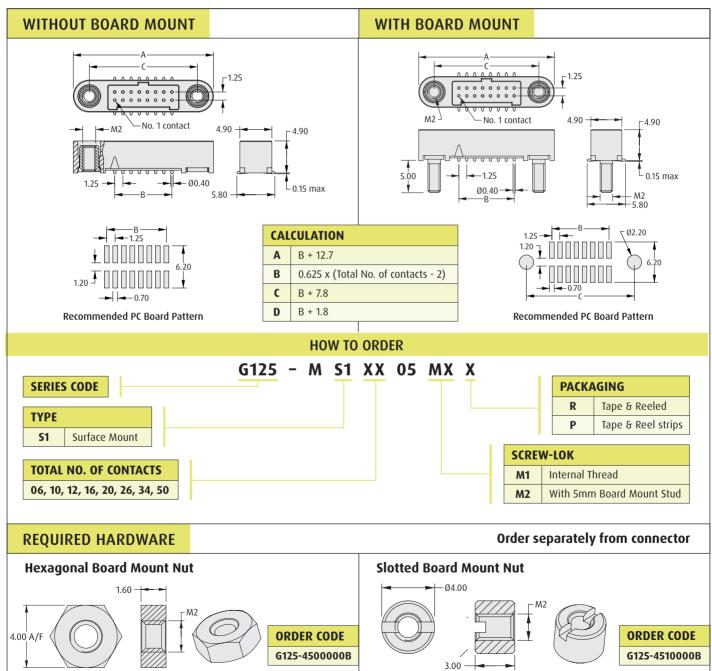


All dimensions in mm.

Male Vertical Surface Mount

- Stainless steel screw fixing to mate with applicable female connector.
- Order nuts for board-mount separately see bottom of page.
- **▶** 2A current capacity, resists high vibration and shock.
- ▶ Withstands extremes of temperature: -65°C to +150°C.

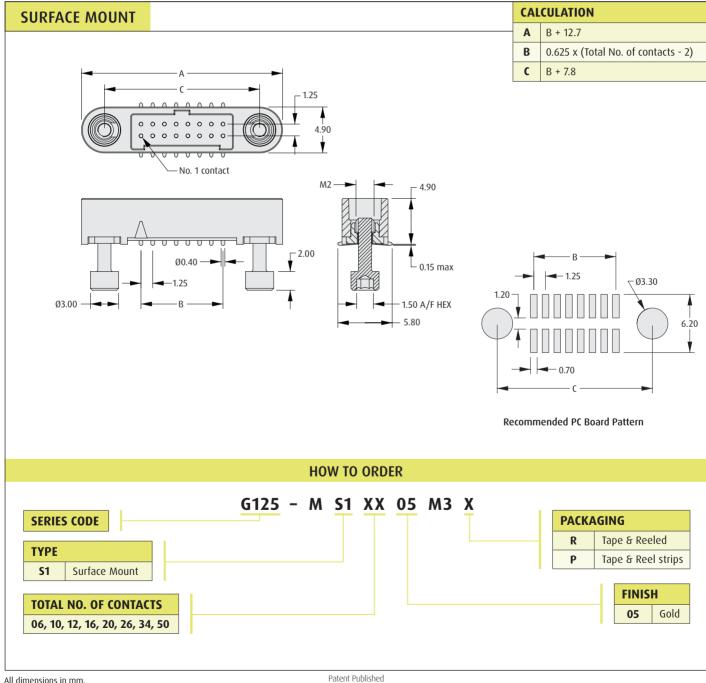




Male Vertical Surface Mount - Reverse Fix

- **▶** Stainless steel screw fixing to mate with applicable female connector.
- Reverse fix screw-lok suitable for board-to-cable applications, where the female connector is located on the PCB.



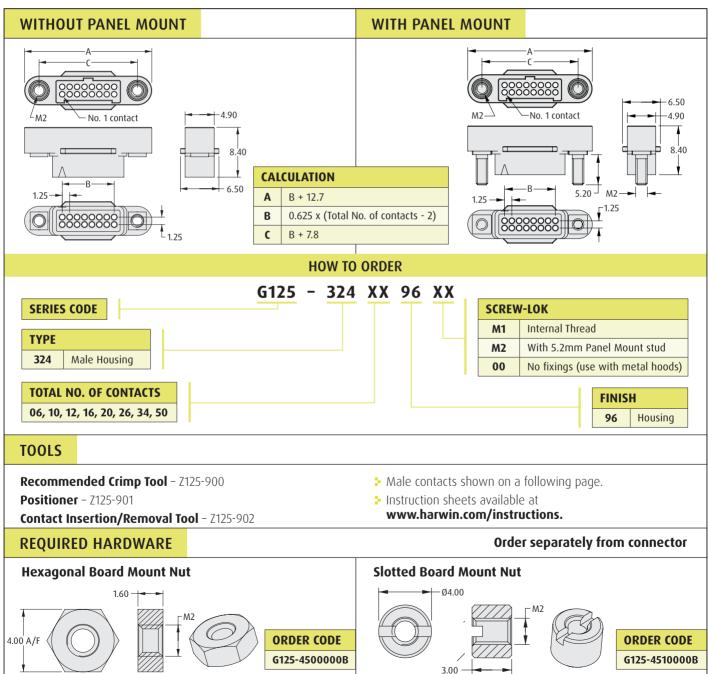


All dimensions in mm.

Male Crimp Housing

- ▶ Features 2.5mm potting wall for extra security.
- No. 1 position identified on housing.
- **▶** 3 polarizing points on each housing prevent mis-mating.
- ► Housing without fixings can be used with G125-964xxF1 metal hoods / backshells for reverse fix screw-lok.
- Order nuts for panel mount separately see bottom of page.



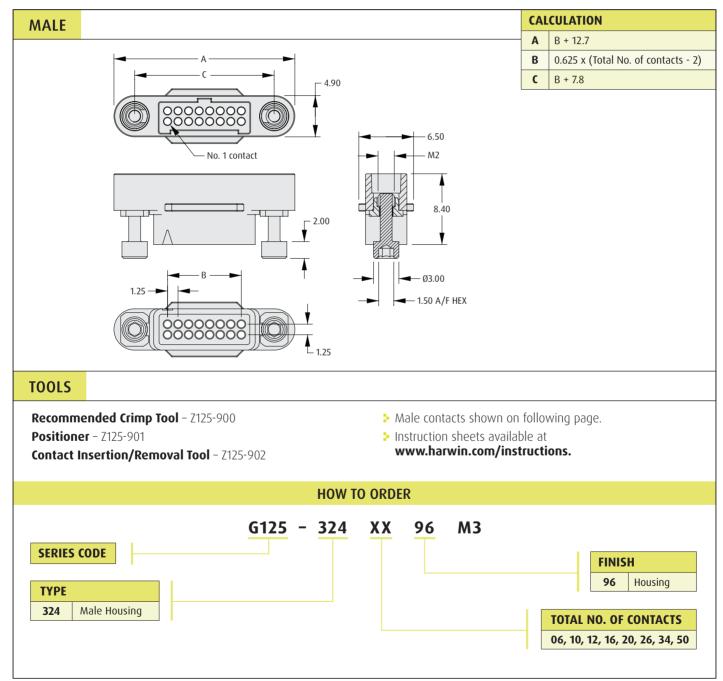


All dimensions in mm.

