

HOW ARE DATAMATE MIX-TEK CABLE CONNECTORS CURRENTLY SUPPLIED?



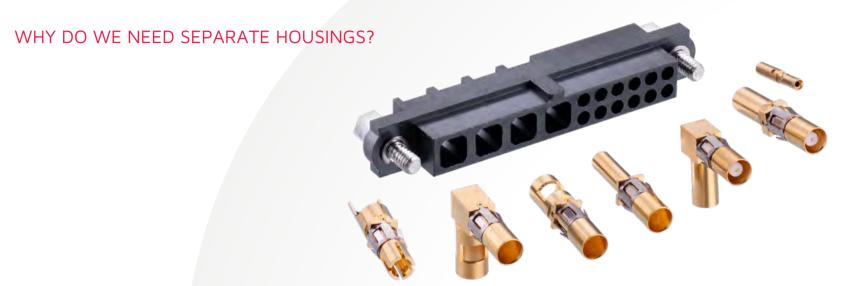


Datamate Mix-Tek connectors for cable are already available from Harwin in stocked variations. The available options are listed on the website, but generally consist of the following elements:

- Housings fitted with only hex slotted jackscrews all other jackscrews are made-to-order
- Only female connector kits are available male connector kits are made-to-order
- The kits include only the 325 (12AWG) or PF5 (10AWG) power contacts, and M80-0130005 signal contact (24-28AWG)







By choosing to purchase Datamate Mix-Tek housings and contacts separately, many more configurations are possible – the equivalent of 1,034 connectors!

- Many more choices of jackscrew and both male and female connectors are available from stock, no waiting for lead-time.
- Any contact from the full range of power, high power, coax and signal can be chosen to accompany the housing.





HOUSINGS - POWER/COAX + STANDARD GENDER JACKSCREWS



Female
Hex Slotted Jackscrews
2, 3, 4, 6, 8 or 10 contacts



Female
Hex Socket Jackscrews
2, 3, 4, 6 or 8 contacts



Male
Internal Thread Jackscrews
2, 3, 4, 6 or 8 contacts

Standard Gender jackscrews are often used when the male connector is on the PCB. Male connectors are fitted with an internally threaded jackscrew, and the female jackscrew is externally threaded and the jacking half (usually called floating). The female floating jackscrews are free to move and screw into the male jackscrew. The choice of heads gives the option for screwdrivers or hex drives (such as Allen keys).

All contact locations are compatible with the full range of power, high power and coax contacts, and these can be mixed within the same housing.





HOUSINGS - POWER/COAX + GUIDE PIN/FRONT PANEL MOUNT



2, 3, 4, 6 or 8 contacts

The <u>quide pin jackscrew</u> is mounted to female housings, and is designed to mate with a standard gender internally threaded jackscrew on the male connector.

The 5mm threaded stud at the rear of the connector gives the added option of an <u>external panel mounting</u>. Nuts for panel mount are available separately – <u>M80-2130000B</u> for slotted circular, <u>M80-2430000B</u> for hexagonal.





HOUSINGS - POWER/COAX + REAR PANEL MOUNT



2, 3, 4, 6 or 8 contacts

The rear panel mount jackscrew is mounted to male housings, and mate with standard gender floating jackscrews on the female connector.

The extended lugs on the jackscrews allow the connector to be mounted inside the enclosure one on the rear of a panel. Harwin 5mm bolts are suitable for panels up to 3mm thick – M80-2270000B for slotted circular, M80-2320000B for hexagonal socket. Use longer M2 bolts for thicker panels.





HOUSINGS - POWER/COAX + REVERSE FIX



Male
Slotted Jackscrews
2, 3, 4, 6 or 8 contacts



Female
Internal Thread, Front Panel Mount
2, 3, 4, 6 or 8 contacts

Reverse fix flips the floating jackscrew onto the male connector, and the female connector now has the internal thread.

The 5mm threaded stud at the rear of the female connector gives the option of <u>external panel mounting</u>. Nuts for panel mount are available separately – <u>M80-2130000B</u> for slotted circular, <u>M80-2430000B</u> for hexagonal.



HOUSINGS - POWER/COAX + 101LOK



Female 101Lok
2, 3, 4, 6 or 8 contacts



Male 101Lok receptacle 2, 3, 4, 6 or 8 contacts

By using a bayonet fixing instead of a threaded jackscrew design, mating time is significantly reduced. The 101Lok style allows the connectors to be fully mated, then each fixing is engaged with a simple push-and-turn action. The bayonet fixing is fitted to the female connector, with the receptacle fitted to the male.

No additional tooling is required, although the female 101Lok head has a slot for optionally using a screwdriver due to the small size.





HOUSINGS - POWER/COAX + SIGNAL

2 power/coax	6 signal or 8 signal
3 power/coax	8 signal
4 power/coax	2 signal, 4 signal or 12 signal
6 power/coax	2 signal



<u>These connectors</u> are the ultimate choice in connector flexibility, offering cavities for both signal and for power/coax/high-power. All female cable contacts are compatible with this range of housings. They come fitted with the hex slotted floating jackscrew, standard gender compatible with internally threaded male jackscrews.

If you require an alternative combination from the Technical Drawing, you can also contact our Experts for advice on other designs.





