

Harwin plc
Fitzherbert Road
Farlington, Portsmouth
Hampshire PO6 1RT
United Kingdom

Reception: +44 (0)23 9231 4545
Sales Desk: +44 (0)23 9237 0451
Technical: technical@harwin.com

Thursday 29th November, 2018

Dear Customer,

Re: Plating thickness for M300 series contacts.

I can hereby confirm the plating thicknesses for the M300 Series (3mm pitch High-Reliability) product range is as follows:

Male signal PCT contacts – all gold:

- 0.76-1.00µm (30-40µ") Gold over 1.80µm (70µ") Nickel.

Male signal barrel crimp contacts – all gold:

- 0.25-0.30µm (10-12µ") Gold, over 1.00-2.00µm (40-80µ") Nickel, over 1.00-3.00µm (40-120µ") Copper.

Female signal barrel crimp & PCT contacts – all gold:

- Contact clip plating = 0.10-0.17µm (4-7µ") Gold over 1.00µm (40µ") min. Nickel.
- Contact shell (tail/crimp) plating = 0.25-0.30µm (10-12µ") Gold, over 1.00-2.00µm (40-80µ") Nickel, over 1.00-3.00µm (40-120µ") Copper.

If you have any further questions regarding this letter, please do not hesitate to contact me.

Yours faithfully,



Mrs Wendy Jane Preston, BEng (Hons)
Technical Support Engineer
technical@harwin.com