Male Crimp Housing - Reverse Fix

- Features 2.5mm potting wall for extra security.
- Stainless steel screw fixing to mate with applicable female connector.
- ♣ Reverse fix screw-lok suitable for board-to-cable applications, where the female connector is located on the PCB.

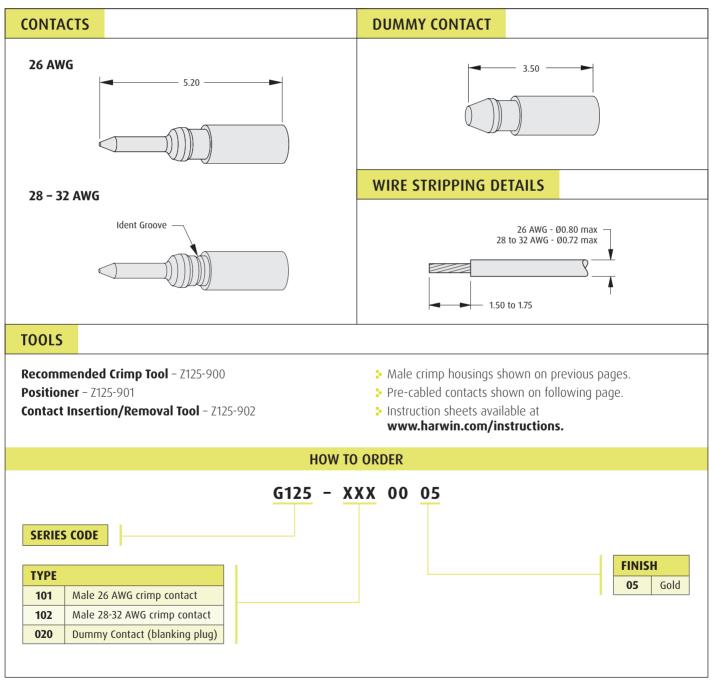




Male Crimp Contacts, Dummy Contact

- Crimp barrel meets all crimp guidelines and standards.
- **▶** 2A current capacity, resists high vibration and shock.
- **▶** Withstands extremes of temperature: -65°C to +150°C.
- Instruction video online at www.harwin.com/harwintv.
- ➤ Dummy Contact can be used for additional polarization of keying of multiple connectors. Also called Blanking Plug.

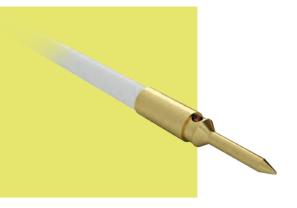


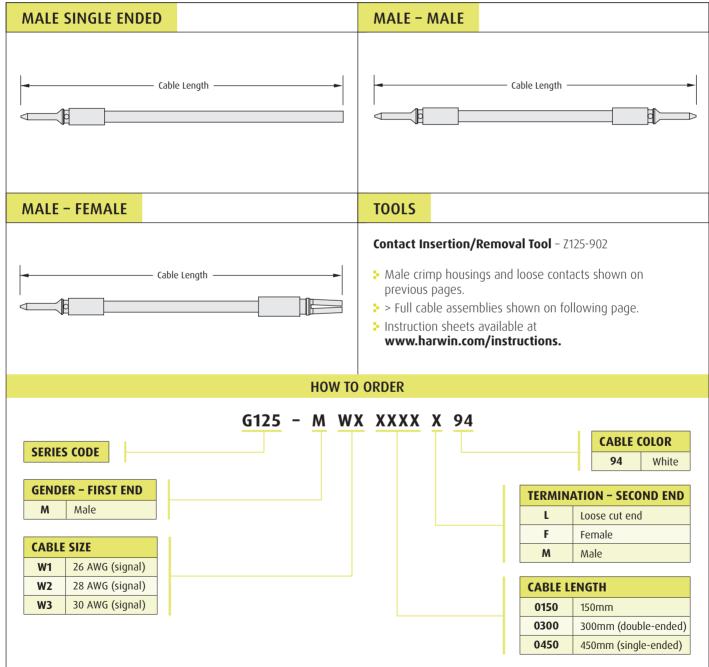


All dimensions in mm.

Male Crimp Contacts - Pre-Crimped Wires

- ▶ Ready for assembling to housing.
- **▶** Crimp barrel meets all crimp guidelines and standards.
- **▶** 2A current capacity, resists high vibration and shock.
- ▶ Withstands extremes of temperature: -65°C to +150°C.



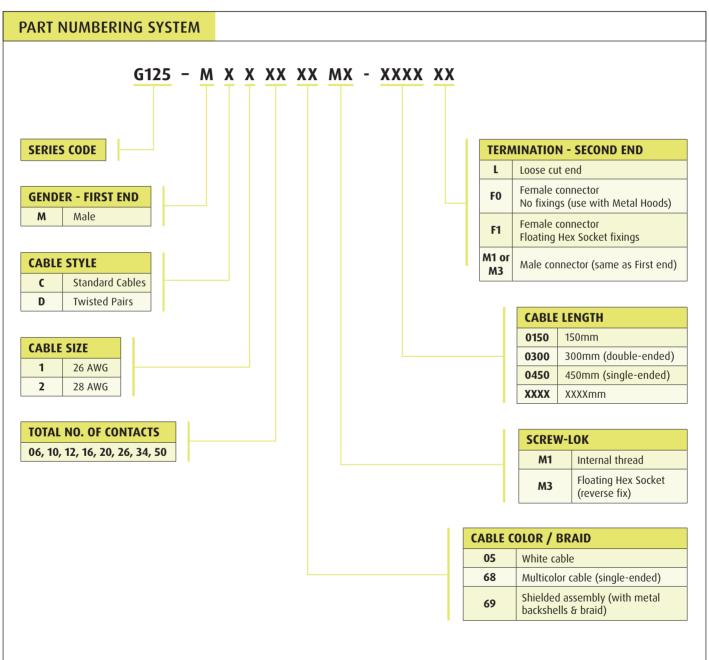




Male Cable Assemblies

- No. 1 position identified on housing.
- Stainless steel screw fixing to mate with applicable male connector.
- ▶ Back potted for added strain relief.
- Check website or Ask an Expert for available combinations.

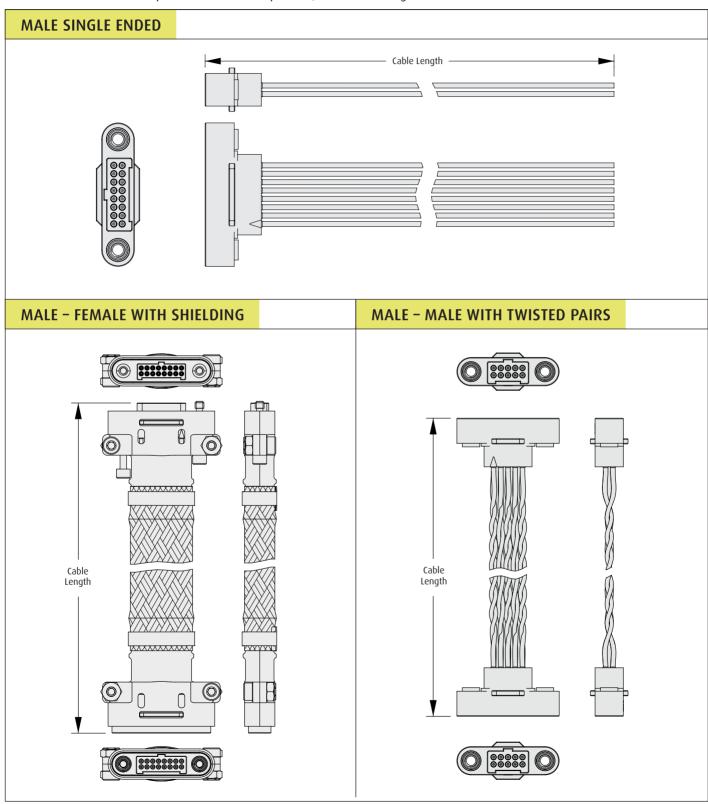




All dimensions in mm.