COMPATIBLE FEMALE POWER CONTACTS



Solder 12, 14, 16 AWG



Crimp 18, 20 AWG



90° Solder 12, 14, 16 AWG



Solder 10 AWG

For the female connector a full range of power contacts are available, capable of carrying 5A at 20AWG to 40A at 10AWG:

Straight Solder:

- M80-325 12 AWG
- M80-326 14 AWG
- <u>M80-327</u> 16 AWG

Straight Crimp:

- M80-328 18 AWG
- <u>M80-329</u> 20 AWG

Right Angle Solder:

- M80-32A 12 AWG
- M80-32B 14 AWG
- <u>M80-32C</u> 16 AWG

Straight Solder, High Power:

M80-PF5 - 10 AWG





COMPATIBLE MALE POWER CONTACTS



Solder 12, 14, 16 AWG



Crimp 18, 20 AWG



Solder 10 AWG

For the male connector a full range of straight power contacts are available, capable of carrying 5A at 20AWG to 40A at 10AWG:

Straight Solder:

- M80-335 12 AWG
- <u>M80-336</u> 14 AWG
- <u>M80-337</u> 16 AWG

Straight Crimp:

- <u>M80-338</u> 18 AWG
- <u>M80-339</u> 20 AWG

Straight Solder, High Power:

■ <u>M80-PM5</u> – 10 AWG





COMPATIBLE COAX CONTACTS



Female Ø2mm, Ø2.7mm



90°Female Ø2mm, Ø2.7mm, Semi-Rigid



Male Ø2mm, Ø2.7mm



90°Male Ø2mm, Ø2.7mm

Coax contacts come in two sizes - Ø2mm are compatible with RG178 coax cables, Ø2.7mm with RG174/RG179/RG316, and Semi-rigid with UTO47:

Straight Female:

- M80-305 Ø2mm
- <u>M80-307</u> Ø2.7mm

Right Angle Female:

- M80-308 Ø2mm
- M80-309 Ø2.7mm
- <u>M80-310</u> Semi-Rigid

Straight Male:

- M80-315 Ø2mm
- M80-317 Ø2.7mm

Right Angle Male:

- <u>M80-318</u> Ø2mm
- <u>M80-319</u> Ø2.7mm





COMPATIBLE FEMALE SIGNAL CONTACTS



Large Bore 22 AWG



Small Bore 24-28 AWG



Extra Small Bore 28-32 AWG

Contact faces for signal crimps are always gold – however, on the female contacts there is a choice of outer shell finish, either gold or tin. The tin is 100% tin over a nickel undercoat to avoid tin whisker issues.

Large Bore:

- M80-0110005 Gold shell
- M80-0110001 Tin shell

Female Small Bore:

- M80-0130005 Gold shell
- <u>M80-0130001</u> Tin shell

Female Extra Small Bore:

- M80-0190005 Gold shell
- M80-0190001 Tin shell



PERFORMANCE SPECIFICATIONS

Durability	500 operations / mating cycles
Temperature Range	-55°C to +125°C
Vibration	10g for 6 hours, 20g for 2 hours
Shock	100g

All specifications are in line with the existing connector ranges, and electrical performance will depend on the types of contacts fitted. The full specification for the Datamate Mix-Tek connector is Component Specification COO5XX.





MARKETS



Rugged, high-reliability connectors continue to be in strong demand in many varied environments. Small enough to be used in handheld and portable applications, yet high-powered enough to meet the demands of large-scale equipment, Datamate continues to find new applications and new product uses in existing and new customers.

Aerospace

Autosport

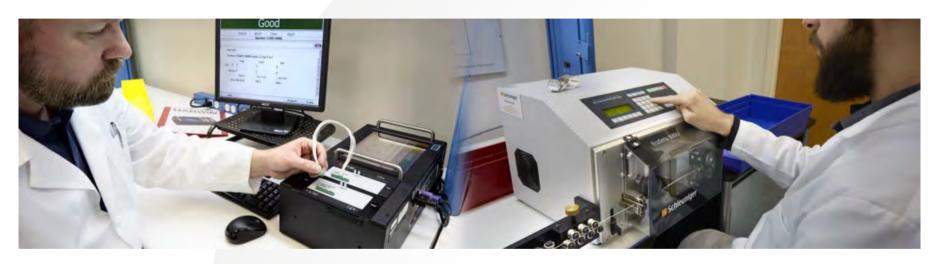
Military

Robotics

Oil & Gas



FULL CABLE ASSEMBLY SERVICE AVAILABLE



If you would like Harwin to take the strain of manufacturing your shielded cable assemblies, our <u>Cable Assembly Service</u> is available to fulfil your requirements. Based in the USA, the facility offers small orders for low runs and prototyping, as well as full production volumes. All cables are 100% continuity tested, and can be supplied with full braiding, as well as backpotting or heatshrink application.



FULL CABLE ASSEMBLY SERVICE AVAILABLE



Our team can offer advice on your custom cable assembly requirements, and any Harwin cable connection products. <u>Contact our Experts today</u> for further assistance with your requirements.

Learn more about our other ranges







Find out more about our full range of inter-connection solutions at www.harwin.com







Get Help from a Harwin Expert

Our experts are specialists in their field with many years of experience in their respective roles and industries.

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HARWIN O

Europe, Middle East & Africa T: +44 (0)23 9231 4545

E: technical@harwin.com

Americas

T: +1 603 893 5376

E: technical-us@harwin.com

Asia Pacific

T: +65 6 779 4909

E: technical-asia@harwin.com

WWW.HARWIN.COM

Contact Us