HARWIN

- **Examples** of available cable assembly options see previous page for part numbering.
- Cable assemblies are constructed with Contact 1 attached to Contact 1, Contact 2 to Contact 2, etc.
- Twisted Pairs are 2 twists per inch and 3 twists per inch, alternated along the connector.



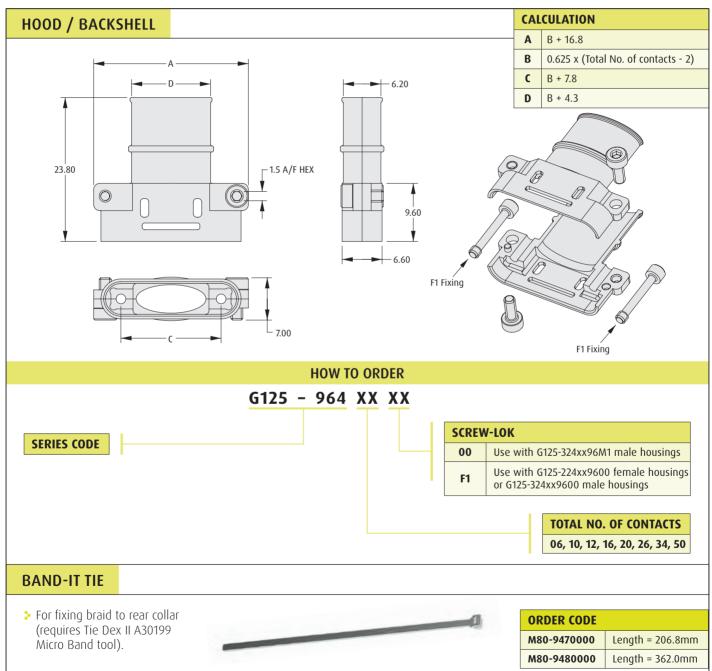
All dimensions in mm.



Metal Hood / Backshell - Cable

- ➤ Supplied as a kit includes 2 metal hood halves, and short screws & nuts to join the two hood halves together (nuts not illustrated).
- **▶** Use 00 fixing kit on male housings G125-324xx96M1 for standard gender fixings.
- ► F1 kit includes extended fixing screws use with female housings G125-224xx9600 for standard gender fixings, or G125-324xx9600 for reverse fix.





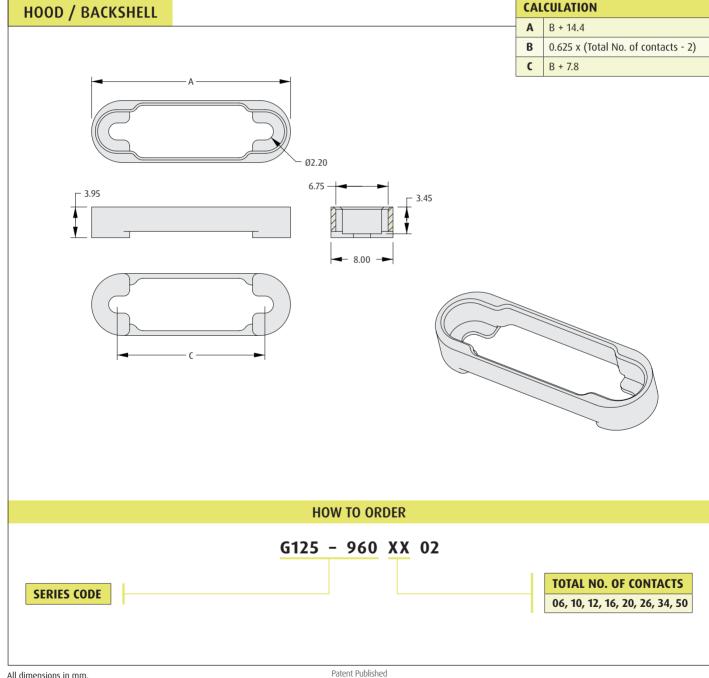
All dimensions in mm.



Metal Hood / Backshell - Board Mount or Panel Mount

- ▶ Use with G125-MV1xx05M2x male connectors or G125-FV1xx05F3x female connectors in a PCB mounted application.
- ▶ Use with G125-324xx96M2 male housings or G125-224xx96F3 female housings in a panel mount application.
- ▶ Mating connector to be fitted with metal backshell G125-964xxF1 (shown on previous page) for complete EMC shielded connection.





All dimensions in mm.

Gecko with Latches Specifications

Materials

Housings: Glass-filled High Temperature Thermoplastic UL94V-0

Female contacts: Beryllium Copper

Male contacts

PCB Connector: Phosphor Bronze

Crimp: Brass

Finish: $0.2 - 0.3 \mu m (8 - 12 \mu'') \text{ Gold,}$

over 1.5 - 2.0μm (60 - 80μ") Nickel

Latches: Copper Alloy

: Electrical

Current

Individual contacts in isolation: 2.8A max (At 25°C)
All contacts simultaneously: 2.0A max (At 25°C)
Flex Circuit Assembly: 0.4A max per track (At 25°C)

Working voltage

At sea level 1006 mbar: 450V DC or AC peak At altitude 44 mbar: 250V DC or AC peak

Voltage proof

At sea level 1013 mbar: 600V DC or AC peak

Contact resistance

Initial: $20m\Omega$ max After conditioning: $25m\Omega$ max

Insulation resistance

Initial: $10G\Omega$ min at 500V DC After conditioning: $>1G\Omega$ min at 500V DC

Mechanical

Contact durability: 1000 operations

Mating forces (per contact pair)

Insertion force: 2.8N max Withdrawal force: 0.2N min

Contact retention in housing: 6N min

▸ Environmental

*Bump severity:

Environmental classification: 65/150/56 days at 93% RH

Operating temperature: -65°C to +150°C

*Vibration sensitivity: 10Hz to 2000Hz, 1.5mm,

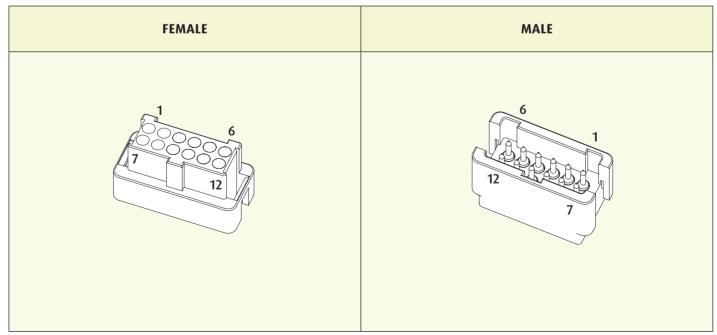
198mm/s² (20G) duration 6 hours 390m/s² (40G), 4000 ±10 bumps

*Shock severity: 981m/s² (100G) for 6ms in Z axis 490m/s² (50G) for 11ms in X & Y axes

*Acceleration severity: 490m/s² (50G)

* Tested with latched connectors.

Pin Numbering



Patent Published



All dimensions in mm.

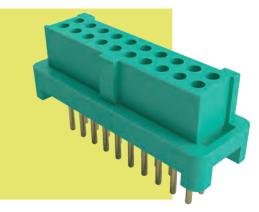
Gecko with Latches Mating Profiles

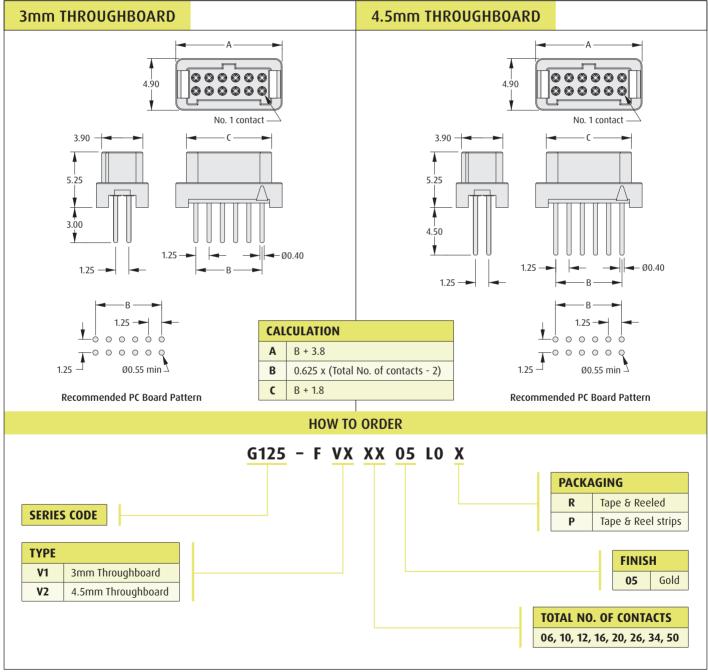
		FEMALE		
		VERTICAL THROUGHBOARD	VERTICAL SMT	CABLE
	VERTICAL THROUGH- BOARD	7.15	7.23	7.90 max
MALE	HORIZONTAL THROUGH- BOARD	8.60	8.68	9.55 max
W	VERTICAL SMT	7.23	7.31	8.05 max
	CABLE	9.00 max	9.15 max	9.60 max

HARWIN

Female Throughboard

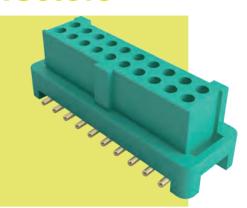
- 4-finger Beryllium Copper contact.
- ▶ Positive keyway polarization features.
- ▶ 2A current capacity, resists high vibration and shock.
- ▶ Withstands extremes of temperature: -65°C to +150°C.

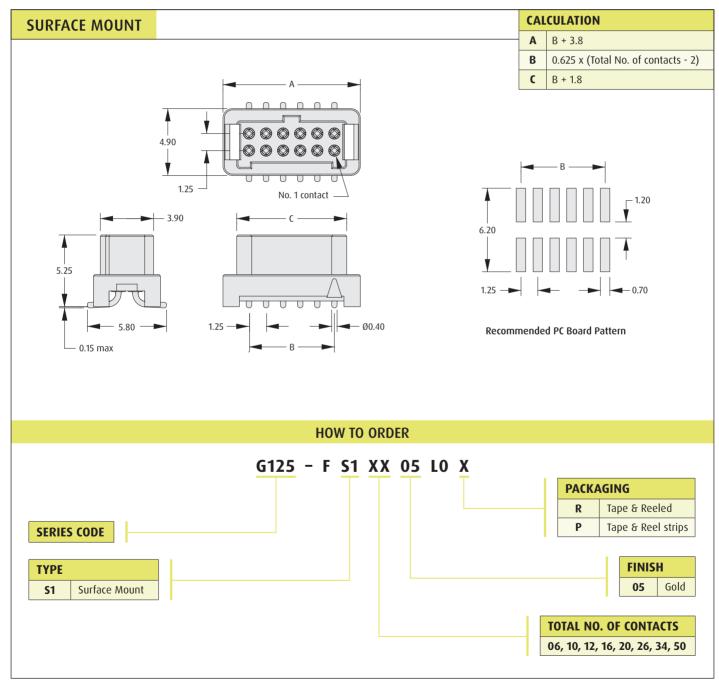




Female Surface Mount

- ♣ 4-finger Beryllium Copper contact.
- ▶ Positive keyway polarization features.
- **▶** 2A current capacity, resists high vibration and shock.
- ▶ Withstands extremes of temperature: -65°C to +150°C.
- ▶ Available in Tape and Reel Packaging, with Pick and Place cap.

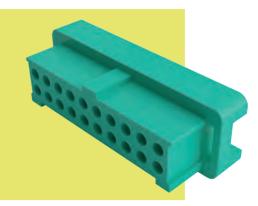


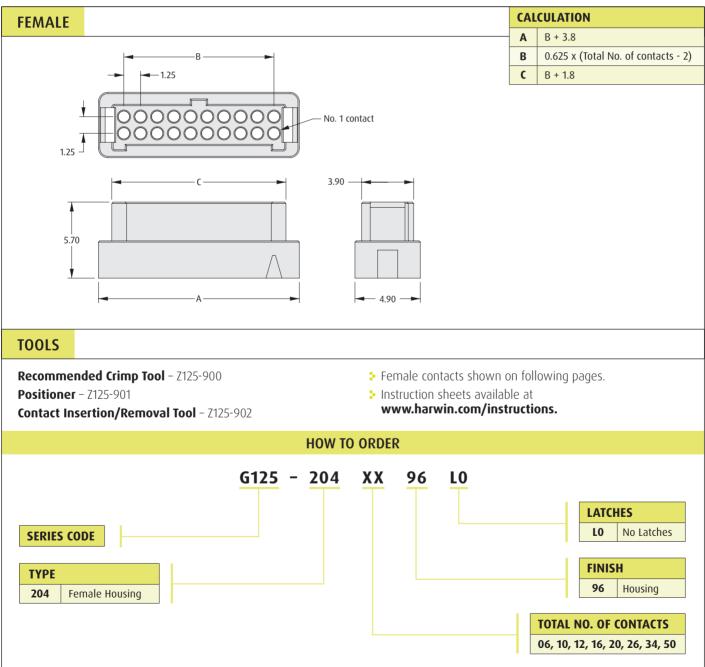




Female Crimp Housings

- ▶ Features potting wall for extra security.
- ▶ No. 1 position identified on housing.
- ▶ Withstands extremes of temperature: -65°C to +150°C.
- **▶** 3 polarizing points on each housing prevent mis-mating.

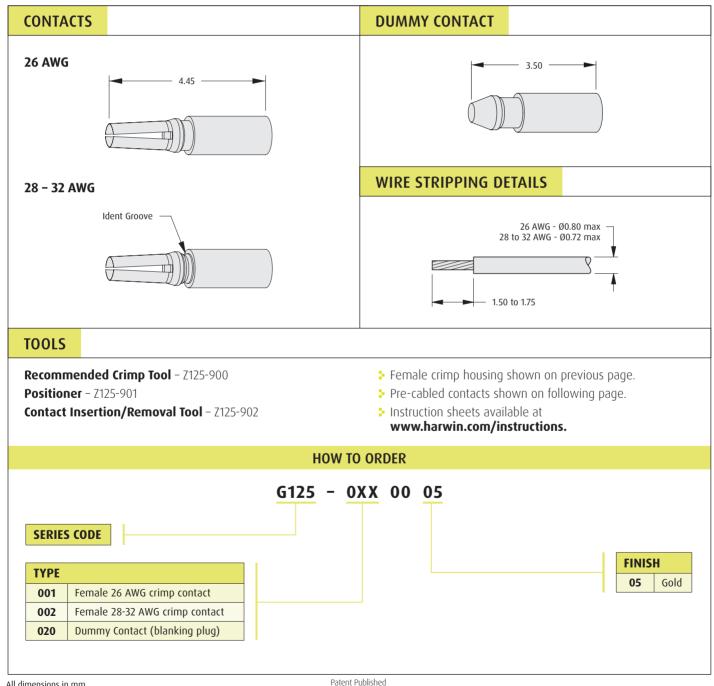




Female Crimp Contacts, Dummy Contact

- ♣ 4-finger Beryllium Copper contact on a female connector.
- Crimp barrel meets all crimp guidelines and standards.
- **▶** 2A current capacity, resists high vibration and shock.
- ▶ Withstands extremes of temperature: -65°C to +150°C.
- ► Instruction video online at www.harwin.com/harwintv.
- ▶ Dummy Contact can be used for additional polarization of keying of multiple connectors. Also called Blanking Plug.





All dimensions in mm.

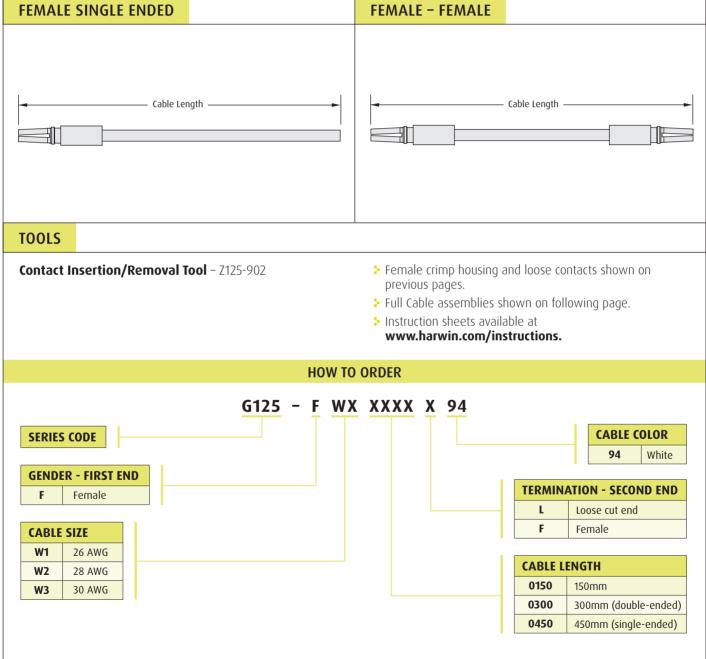
57



Female Crimp Contacts - Pre-Crimped Wires

- ♣ 4-finger Beryllium Copper contact.
- ▶ Ready for assembling to housing.
- **▶** Crimp barrel meets all crimp guidelines and standards.
- 2A current capacity, resists high vibration and shock.
- ▶ Withstands extremes of temperature: -65°C to +150°C.



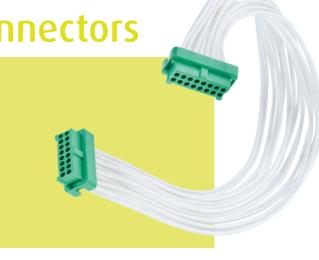


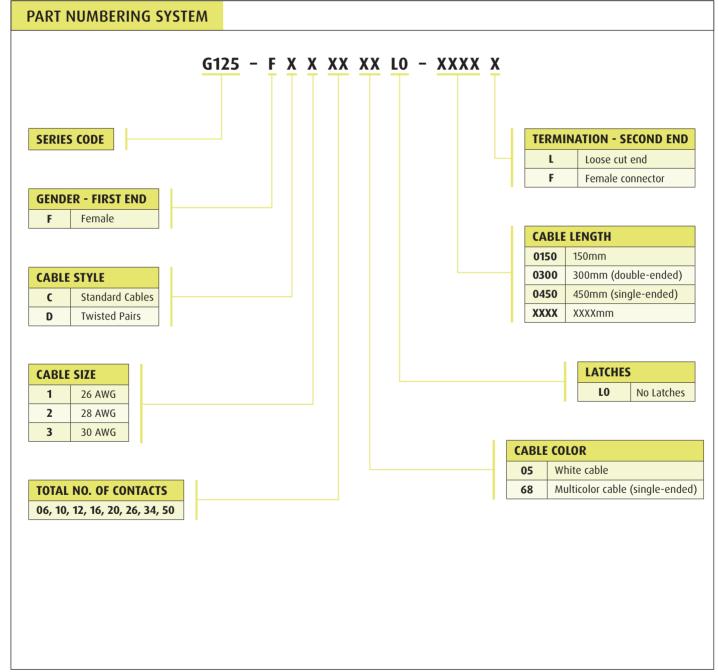
All dimensions in mm.



Female Cable Assemblies

- ♣ 4-finger Beryllium Copper contact.
- ▶ No. 1 position identified on housing.
- **▶** 2A current capacity, resists high vibration and shock.
- ▶ Withstands extremes of temperature: -65°C to +150°C.
- **▶** Back potted for added strain relief.
- Check website or Ask an Expert for available combinations.

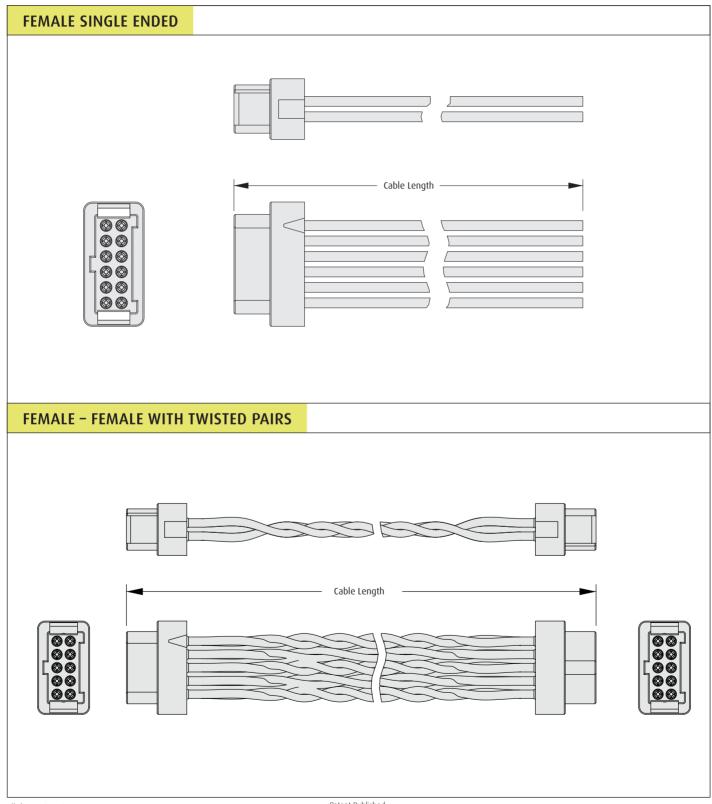




All dimensions in mm.

HARWIN

- **Examples** of available cable assembly options see previous page for part numbering.
- Cable assemblies are constructed with Contact 1 attached to Contact 1, Contact 2 to Contact 2, etc.
- Twisted Pairs are 2 twists per inch and 3 twists per inch, alternated along the connector.

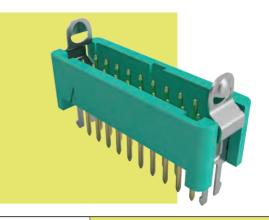


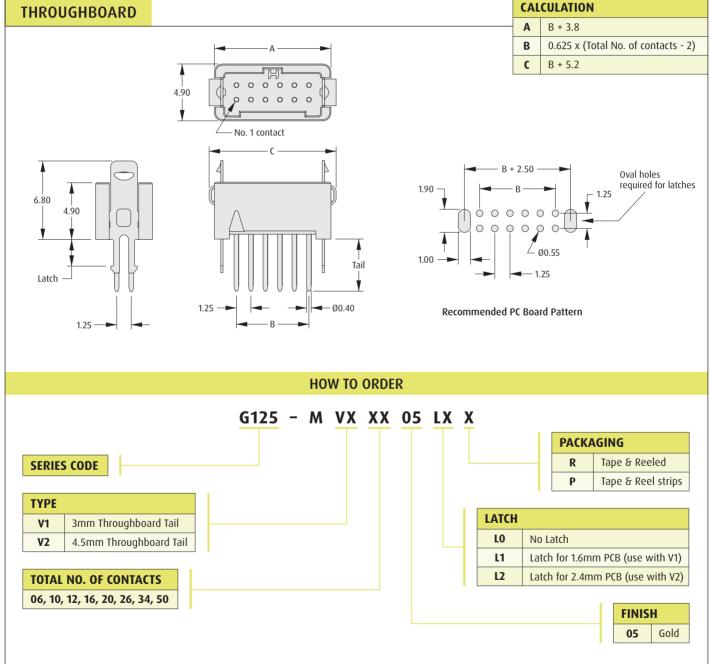
All dimensions in mm.



Male Vertical Throughboard

- Secure fixing to the PCB via retention barbs for through hole.
- ► Easy-to-release latches require no tooling.
- **▶** 2A current capacity, resists high vibration and shock.
- ▶ Withstands extremes of temperature: -65°C to +150°C.



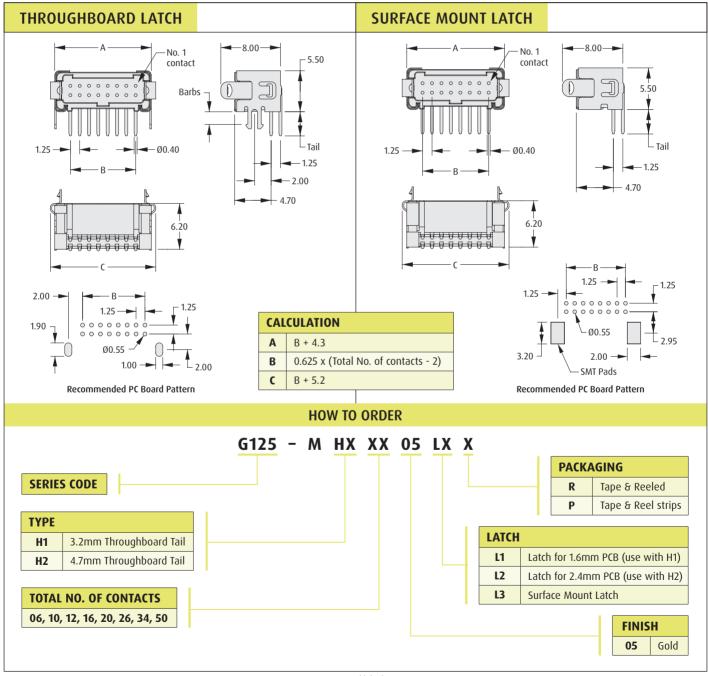




Male Horizontal Throughboard - Latched

- Secure fixing to the PCB via retention barbs for through hole.
- Surface mount option for automated assembly.
- - see part numbers **Z125-926xx00**.
- **▶** 2A current capacity, resists high vibration and shock.
- **▶** Withstands extremes of temperature: -65°C to +150°C.



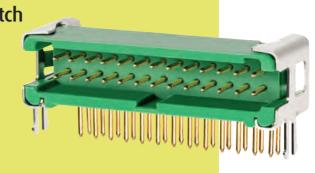


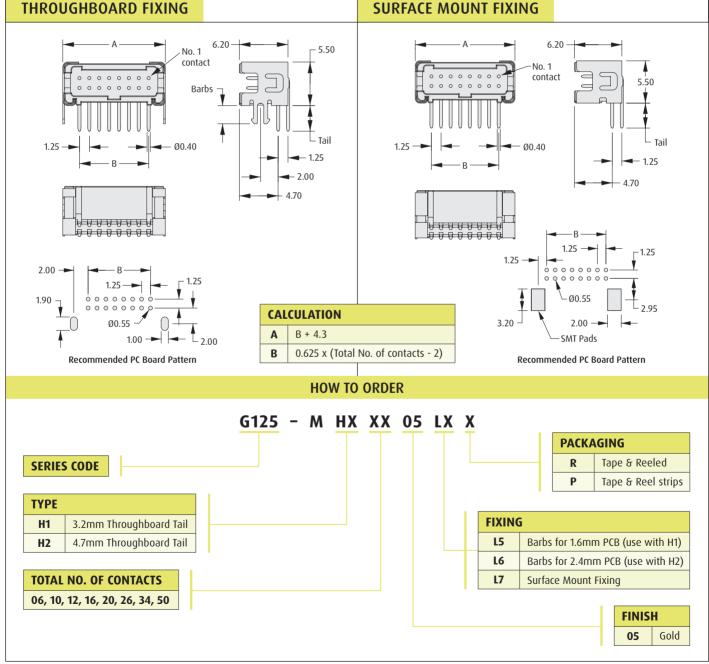
All dimensions in mm.



Male Horizontal Throughboard - Without Latch

- Secure fixing to the PCB via retention barbs for through hole.
- Surface mount option for automated assembly.
- **⇒** 2A current capacity.
- ▶ Withstands extremes of temperature: -65°C to +150°C.

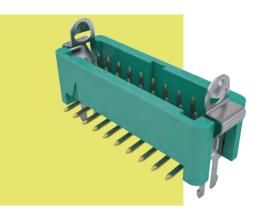


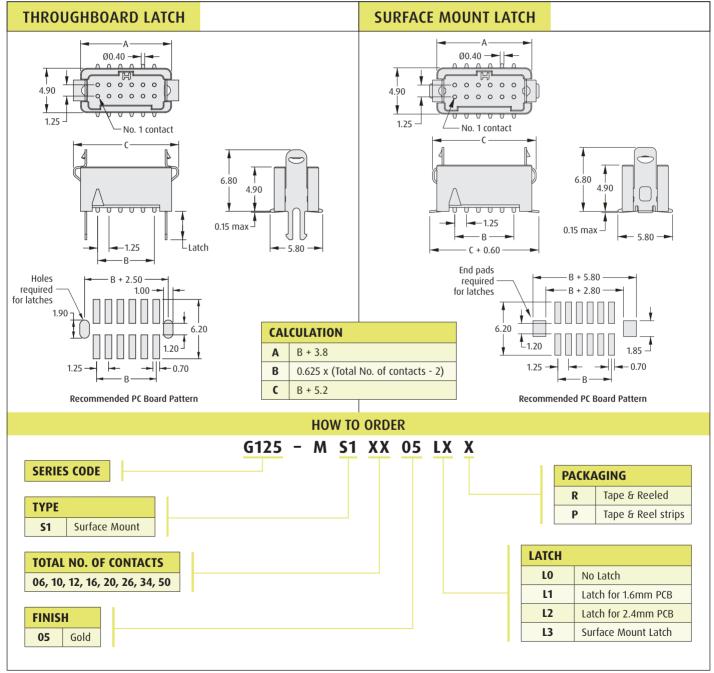




Male Vertical Surface Mount

- Secure fixing to the PCB via hold-down tabs (SMT).
- ► Easy-to-release latches require no tooling.
- ▶ 2A current capacity, resists high vibration and shock.
- ▶ Withstands extremes of temperature: -65°C to +150°C.



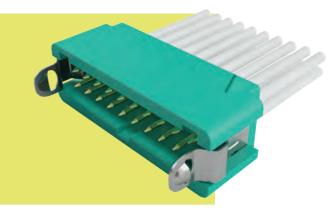


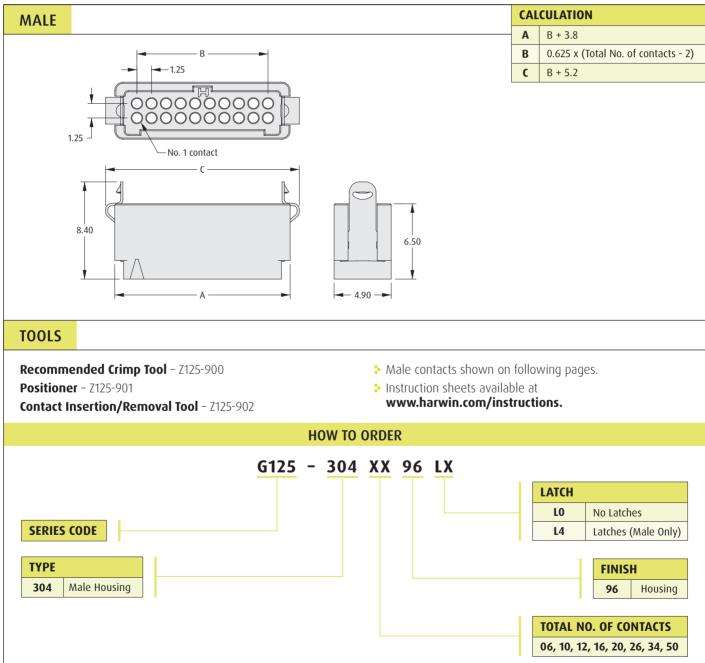
All dimensions in mm.



Male Crimp Housing

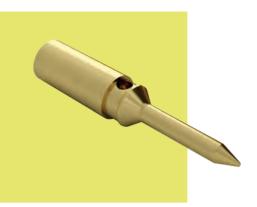
- ▶ Features potting wall for extra security.
- No. 1 position identified on housing.
- ➤ Withstands extremes of temperature: -65°C to +150°C.
- 3 polarizing points on each housing prevent mis-mating.
- **▶** Easy to release latches require no tooling.

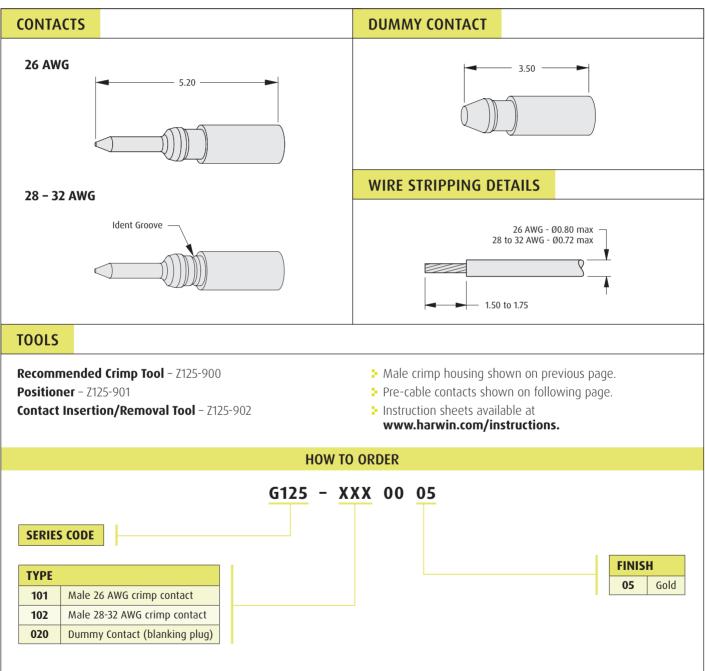




Male Crimp Contacts

- Crimp barrel meets all crimp guidelines and standards.
- ▶ 2A current capacity, resists high vibration and shock.
- ➤ Withstands extremes of temperature: -65°C to +150°C.
- ► Instruction video online at www.harwin.com/harwintv.
- ▶ Dummy Contact can be used for additional polarization of keying of multiple connectors. Also called Blanking Plug.



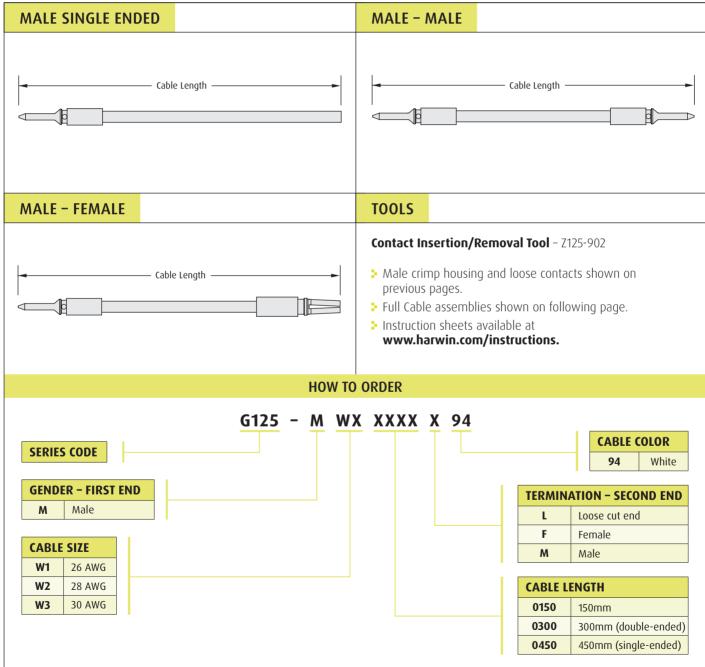


All dimensions in mm.

Male Crimp Contacts - Pre-Crimped Wires

- Ready for assembling to housing.
- **▶** Crimp barrel meets all crimp guidelines and standards.
- **▶** 2A current capacity, resists high vibration and shock.
- ▶ Withstands extremes of temperature: -65°C to +150°C.

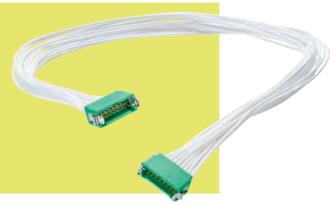


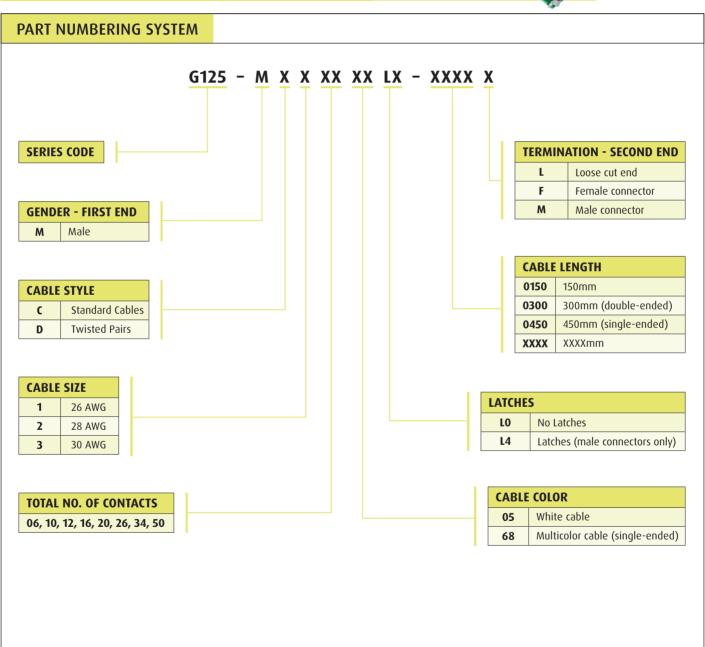


All dimensions in mm.

Male Cable Assemblies

- ▶ No. 1 position identified on housing.
- ▶ 2A current capacity, resists high vibration and shock.
- ▶ Withstands extremes of temperature: -65°C to +150°C.
- ▶ Back potted for added strain relief.
- ♣ 4-finger Beryllium Copper contact on the female connector.
- Check website or Ask an Expert for available combinations.

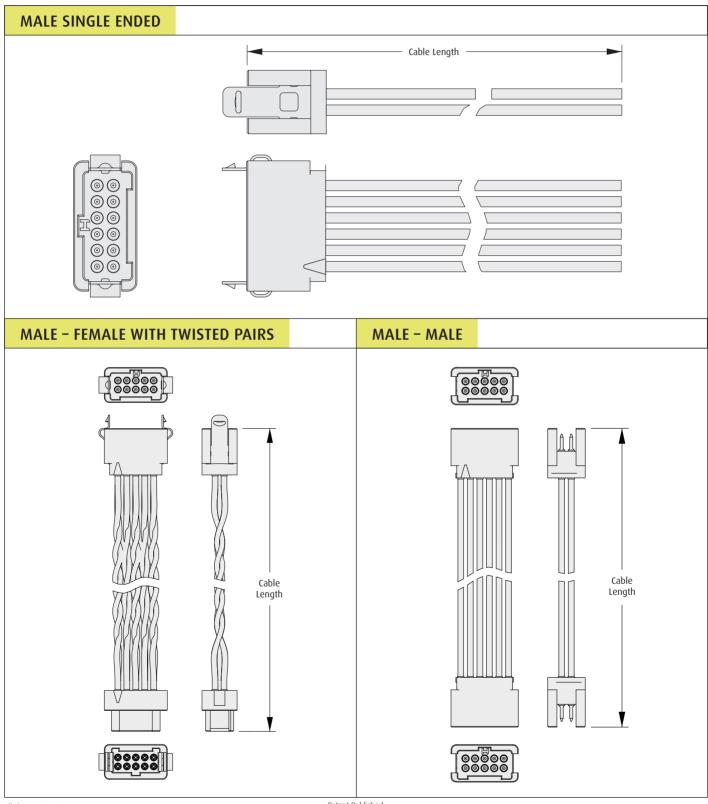




All dimensions in mm.

HARWIN

- **Examples** of available cable assembly options see previous page for part numbering.
- Cable assemblies are constructed with Contact 1 attached to Contact 1, Contact 2 to Contact 2, etc.
- Twisted Pairs are 2 twists per inch and 3 twists per inch, alternated along the connector.

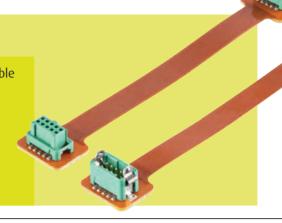


All dimensions in mm.

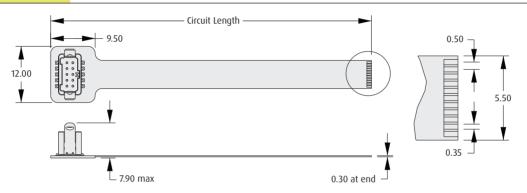


Flexible Circuit Assemblies

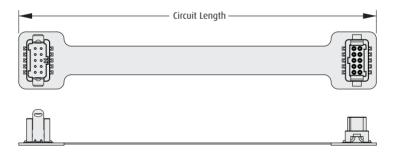
- ➤ Surface mount connectors with latches assembled to flexible printed circuit for an alternative to cable connection.
- ➤ Improved bend radius and lower mated height than equivalent cable assemblies.
- ➤ The free end of the single-ended assembly is compatible with 0.5mm pitch FPC connectors.
- Contact Harwin for alternative connector sizes and cable lengths.



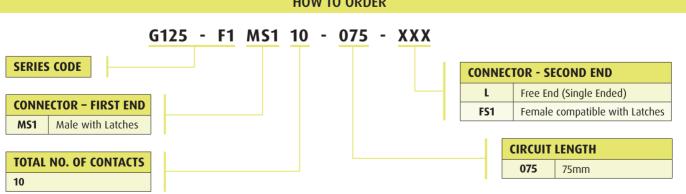




MALE - FEMALE DOUBLE ENDED



HOW TO ORDER



All dimensions in mm.

Gecko Connectors Tooling

- Instruction sheets can be accessed at www.harwin.com/instructions.
- A Gecko Crimping Instruction video is available at www.harwin.com/harwintv.

HAND CRIMP TOOL

- Precision tool with ratchet mechanism and 8-indent form.
- Must be used with positioner.
- > Instruction sheet available.



ORDER CODE		
Signal crimps	Z125-900	
Power crimps	Z125-903	

POSITIONER

Must be used with hand crimp tool.





ORDER CODE		
Signal crimps	Z125-901	
Power crimps	Z125-904	

INSERTION/REMOVAL TOOL

- For inserting and removing crimped signal contacts into the rear of housings.
- Instruction sheet available.



ORDER CODE

INSERTION/REMOVAL TOOL

- For inserting and removing crimped power contacts into the rear of housings.
- Instruction sheet available.



ORDER CODE Z125-905

All dimensions in mm. Patent Published

71

Gecko Connectors Tooling

Instruction sheets can be accessed at www.harwin.com/instructions.

HEX DRIVE BIT BALL HEX DRIVER ▸ 1.5mm A/F Hex end for Gecko Screw-Lok Hex Socket fixings. ▶ 1.5mm A/F Hex end for Gecko Screw-Lok Hex Socket fixings. Ball-shaped end can be used at a wide range of angles. For use with torque tooling or similar equipment. **ORDER CODE** ORDER CODE Z9950-00 Z9952-00 **SCREWDRIVER DELATCH TOOL** For use with Gecko Screw-Lok board mount nuts. For assisting with unmating latched connectors. ▶ Board mount nuts to be tightened to a torque of 21 ±2cmN. **ORDER CODE ORDER CODE** Z80-298 Z125-926xx00 Replace xx with No. of Contacts: 06, 10, 12, 16, 20, 26, 34 or 50

HARWIN

All dimensions in mm.